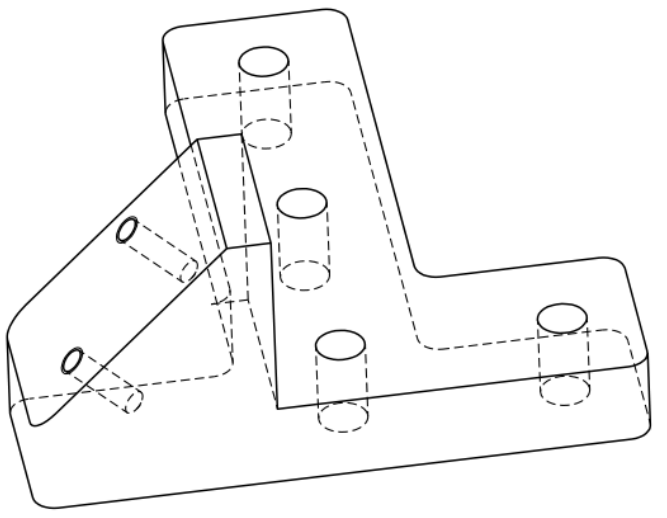
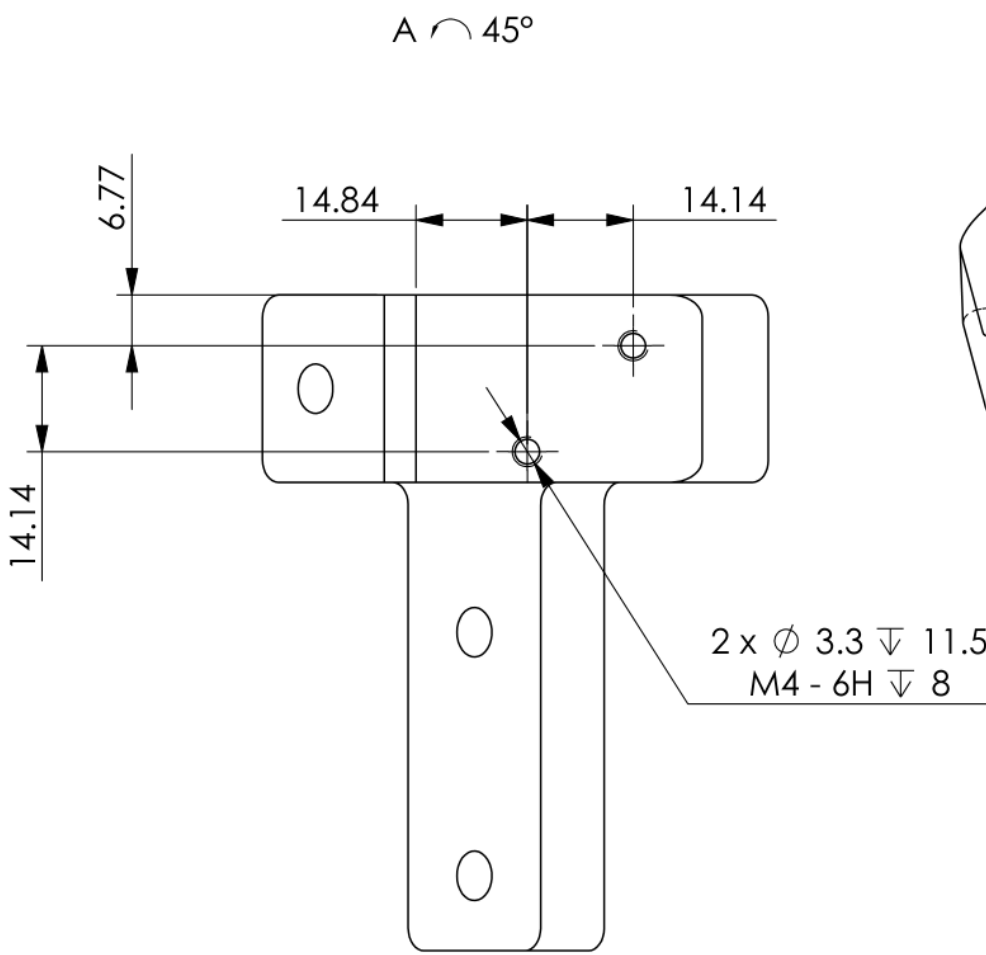
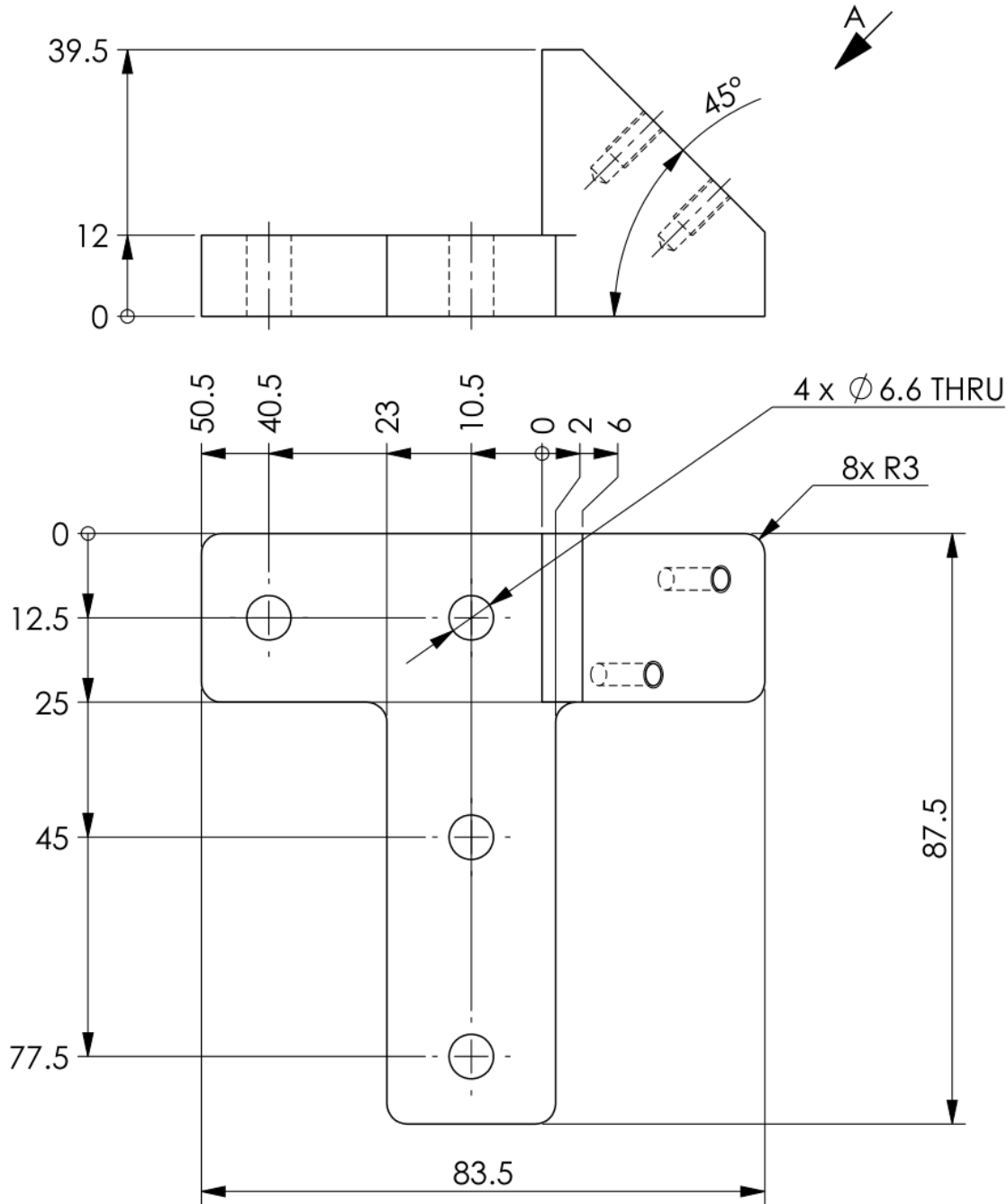
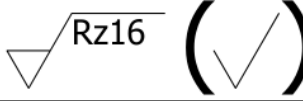


