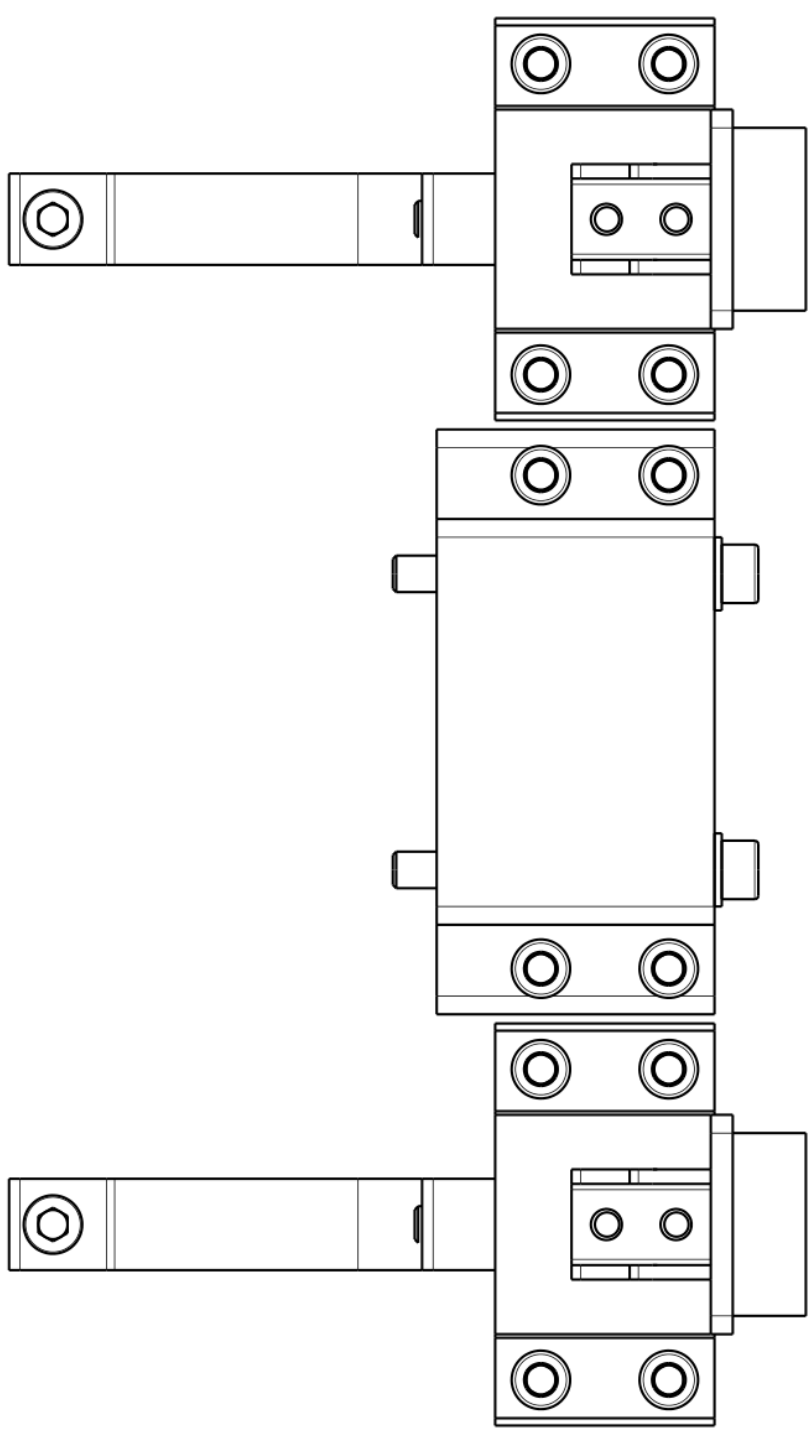
