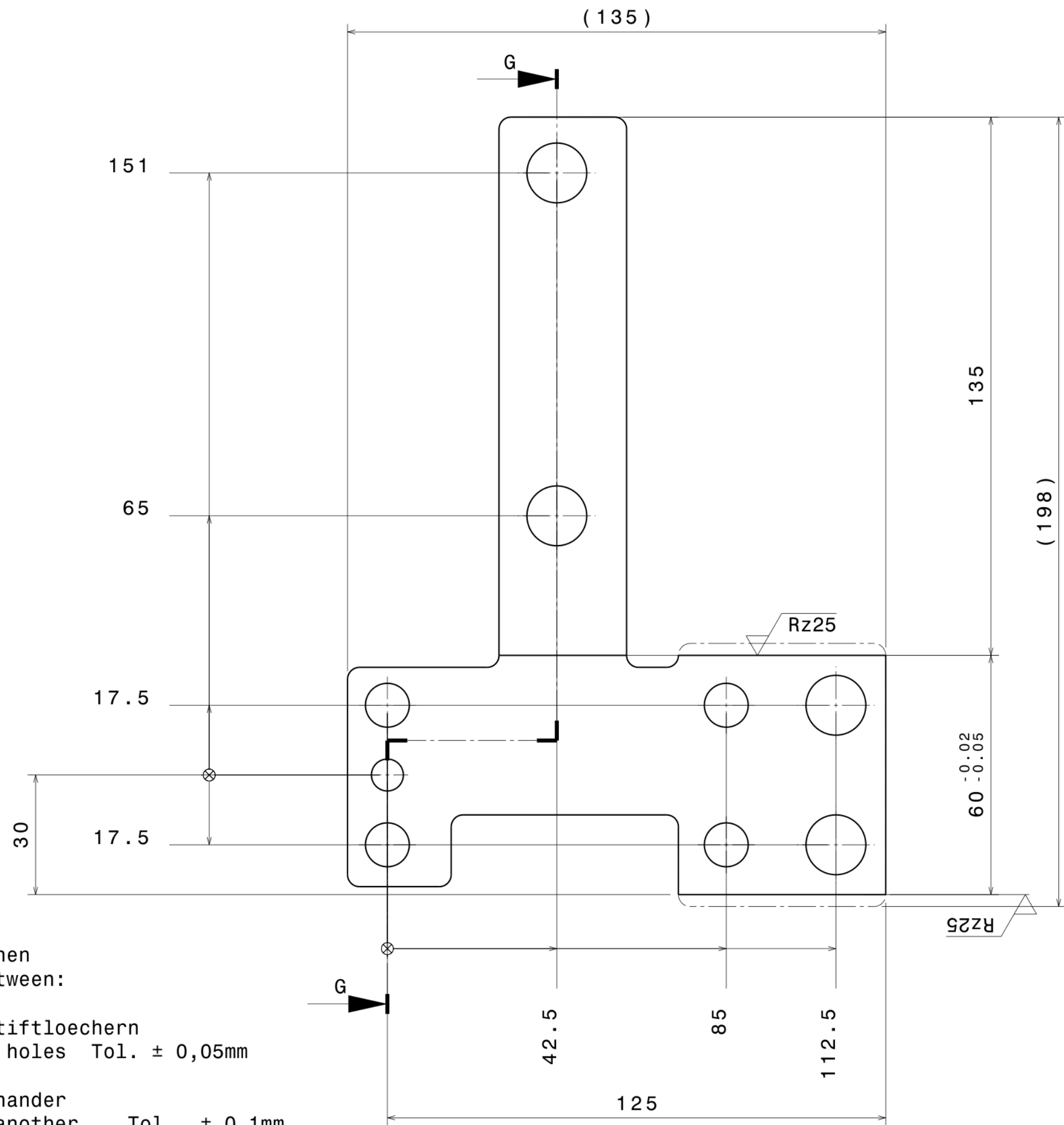




Stichmasstoleranzen zwischen
tolerances of distance between:

Bearbeitungsflaechen zu Stiftloechern
machined surfaces and pin holes Tol. $\pm 0,05\text{mm}$

