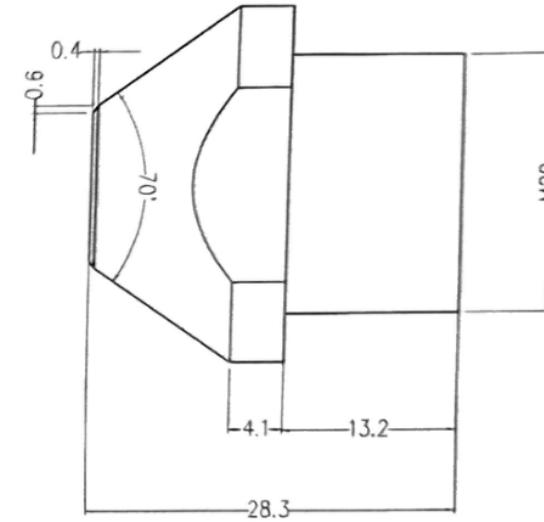
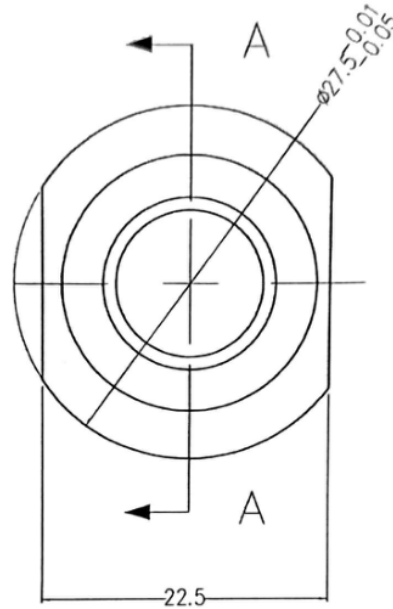
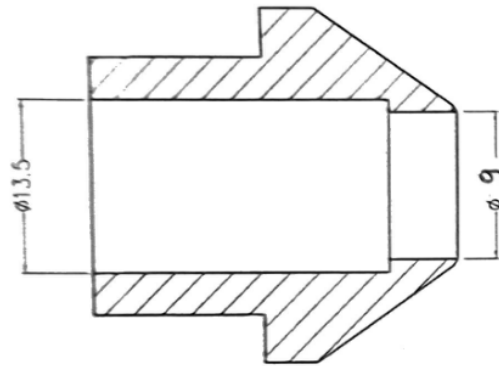


Version	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

20ks

SECTION A-A



Technical requirements:
 1. Blunt at acute angles
 2. The roughness of the uninjected surface Ra3.2μm
 Solid quenching to HRC48-52

Designer		Part Name	Ejection punch	 超达 南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO., LTD.			
Approver		Mtrl.	SKD11				
Inmarked Tolerance(GB1800-79/IT14)		Qty.	3	Projec.		Sheet	A4
0-3	0.13	80-120	0.44	530-800	H	Unit	Drawing
3-6	0.15	120-180	0.58	800-1000	H		
6-10	0.18	180-250	0.65	1000-1250	H	Scale	Tool NO.
10-18	0.22	250-315	0.71	1250-1600	H		
18-30	0.26	315-400	0.78	1600-2000	H	Cur. Page	Part NO.
30-50	0.31	400-500	0.88	2000-2500	H		
50-80	0.37	500-630	1.0	2500-3150	H	1/1	23030324-200602