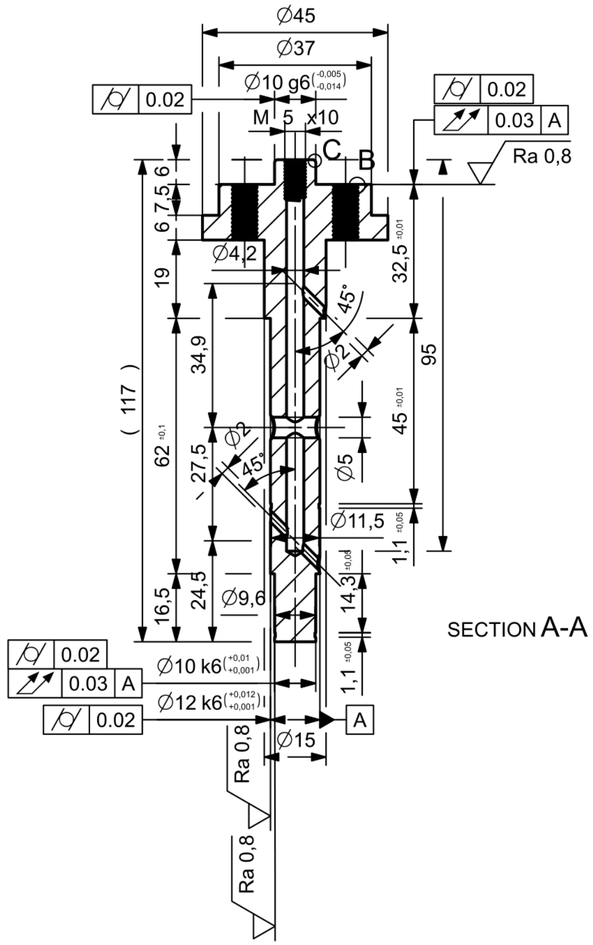
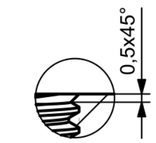
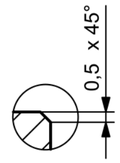


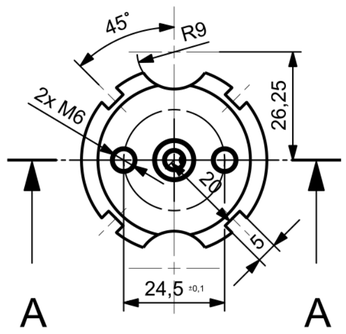

SECTION A-A

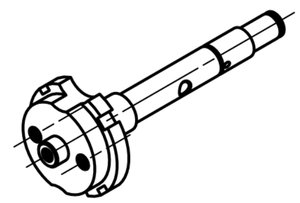



DETAIL B
SCALE 5:1




DETAIL C
SCALE 5:1



- CHRANIT ZAVITY PASTOU PRED CEMENTACIOU

TEPELNE SPRACOVANIE
- CEMENTOVAT 0,5 - 0,8mm
- KALIT NA TVRDOST 60 - 65 HRC
- BEZ POVRCHOVEHO NATERU ALEBO INEHO POVLAKOVANIA
- ODJEHLIT

Ra 3,2

Vyhotovene spolocnostou MHdesigns, s r o

Vypis z technickej normy ISO 2768-mK
Extract from the technical standard ISO 2768-mK

| Dlzkova miera Length ranges | | Uhlova miera Angular ranges | |
|---|---|---|---|
| >120 - 400 | ± 0,5 | | |
| > 30 - 120 | ± 0,3 | >50 - 120 | ± 0,33° |
| > 6 - 30 | ± 0,2 | >10 - 50 | ± 0,5° |
| > 0,5 - 6 | ± 0,1 | <10 | ± 1° |
| < 0,5 | ± 0,05 | | |
| Zaoblenia a skosenia / Round cutters and chamfer heights | | | |
| <0,5 | ± 0,05 | >3 - 6 | ± 0,5 |
| >0,5 - 3 | ± 0,2 | >6 | ± 1 |
| Hrana - jehlenie workpiece edge - deburring | | +0,2 +0,1 / -0,1 -0,2 | |

Ostatne tolerancie
Other tolerances

Vseobecne tolerancie kontury, profilu ± 0,15
General tolerances of radii and contours
Vseobecne montazne tolerancie ± 0,2
General montage tolerances

This drawing is the property of company MHdesigns, s r o
It must not be reproduced or copied and must be returned at any time upon demand. This drawing is also confidential and must be disclosed to no other than employee requiring it for the job. It is a condition under which the job is placed that no goods will be made, modified or repaired from this drawing except in accordance with an official order from company MHdesigns, s r o

Zakaznik c. / Customer No. -

| Revizia Rev | Datum Date | Zmenil Changed | Popis vykonanej revizne zmeny Revision Record |
|---|---|---|---|

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TEL.:+421(0)949 754 265
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web: http://www.mhdesigns.sk

| | Datum Date | Meno Name |
|---|---|---|
| Navrhol Design | 21.07. | holdy |
| Skreslil Drawn | 21.07. | holdy |
| Uvolnil Appr | | |

Vseobecna tolerancia Permissible tolerance: ISO 2768-mK
Oddelenie Department: MH designs, s r o
Stav povrchu Surface: -

Pre nevyspecifikovane rozmery, pozri model
For unspecified dimensions, refer to model

Merka Scale: 1 : 1
Vaha Weight: 0,2071 kg
Material Material: 16MnCr5
Materialove spracovanie Material treatment: normalizovaná
Nazov Title: OS
Databazove cislo Part-No: 25120108
Jednotky Unit: mm
Cislo dokumentu File-No: -
Strana Sheet: 9
z celku of: 25
Cislo vykovu Forging-No: -
Format Size: A2

**Obj: MH130826 | 25120108_OS | 2 ks | T: 5.9.2026 | do zostavy ZOSTAVA_25120100_MHT_ZAVITOREZ**