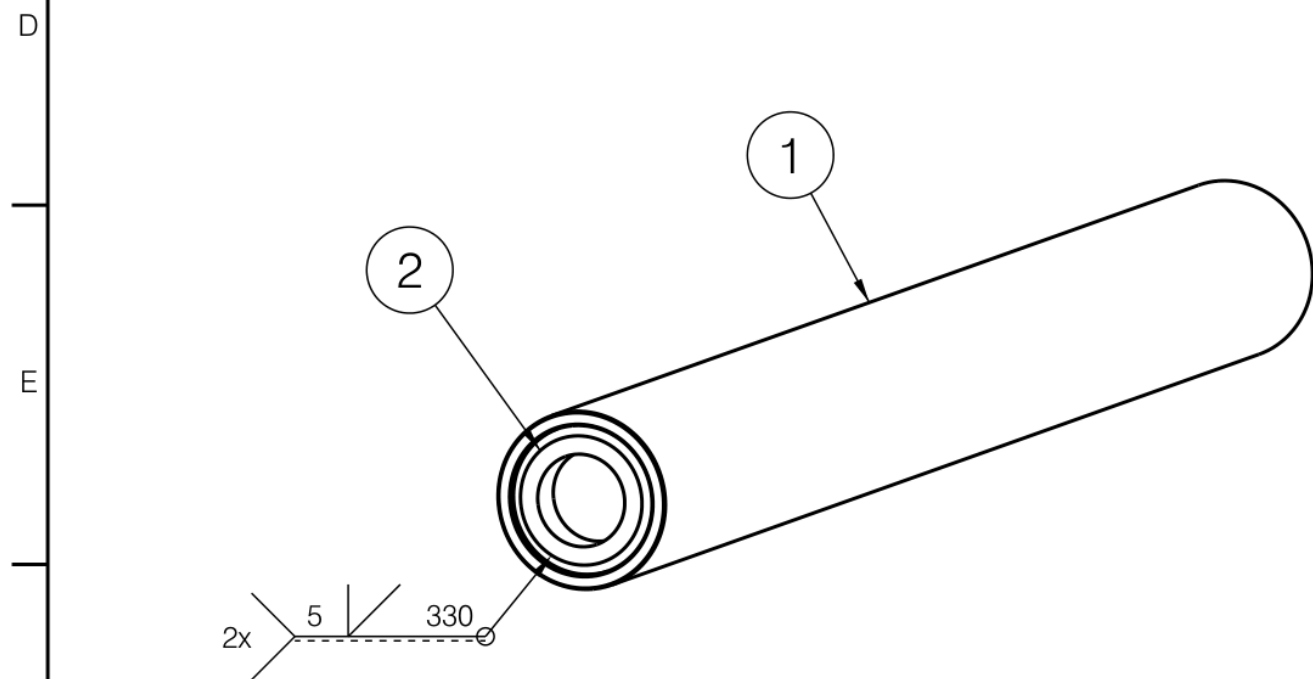
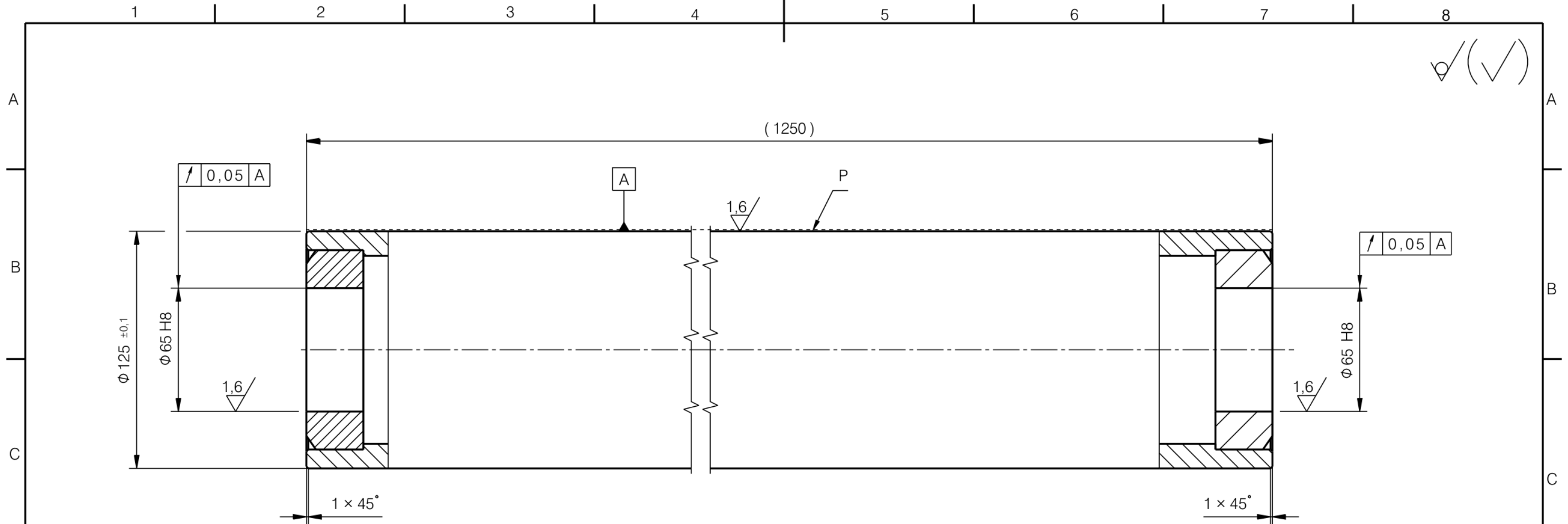
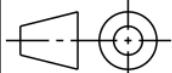




1. PLOCHU "P" NITRIDOVAT NA TVRDOST 63-65 HRC DO HLBKY 0,6-0,8 mm.
1. NITRIDATE THE "P" SURFACE TO A HARDNESS OF 63-65 HRC TO A DEPTH OF 0.6-0,8 mm.

USED IN									
DESIGNER		SKORIKOVA		12.8.2026		CHANGE INDEX			
				DATE		CHANGE		DATE	
								SIGNATURE	
MATERIAL		STN				KONSTRUKTA - TireTech, a.s.		DEPT. VK	
		DIN				NO. OF ITEMS CATALOGUE		OLD DRAWING	
SEMI-PRODUCT		STN				TYPE		GROUP	
		DIN				NAME		WELDET ROLLER	
STANDARD		STN				TYPE			
		DIN				NAME		VALEC ZVARANY	
GENERALTOL		STN EN 22768-mK EN ISO 13920-BE		WEIGHT		46,991		TYPE	
DISPLAY MODE		ABRASIVENESS PARAMETER		SCALE		I.D.		DWG. NO	
		Ra		1:2		000-814-598		BCH09-17.01.02	
								SHEETS NUMBER 1	
								SHEET NO. 1	
								CHANGE INDEX	

VÝROBA - 00004_BCH09-17.01.02_---_L1

Obj: FI030926 Počet kusov: 1 ks DielID: 705

Objednávka zákazníka: P40260266

Cenová ponuka: Tvrdený valec

Medzné rozmery tolerovaných mier (uloženia podľa ISO 286):

5H8: 5,000 – 5,018 mm



1. Zváranie

2. Sústruženie

3. Nitridovanie

pozn: chrániť celá