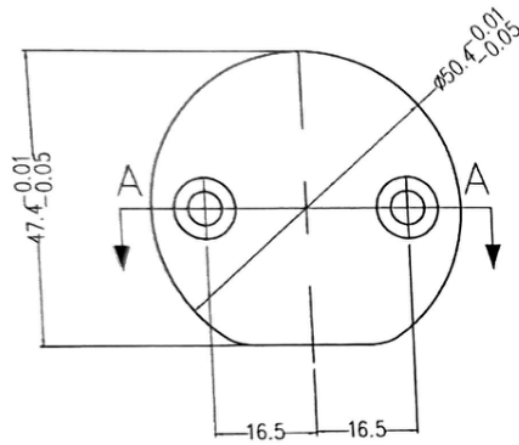
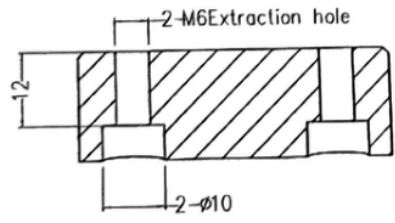


Version	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

12 ks



SECTION A-A



- Technical requirements:
1. Blunt at acute angles
 2. The roughness of the uninjected surface $Ra3.2\mu m$

Designer		Part Name	Upperinsert	 超达 NANTONG CHAODA EQUIPMENT CO., LTD.	南通超达装备股份有限公司	
Approver		Mtrl.	CuplateH62			
Inmarked Tolerance (GB1800-79/IT14)			Qty.	3	Projec.	Sheet A4
0-3	10.13	80-120	10.44	630-800	Unit	MM
3-6	10.15	120-180	10.5	800-1000	Scale	
6-10	10.18	180-250	10.58	1000-1250	Tool NO.	9023030324
10-18	10.22	250-315	10.65	1250-1600	Part NO.	23030324-100204
18-30	10.26	315-400	10.7	1600-2000		
30-50	10.31	400-500	10.78	2000-2500		
50-80	10.37	500-630	10.88	2500-3150		