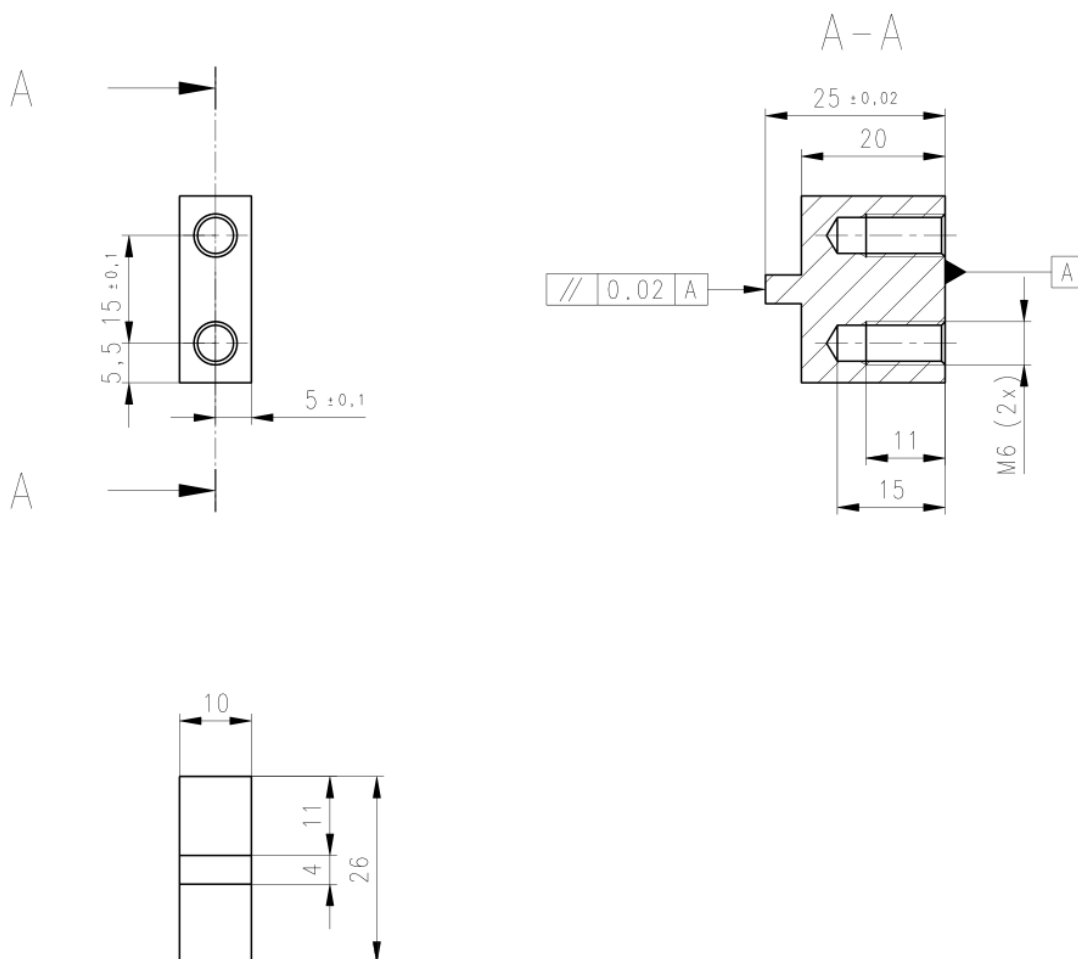
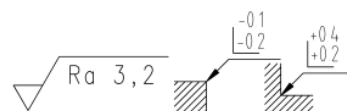




REMOVE ALL SHARP EDGES AND BURRS  
CARBURIZED AND HARDENED:  
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm  
-SURFACE HARDNESS: 58-62 HRC



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|            |               |                             |                                                                                       |                             |  |                                                                             |                                                                     |                |  |
|------------|---------------|-----------------------------|---------------------------------------------------------------------------------------|-----------------------------|--|-----------------------------------------------------------------------------|---------------------------------------------------------------------|----------------|--|
|            |               |                             |                                                                                       |                             |  |                                                                             |                                                                     |                |  |
|            |               |                             |                                                                                       |                             |  |                                                                             |                                                                     |                |  |
|            |               |                             |                                                                                       |                             |  |                                                                             |                                                                     |                |  |
|            |               |                             |                                                                                       |                             |  |                                                                             |                                                                     |                |  |
| Q          | 0709/2026     | Zahumensky L                | First Edition                                                                         |                             |  |                                                                             |                                                                     |                |  |
| Rev<br>Iss | Datum<br>date | geändert von<br>modified by | Beschreibung der Änderung<br>Issue record                                             |                             |  |                                                                             |                                                                     |                |  |
|            |               |                             | Anwendung<br>application                                                              | Kategorisierung<br>category |  |                                                                             | Projektstatus<br>project status                                     |                |  |
|            |               |                             | Gewicht<br>weight                                                                     | g                           |  |                                                                             | Verwendungszweck<br>intended purpose<br><br>FERTIGUNG<br>PRODUCTION |                |  |
|            |               |                             | Werkstoff<br>material                                                                 | 16MnCr5                     |  |                                                                             | Gleitschleifprozess<br>super finishing process                      |                |  |
|            |               |                             | WBH<br>H/T                                                                            |                             |  |                                                                             | Oberflächenbehandlung<br>surface treatment                          |                |  |
|            |               |                             | Kugelstrahlprozess<br>shot peening process                                            |                             |  |                                                                             | Rissprüfung<br>crack testing                                        |                |  |
|            |               |                             |  |                             |  | Zulässige Abweichung<br>permissible tolerance<br><br>ISO 8015 / ISO 2768-mK |                                                                     |                |  |
|            |               |                             | Einheit<br>unit                                                                       | Massstab<br>scale           |  | Format<br>size                                                              |                                                                     | Blatt<br>sheet |  |
|            |               |                             | mm                                                                                    | 1 : 1                       |  | A 4                                                                         |                                                                     | 1 / 1          |  |

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podny\_drziak

609-3-01-001-02

LH-JRH-Options

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|             | Datum     | Name         | Benennung   | Spodny_drziak    |
| bearbeitet  | date      | name         | title       |                  |
| designed    | 0709/2026 | Zahumensky L |             | 2609-3-01-001-02 |
| gezeichnet  | 0709/2026 | Zahumensky L | Sach-Nr     |                  |
| drawn       |           |              | Part-No     |                  |
| geprüft     |           |              | Auftrags-Nr |                  |
| checked     |           |              | File-No     |                  |
| freigegeben |           |              | LH-/RH-     |                  |
| approved    |           |              | Options     |                  |