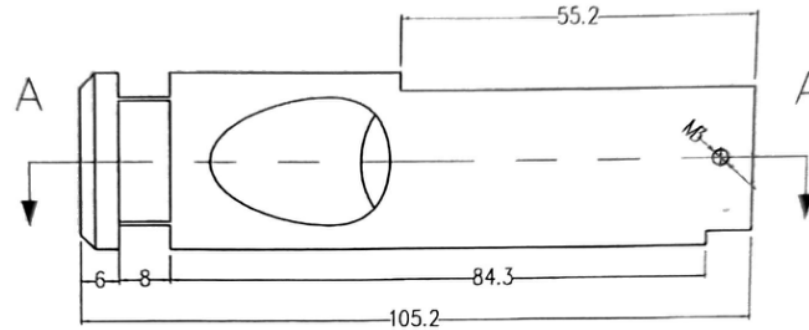
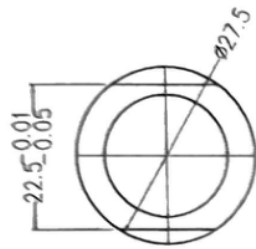
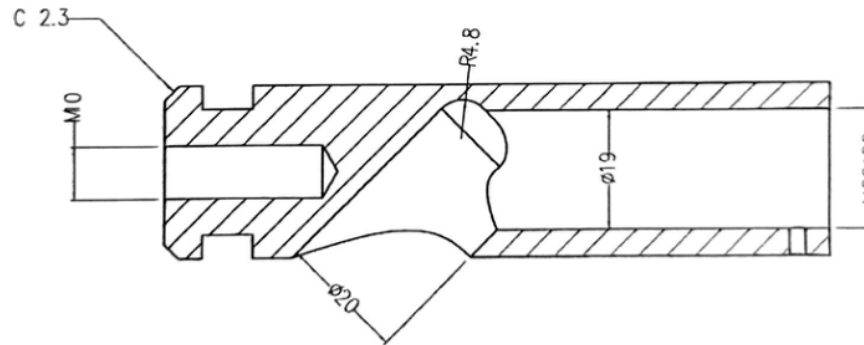
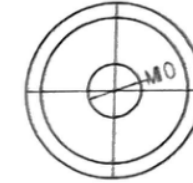


Ver	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

3ks



SECTION A-A



- Technical requirements:
1. Blunt at acute angles
 2. The roughness of the uninjected surface $Ra3.2\mu m$
 3. Solid quenching to HRC48-52

Designer		Part Name	Lower punch fixed seat	 超达 南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO., LTD.			
Approver		Mtrl.	Iron rod				
Unmarked Tolerance (GB1800-79/IT14)			Qty.	3	Projec.		Sheet A4
0-3	10.13	80-120	10.44	30-80	11.15	Weight	0.00KG
3-6	10.15	120-180	10.5	80-100	11.15	Unit	MM
6-10	10.18	180-250	10.58	100-125	11.3	Heat	
10-18	10.22	250-315	10.65	125-160	11.55	Scale	
18-30	10.26	315-400	10.7	160-200	11.85	Cur. Page	1/1
30-50	10.31	400-500	10.78	200-250	12.2	Part NO.	23030324-200604
50-80	10.37	500-630	10.88	250-315	12.7		

VÝROBA - 23030324-200604_mat.19573

Obj: MAr080926 Počet kusov: 3 ks DielID: 775

Cenová ponuka: MAr080926



1. Rezanie (akosť 19 573, D30)

2. Frézovanie

3. Sústruženie

4. Zámočník

5. Kalenie

pozn: HRC48-52

Poznámky z výkresu (preklad):

- Zvára na ostrých uhloch
- Rúšenosť nezlitého povrchu Ra1.2um
- Tvrdzenie vplynom do HRC48-92