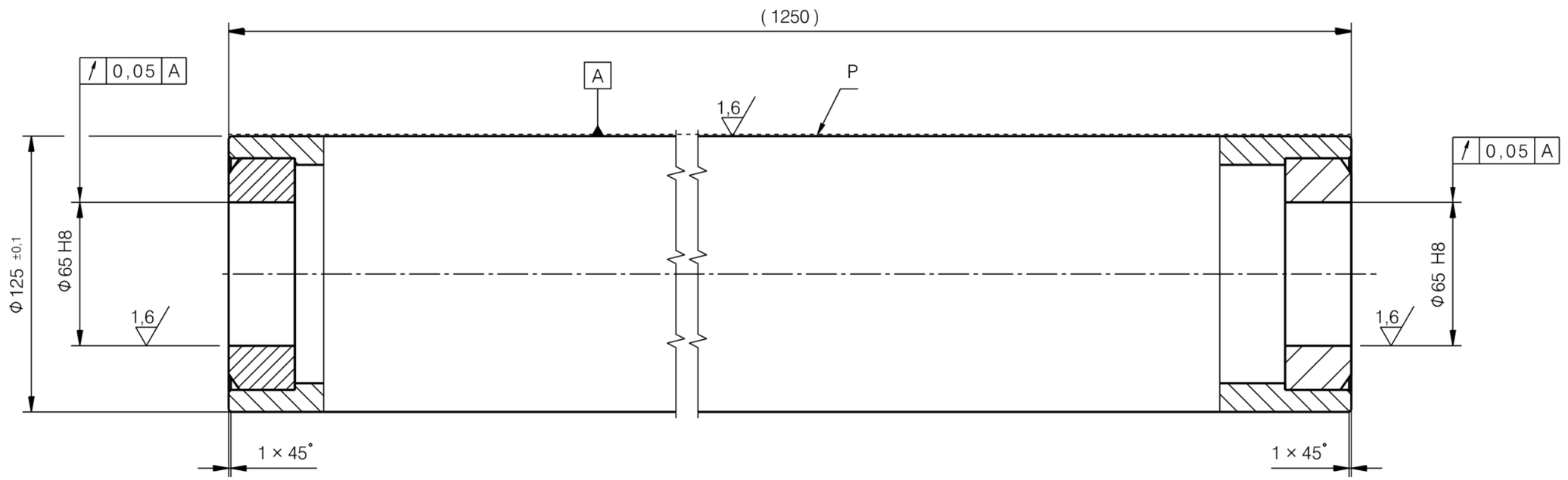

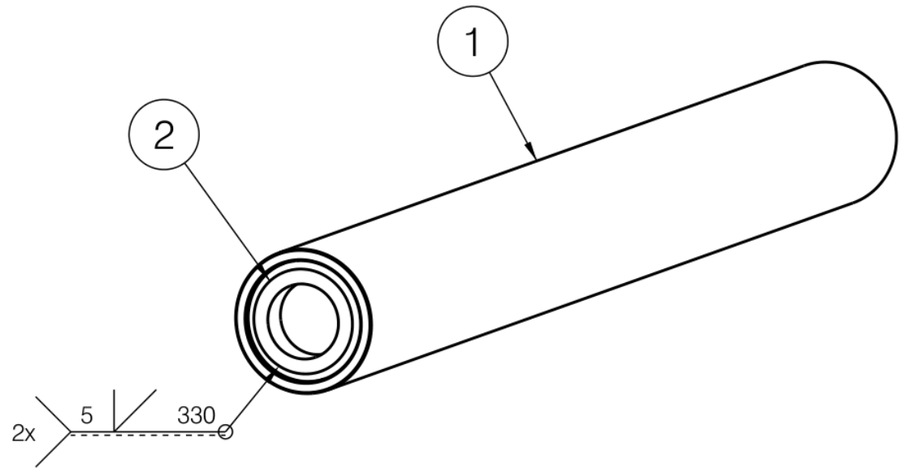

1. PLOCHU "P" NITRIDOVAT NA TVRDOST 63-65 HRC DO HLBKY 0,6-0,8 mm.
1. NITRIDATE THE "P" SURFACE TO A HARDNESS OF 63-65 HRC TO A DEPTH OF 0.6-0,8 mm.

USED IN							
DESIGNER	SKORIKOVA	DATE 12.8.2026	CHANGE INDEX	CHANGE	DATE	SIGNATURE	
MATERIAL STN / DIN				KONSTRUKTA - TireTech, a.s.	DEPT. VK		
SEMI-PRODUCT STN / DIN				NO. OF ITEMS CATALOGUE	OLD DRAWING		
STANDARD STN / DIN				TYPE	GROUP		
GENERALTOL.	STN EN 22768-mK EN ISO 13920-BE	WEIGHT 46,991		NAME TYPE	WELDET ROLLER		
DISPLAY MODE	ABRASIVENESS PARAMETER Ra	SCALE 1:2	I.D. 000-814-598	NAME TYPE	VALEC ZVARANY (ZV.A.OPR.ZOST)		
				DWG. NO	BCH09-17.01.02		CHANGE INDEX
				SHEETS NUMBER 1	SHEET NO. 1		

Obj: FI030926 | 00004_BCH09-17.01.02_---_L1 | 1 ks | T: 2.10.2026