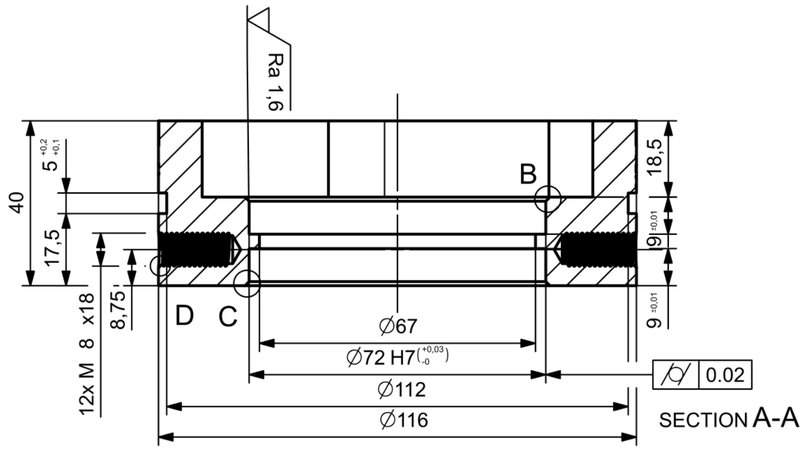
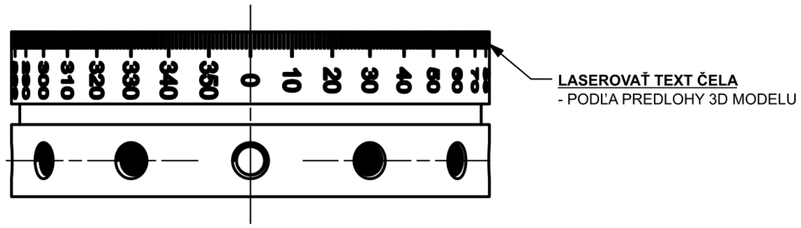
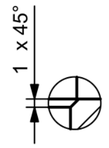


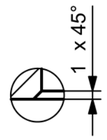
SECTION A-A



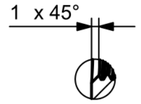
LASEROVAŤ TEXT ČELA
- PODĽA PREDLOHY 3D MODELU



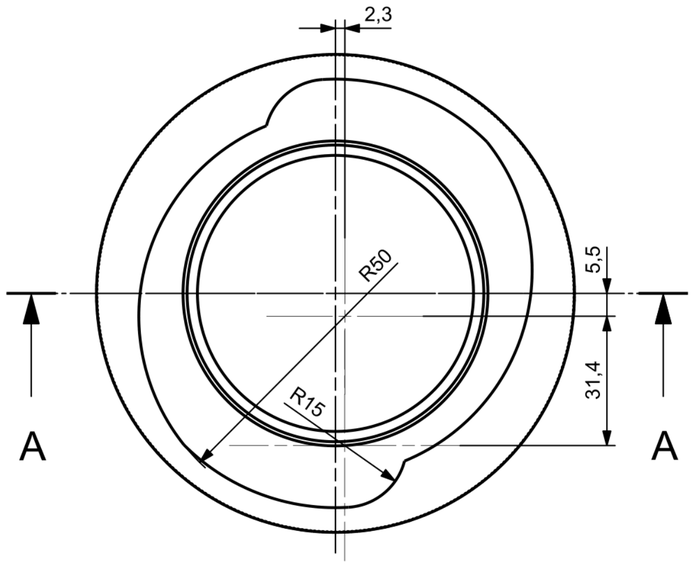
DETAIL B
SCALE 2:1

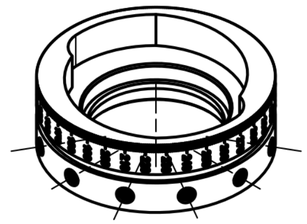


DETAIL C
SCALE 2:1



DETAIL D
SCALE 2:1





- BEZ TEPELNEHO SPRACOVANIA
- BEZ POVRCHOVEHO NATERU ALEBO INEHO POVLAKOVANIA
- ODJEHLIT

Ra 3,2

Vyhotovene spolocnostou MHdesigns, s r o

Vypis z technickej normy ISO 2768-mK
Extract from the technical standard ISO 2768-mK

Dlzkova miera / Length ranges		Uhlova miera / Angular ranges	
>120 - 400	± 0,5		
> 30 - 120	± 0,3	>50 - 120	± 0,33°
> 6 - 30	± 0,2	>10 - 50	± 0,5°
> 0,5 - 6	± 0,1	<10	± 1°
< 0,5	± 0,05		
Zaoblenia a skosenia / Round cutters and chamfer heights			
<0,5	± 0,05	>3 - 6	± 0,5
>0,5 - 3	± 0,2	>6	± 1

Hrana - jehlenie / workpiece edge - deburring

Ostatne tolerancie / Other tolerances

Vseobecne tolerancie kontury, profilu / General tolerances of radii and contours	± 0,15
Vseobecne montazne tolerancie / General montage tolerances	± 0,2

Zakaznik c. / Customer No. -

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Revizia / Rev	Datum / Date	Zmenil / Changed	Popis vykonanej revaznej zmeny / Revision Record

MH designs, s.r.o.
strojna konstrukcna kancelaria
M. Benku 2423/2
Topolcany 95503
TEL.:+421(0)949 754 265
mail: michal.holdy@mhdesigns.sk
web: http://www.mhdesigns.sk

2026	Datum / Date	Meno / Name	Vseobecna tolerancia / Permissible tolerance	Oddelenie / Department	
Navrhol / Design	20.07.	holdy	ISO 2768-mK	MH designs, s r o	
Skreslil / Drawn	20.07.	holdy		Stav povrchu / Surface	-
Uvolnil / Appr					

Pre nevyspecifikovane rozmery, pozri model / For unspecified dimensions, refer to model

Mierka / Scale	1 : 1
Vaha / Weight	1,4549 kg
Material / Material	16MnCr5
Materialove spracovanie / Material treatment	normalizovaná
Nazov / Title	VACKA
Databazove cislo / Part-No	25120107
Jednotky / Unit	mm
Cislo dokumentu / File-No	-
Strana / Sheet	8
z celku / of	25
Cislo vykovu / Forging-No	-
Format / Size	A2

Obj: MH130826 | 25120107_VACKA | 1 ks | T: 5.9.2026 | do zostavy ZOSTAVA_25120100_MHT_ZAVITOREZ