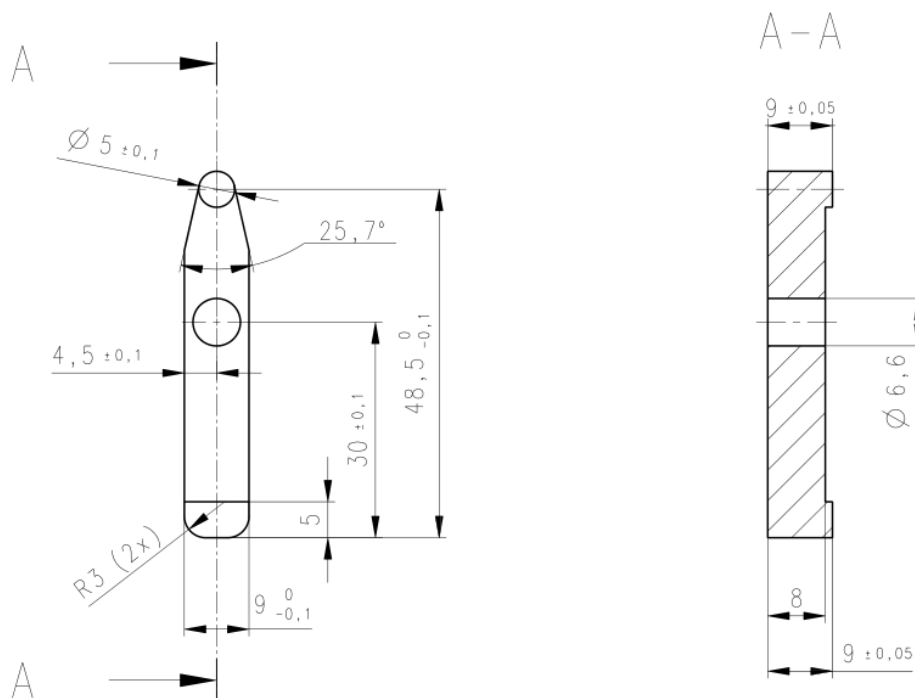
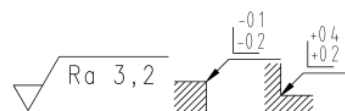


REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



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Rev	Iss	Datum	geändert von	modified by	First Edition
0	0709/2026	Zahumensky L			Beschreibung der Änderung Issue record
Anwendung	application	Kategorisierung	category	Projektstatus	project status
Gewicht	weight	g	Verwendungszweck	intended purpose	FERTIGUNG PRODUCTION
Werkstoff	material	16MnCr5	Gleitschleifprozess	super finishing process	
WBH	H/T		Oberflächenbehandlung	surface treatment	
Kugelschleifprozess	shot peening process	Rissprüfung	crack testing		
Zulässige Abweichung	permissible tolerance	ISO 8015 / ISO 2768-mK			
Einheit	unit	mm	Massstab	scale	1 : 1
Format	size	A4	Blatt	sheet	1 / 1

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Datum	date	Name	name	Benennung	title
0709/2026		Zahumensky L		Upinka_V1	
gezeichnet	drawn	0709/2026	Zahumensky L	Sach-Nr	Part-No
geprüft	checked			2609-3-01-001-10	
freigegeben	approved			Auftrags-Nr	File-No
				LH-/RH-	Options