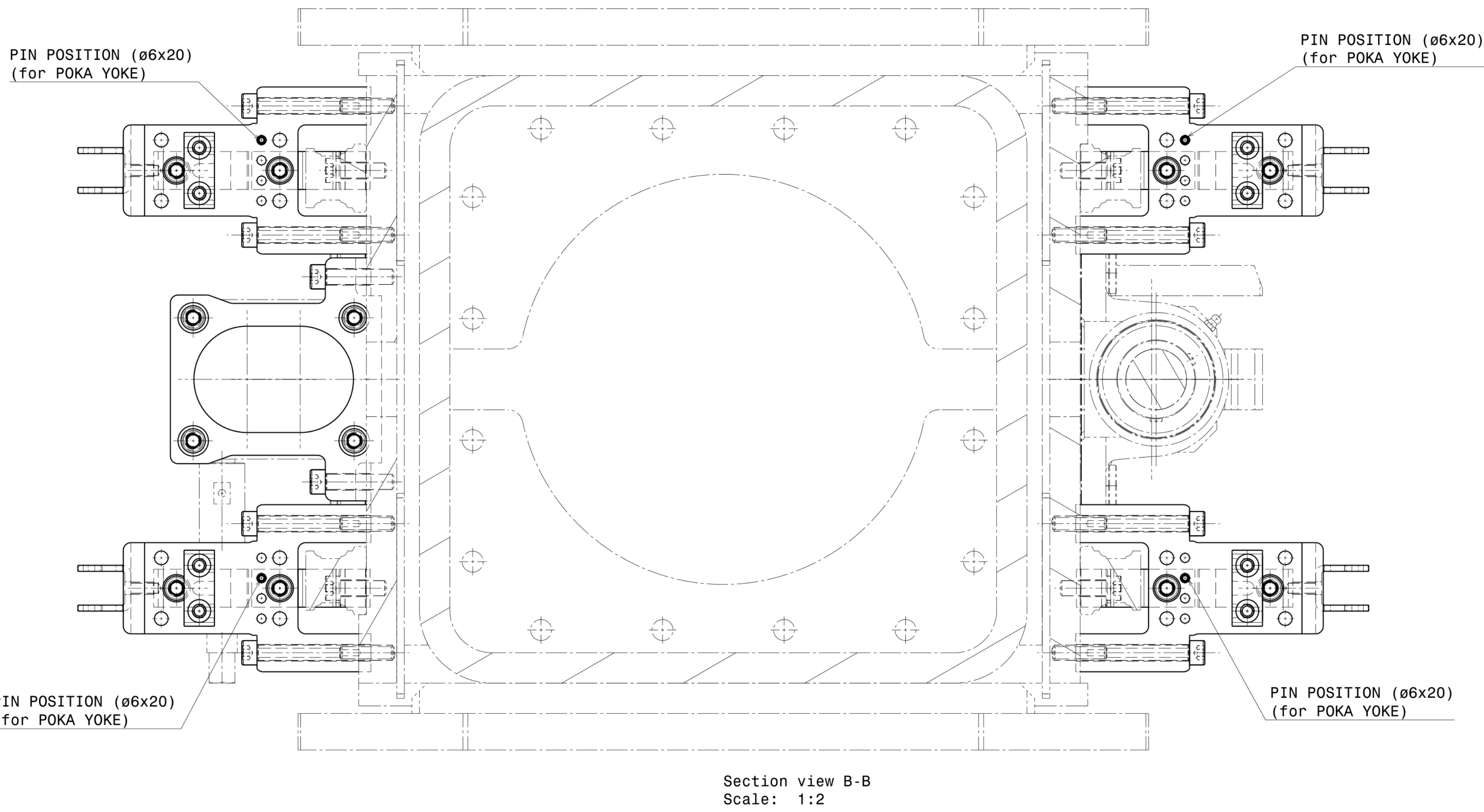
