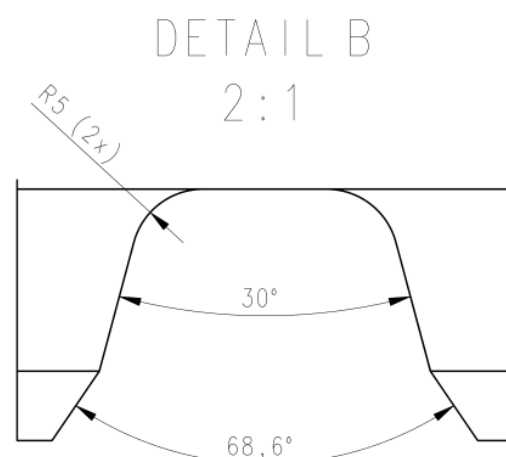
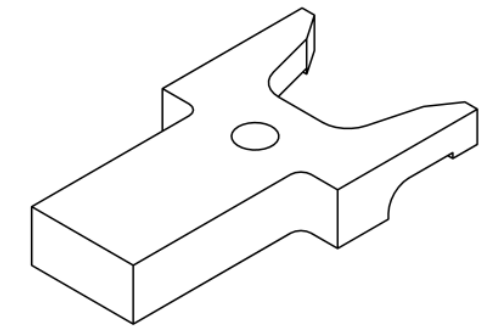
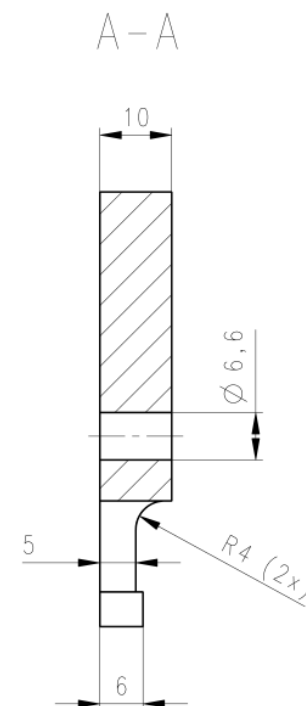
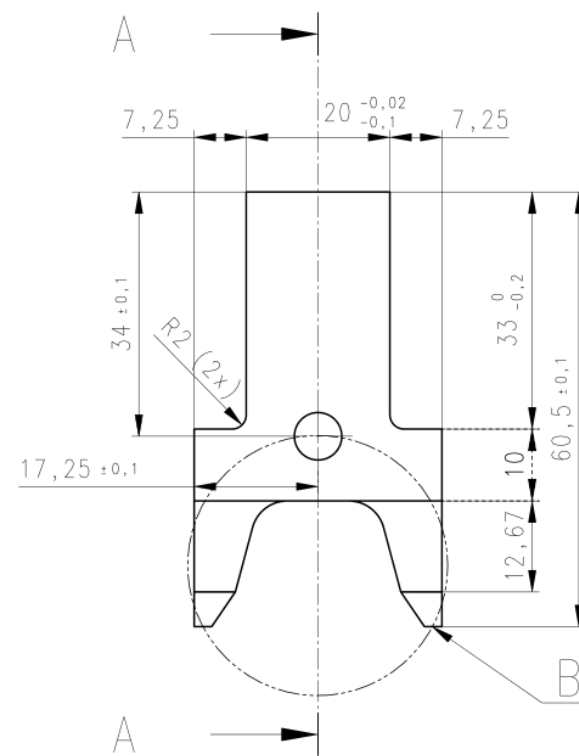
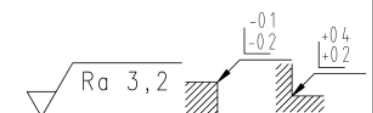




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



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Rev	Iss	Datum	geändert von	modified by	First Edition
a	08/09/2026	Zahumensky L			
Beschreibung der Änderung					Issue record
Anwendung					application
Gewicht					weight
Werkstoff					material
WBH					HT
Kugelstrahlprozess					shot peening process
Rissprüfung					crack testing
Einheit					unit
Massstab					scale
Format					size
Blatt					sheet

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made by PANKL with Siemens NX

Bearbeitet	08/09/2026	Zahumensky L	Benennung	Upinka_V2
gezeichnet	08/09/2026	Zahumensky L	Sach-Nr	2608-3-01-001-11
geprüft			Part-No	
freigegeben			Auftrags-Nr	
			File-No	
			LH-IRH	Options

Anwendung	Kategorisierung	Projektstatus
Gewicht	Verwendungszweck	FERTIGUNG
Werkstoff	Gleitschleifprozess	PRODUCTION
WBH	Oberflächenbehandlung	
Kugelstrahlprozess	Rissprüfung	
Einheit	Zulässige Abweichung	
Massstab	permissible tolerance	
Format	ISO8015 / ISO 2768-mK	
Blatt	1 / 1	