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LET. / IND.	REVISION	DRN. BY / GEZ. VON	DATE / DATUM
AA-00	INITIAL RELEASE	Norbert Kadlecik	19/06/2026



Tolerances for Preferentially use
DO NOT USE TITLEBLOCK DECLARATIONS



General Positiontolerances
(unless otherwise specified on drawing)

for Clearance Holes, Slots and Threads = $\pm 0,2$ mm
for Fit Holes, Slots = $\pm 0,02$ mm

General Tolerances ISO 22081
(for undefined surfaces)

Linear Dimensions: see Table 1
Angular Dimensions: see Table 1

permanent marking
with ITEM NUMBER
max. font size 3mm
XXXXXXXXXX

Table 1 Dimensions in mm								
General Tolerances (Based on DIN ISO 2768-mK) (unless otherwise specified on drawing)								
Dimensions	over 0,5 to 3	over 3 to 6	over 6 to 30	over 30 to 120	over 120 to 400	over 400 to 1000	over 1000 to 2000	over 2000 to 4000
Tolerances	$\pm 0,1$	$\pm 0,1$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	± 2
Angle	to 10°	over 10° to 50°	over 50° to 120°	over 120° to 400°	over 400°	Edges DIN ISO 13715		
Tolerances	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$	$\pm 0,3$	$\pm 0,1$	

General Surfaces (DIN ISO 1302) (unless otherwise specified on drawing)	
$\sqrt{Rz6,3}$	for fit holes and slots
$\sqrt{Rz25}$	for clearance holes and slots

MATERIAL / WERKSTOFF 3.3547 AlMg4,5Mn		FINISH / OBERFLÄCHENBEHANDLUNG ANODIZE COLORLESS 10 ±5 µm		HEAT TREAT / WARMEBEHANDLUNG NONE	
DRAWN / GEZ: Norbert Kadlecik APPRV. / GEPR. Norbert Kadlecik 19/06/2026		AUTOMATION TOOLING SYSTEMS			
-ALL MACHINED SURFACES TO BE Rz 16 OR BETTER -DO NOT SCALE DRAWING -EDGES DIN ISO 13715 -THREAD DEPTH REPRESENTS MINIMUM REQUIRED FULL THREAD DEPTH DRAWING SHOWS FINAL DIMENSIONS -BEARBEITETE FLÄCHEN Rz 16 -DIESE ZEICHNUNG IST EIN UNABSTÄBLICHER AUSDRUCK -WERKSTÜCKKANTEN DIN ISO 13715 -ZEICHNUNG ZEIGT ENDMASSE GENERAL TOLERANCES ACCORDING TO DIN ISO 2768 mK ALLGEMEINTOLERANZEN NACH DIN ISO 2768 mK +0.2 -0.4 +0 -0.2  ALL TOLERANCES ACCORDING TO ISO 8015 ALLE TOLERANZEN NACH ISO 8015		DESCRIPTION / BENENNUNG: HOLDER 2			
ITEM NUMBER / ZEICHNUNGSNUMMER: 700893541				REVISION AA - 00 - 000	
A3		 1ST ANGLE PROJECTION		SCALE MAßSTAB 1:1	
				SHEET BLATT 1 OF 2	