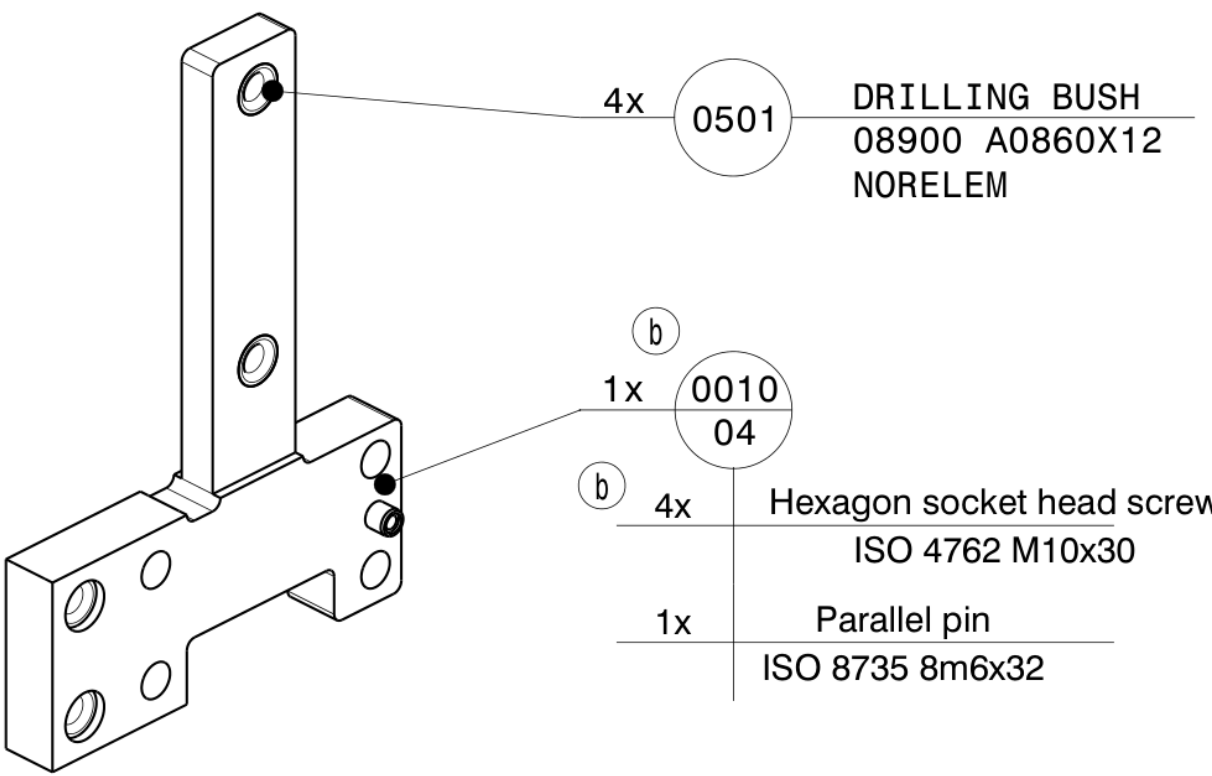