Bearbeitungsflaechen zueinander
machined surfaces to one another Tol. $\pm 0,1\text{mm}$

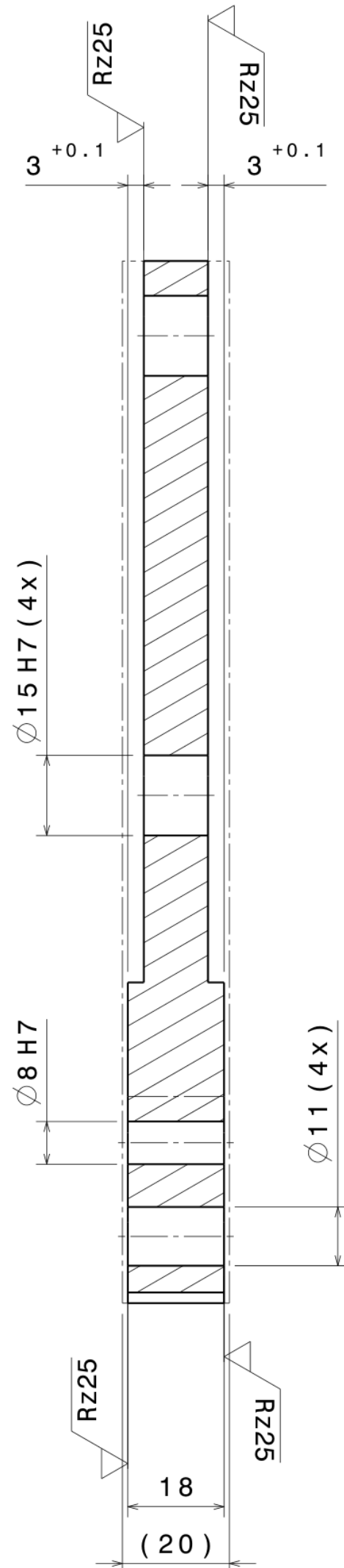
Stiftloecher und Passbohrungen
pin holes and fitting holes Tol. $\pm 0,02\text{mm}$ $\sqrt{Rz25}$

Gewinde und Durchgangsloecher
threads and through holes Tol. $\pm 0,2\text{mm}$ $\sqrt{Rz100}$

Nennmaße [mm]		von/für bis/to		0,5	6	30	120	400	1000	2000	4000	8000	12000
Nominal Dimensions [mm]				6	30	120	400	1000	2000	4000	8000	12000	
Allgemeintoleranzen General Tolerances	Bearinging	Längenmaße Linear Dimensions		±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	
		Winkel Angular Dimensions		±1°	±0°30'	±0°20'	±0°10'	±0°5'	±0°3'				
				0,05	0,1	0,2	0,4	0,6	0,8	1,5	3		
		Rechtwinkligkeit Perpendicularity			0,4			0,6	0,8	1	2	4	
Schweiß- Konstr.	Welded Construction	Symmetrie Symmetry						0,6		0,8	1	2	4
		Lauf true running						0,2		1			
		Längenmaße Linear Dimensions		±1	±1		±2		±3	±4	±5	±6	
		Winkel Angular Dimensions						±0°20'		±0°15'	±0°10'		
				0,5		1		1,5	2	3	4	5	

CUTTING TEMPLATE / BRENNSCHABLONE
BLATT/SHEET: 5

Kanten gebrochen/
Break sharp edges
Messkanten entgratet/
Measure edges deburred



Section view G-G
Scale: 1:1

RohTech DST
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$\sqrt{Rz 100}$ $\sqrt{Rz 25}$ $\sqrt{Rz 6,3}$		untoler.dim: ISO 2768-mK	Scale: 1:1
LHS AS DRAWN	Drawing No. 233920107000010A	Position 0010	Material: S355JR
RHS MIRRORED	Drawing No. -	Position -	

2026	Date	Name	Main Assembly Name CLAMPING_JTG_A9C9	XXX	
Drawn	07.07.26	RDST	Main Assembly No. 233920000000000A		
Checked	30.06.26	RDST			
Scale 1:1	Name HARD STOP CONSOLES REINFORCED				
	Drawing No. 233920107000000A			consists of: sheets 5	sheet no. 4