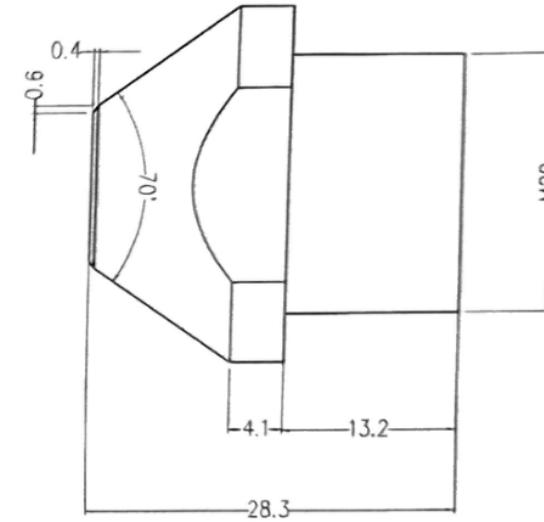
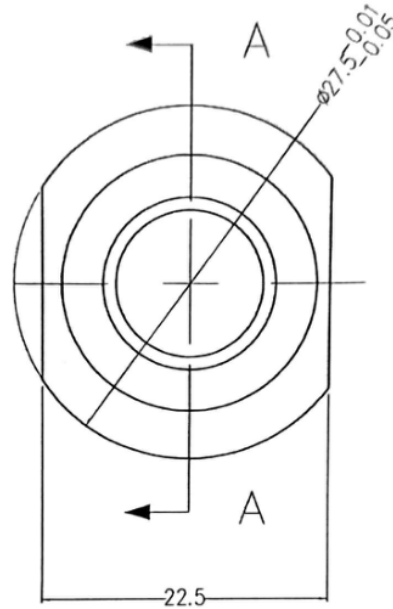
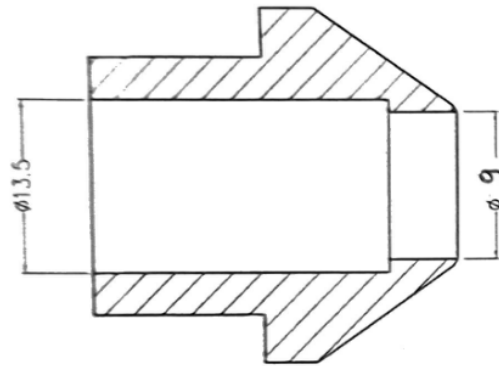


Version	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

20ks

SECTION A-A



Technical requirements:
 1. Blunt at acute angles
 2. The roughness of the uninjected surface Ra3.2μm
 Solid quenching to HRC48-52

Designer		Part Name	Ejection punch	 超达 南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO., LTD.			
Approver		Mtrl.	SKD11				
Inmarked Tolerance(GB1800-79/IT14)		Qty.	3	Projec.		Sheet	A4
0-3	10.13	80-120	10.44	530-800	H	Weight	
3-6	10.15	120-180	10.58	800-1000	H	Unit	MM
6-10	10.18	180-250	10.65	1000-1250	H	Scale	
10-18	10.22	250-315	10.71	1250-1600	H	Tool NO.	9023030324
18-30	10.26	315-400	10.78	1600-2000	H	Part NO.	23030324-200602
30-50	10.31	400-500	10.88	2000-2500	H		
50-80	10.37	500-630	10.88	2500-3150	H		

VÝROBA - 23030324-200602_mat.19573

Obj: MAr080926 Počet kusov: 20 ks DielID: 774

Cenová ponuka: MAr080926



1. Rezanie (akosť 19 573, D30)

2. Sústruženie

3. Frézovanie

4. Zámočník

5. Kalenie

pozn: HRC48-52

Poznámky z výkresu (preklad):

- Zaoblenie ostrých uhlov
- Roughness nevloženého povrchu Ra1.2
- Tupe teleso chladenie na HRC48-92