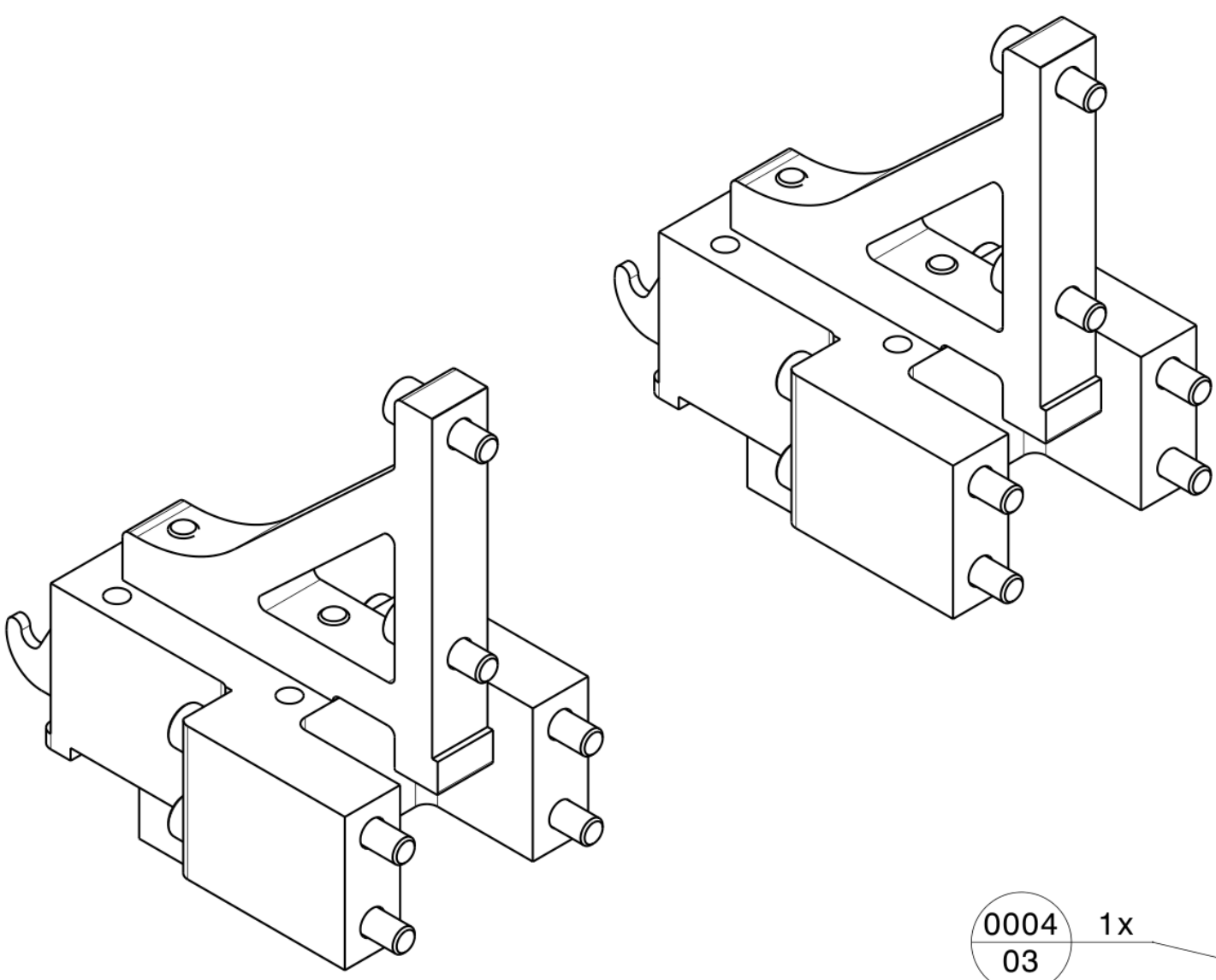




DRILLING TEMPLATE



Isometric view Scale: 1:2



- 0004 03 1x Hexagon socket head screw ISO 4762 M10x45
- 4x Countersunk head screw ISO 4762 M10x90
- 4x Washer ISO 7090 M10
- 0002 03 4x Hexagon socket head screw ISO 4762 M10x30
- 8x Hexagon socket head screw ISO 4762 M10x70
- 0001 03 4x Hexagon socket head screw ISO 4762 M10x90
- 16x Parallel pin ISO 8735 6m6x20

CARRY OVER FROM 233920101000000A

RohTech DST
DESIGN SOLUTIONS TEAM

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info@rotech-dst.de, Tel. +49(0)7142/948 80-0, www.rotech-dst.de



2026	Date	Name	Werk Assembly Name	XXX
Drawn	07.07.20	RST	CLAMPING_113_2409	
Checked	20.08.20	RST	Werk Assembly No. 23392000000000A	
Scale	1:2	Drawing No. 233920107000000A	CONSOLE OF: 5	1

Weight / Gewicht: 30,5 kg

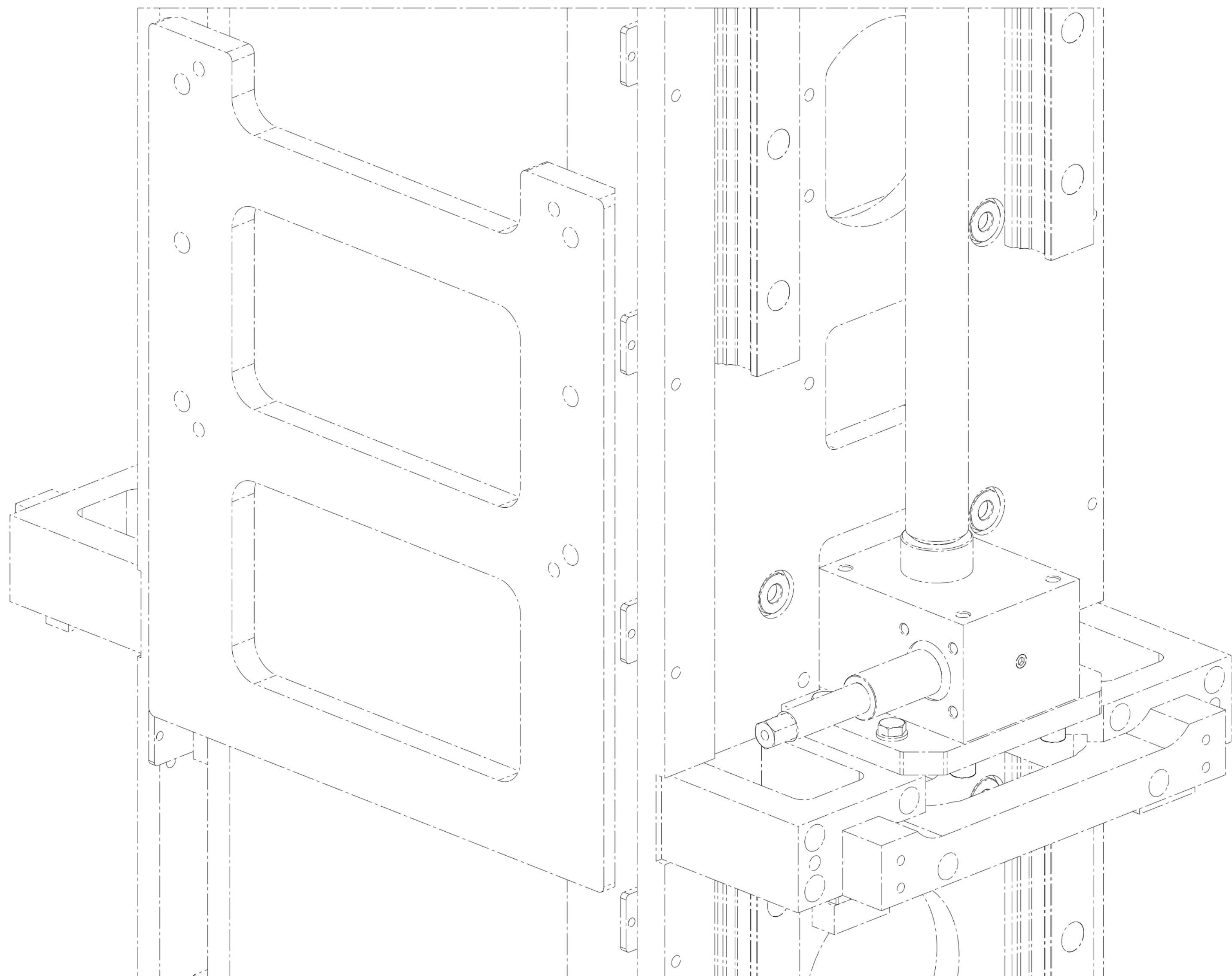
ANZIEHMOMENT RICHTWERTE FUER METRISCHE SCHRAUBEN [Nm] TIGHTENING TORQUE GUIDE VALUES FOR METRICAL SCREWS[Nm] Falls nicht anders angegeben / except where otherwise indicated							
Gewinde / Thread	Schraubengüte nach ISO 898-1 Screw strength class according to ISO 898-1						
	8.8		10.9		12.9		A2-70
	Coarse	Fine	Coarse	Fine	Coarse	Fine	Coarse
M6	8	-	11	-	13	-	5
M8	18	19	27	28	32	33	15
M10	36	38	53	55	62	65	30
M12	63	66	92	97	108	114	50
M16	153	159	224	233	262	273	130
M20	308	327	450	466	550	545	250
M24	529	557	754	793	882	928	420

Alle Schrauben nach dem Anziehen mit Schraubenlack markieren
(Details siehe Bestellung) / Mark all screws with screw paint after
tightening (for details see Order)
Alle Gewindeeinsätze eingeklebt / All thread inserts glued in

Silikonfrei
Silikon (in jeglicher Form) darf aus keinem Grund verwendet
werden (z.B. Schmierung, Verpackung, Transport).
Auch Kaufteile dürfen kein Silikon oder silikonhaltigen
Stoffe enthalten.

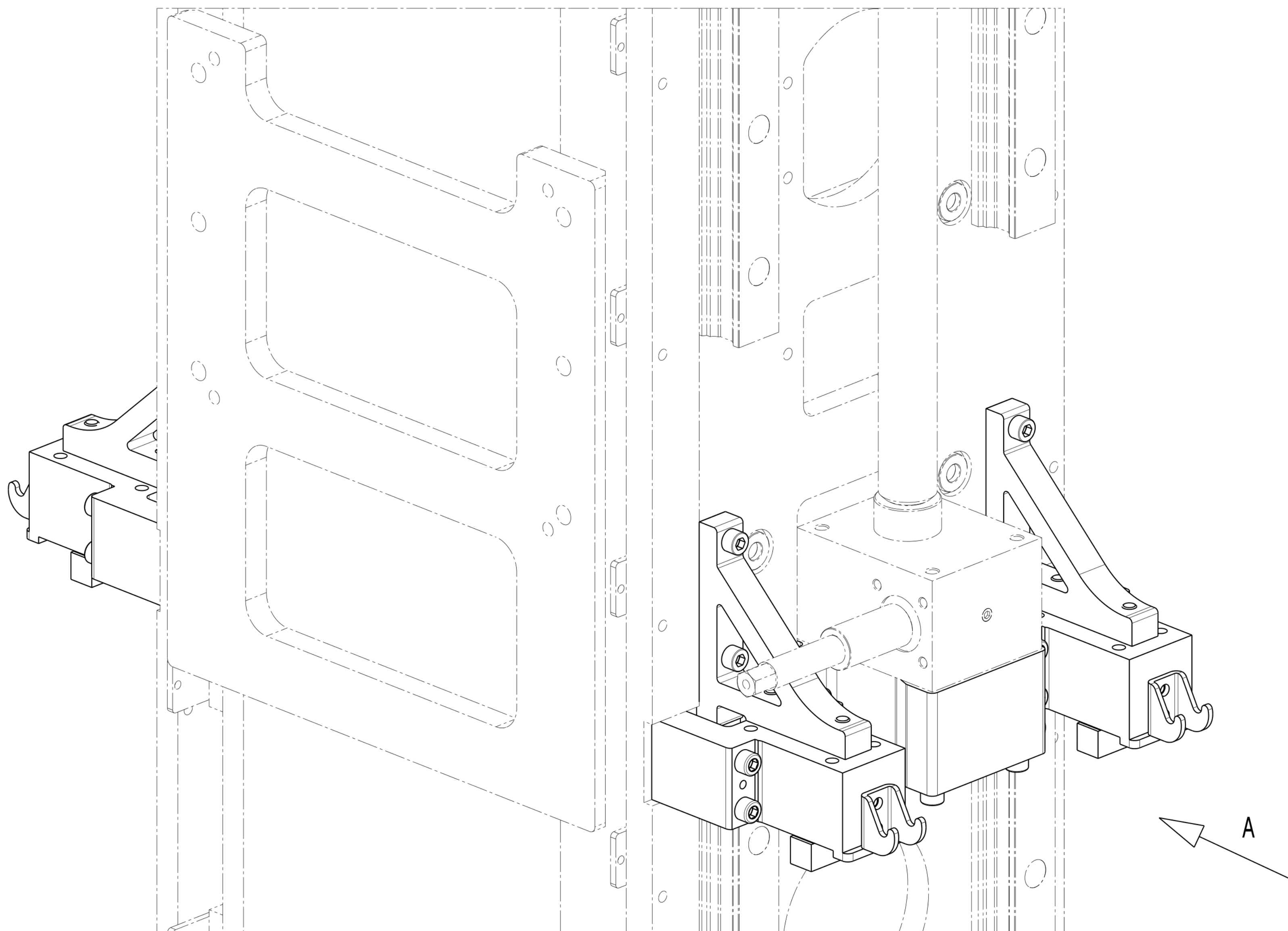
Silicone free
Silicone (in any form) may not be used for any reason
(e.g. lubrication, packing, transport).
Also purchased parts may not contain silicone-containing
substances either.

VIEW WITH OLD HARD STOPS

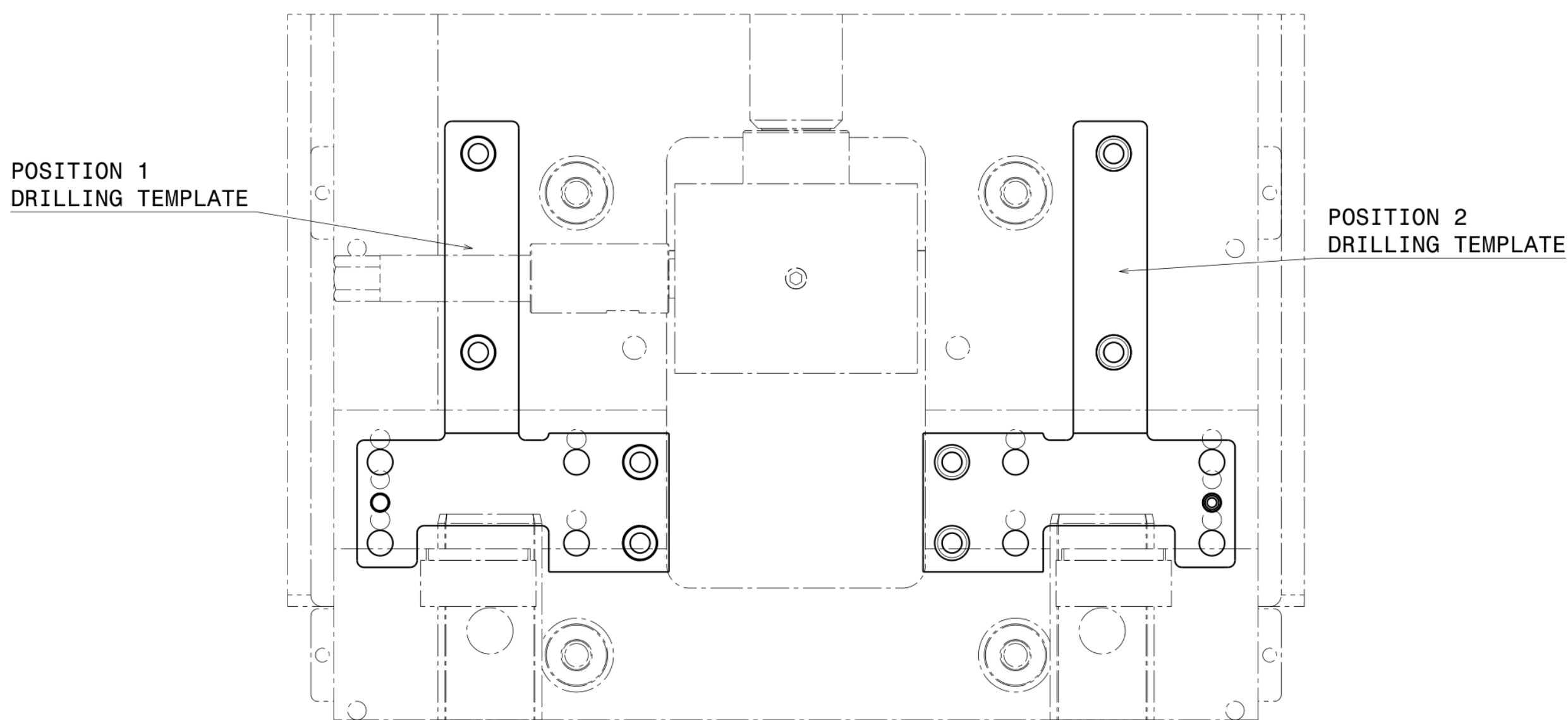


Isometric view
Scale: 1:2

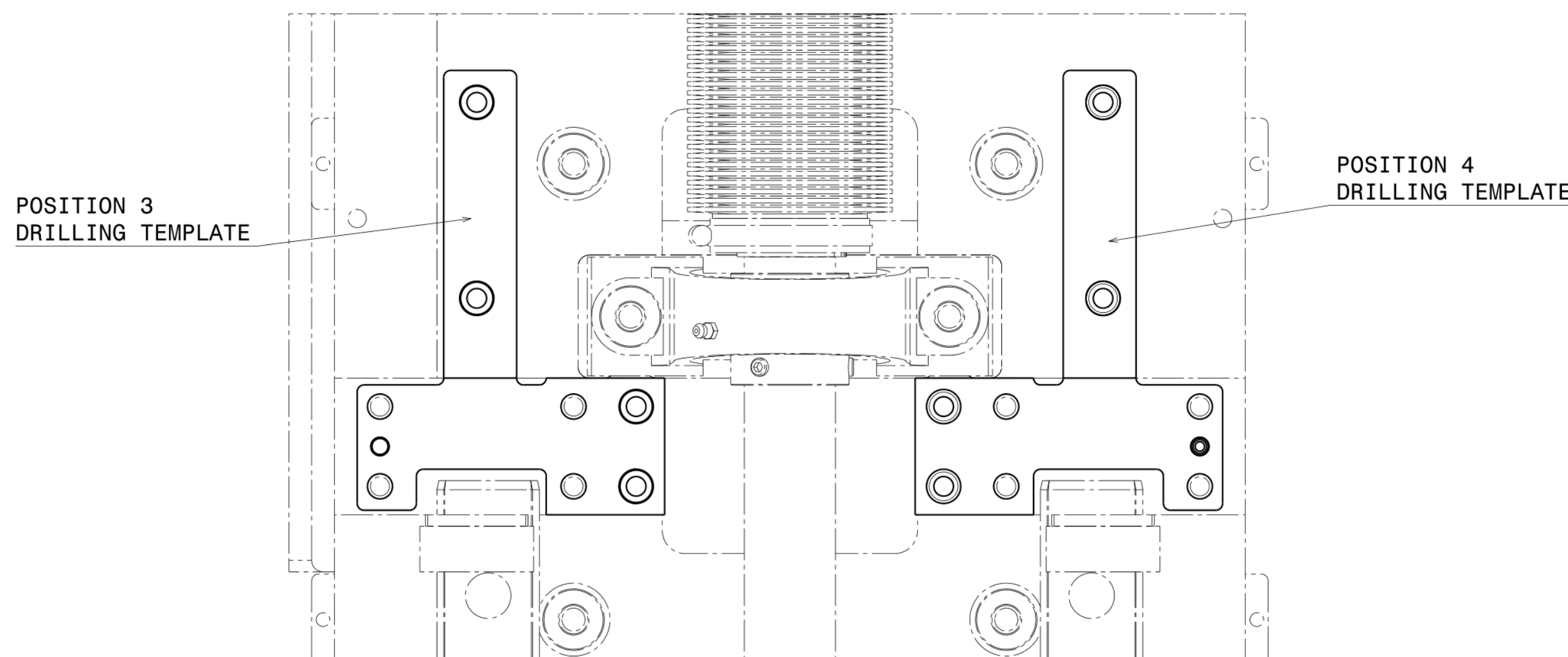
VIEW WITH NEW HARD STOPS



Isometric view
Scale: 1:2



VIEW "A"
Scale: 1:2



VIEW "B"
Scale: 1:2

ANZIEHMOMENT RICHTWERTE FUER METRISCHE SCHRAUBEN [Nm] TIGHTENING TORQUE GUIDE VALUES FOR METRICAL SCREWS[Nm] Falls nicht anders angegeben / except where otherwise indicated							
Gewinde / Thread	Schraubengüte nach ISO 898-1 Screw strength class according to ISO 898-1						
	8.8		10.9		12.9		A2-70
	Coarse	Fine	Coarse	Fine	Coarse	Fine	Coarse
M6	8	-	11	-	13	-	5
M8	18	19	27	28	32	33	15
M10	36	38	53	55	62	65	30
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info@rohtech-dst.de, Tel. +49(0)7142/746 69-0, www.rohtech-dst.de



Date	Name	Main Assembly Name	XXX
07.07.20	RST	CLAMPING_LITE_A003	
Checked	Drawn	Main Assembly No.	
20.08.20	RST	233920107000000A	
Scale	Sheet No.	Consists of:	
1:5	233920107000000A	5 sheets	2