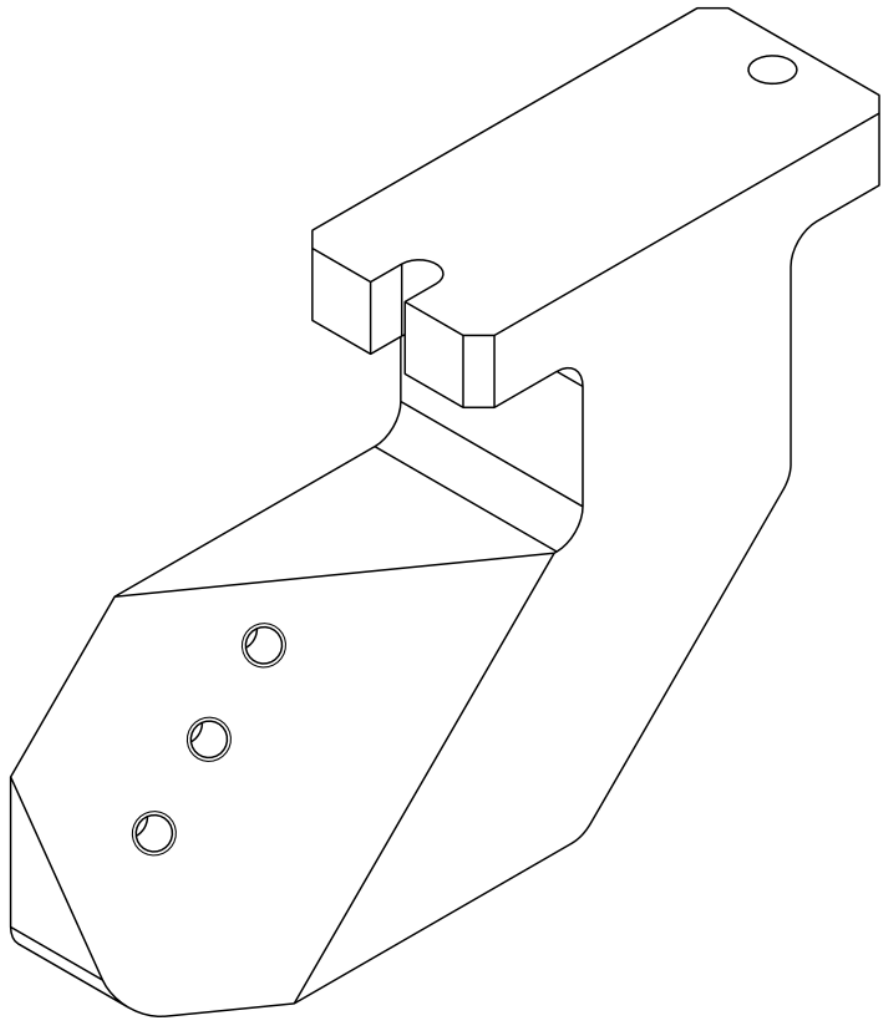
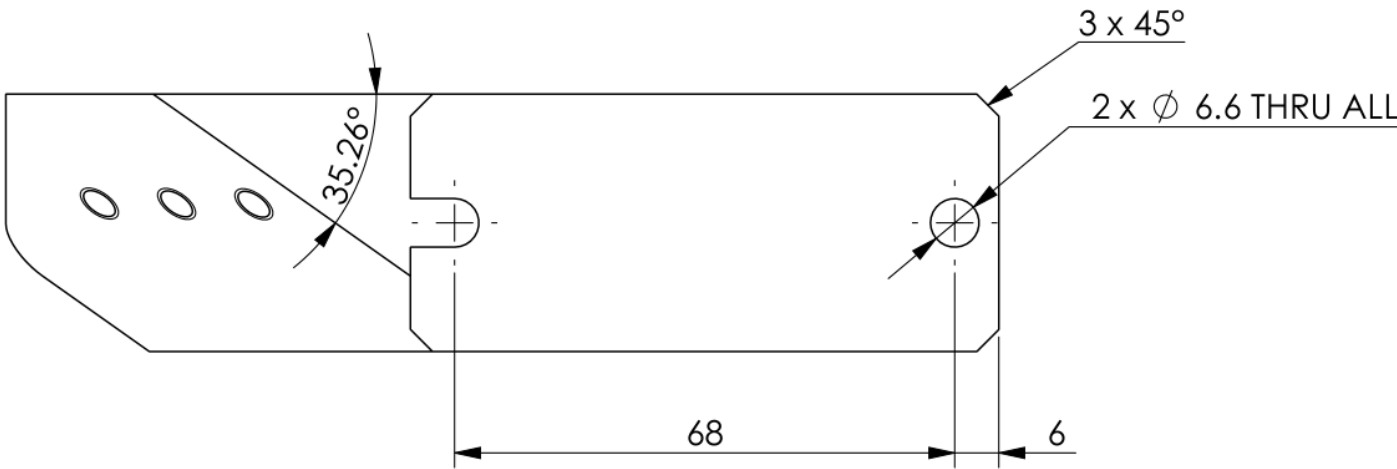
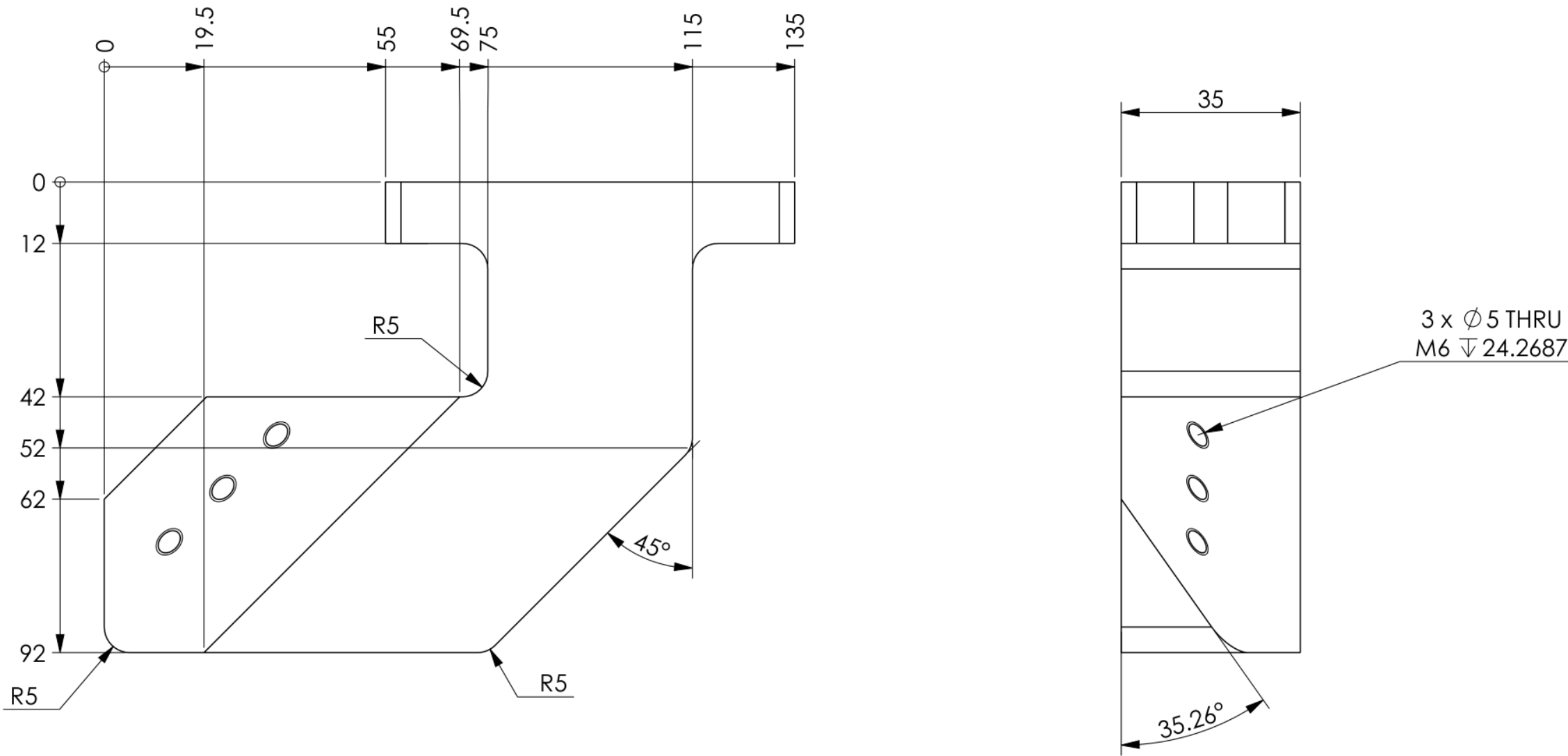


LET./IND.	REVISION	DRN. BY/GEZ. VON	DATE/DATUM
AA-00	INITIAL RELEASE	Igor Gabor	11/05/2026



fehlende Maße sind dem CAD-Modell zu entnehmen
 Missing dimensions have to be taken from the CAD model

Tolerances for Preferentially use
 DO NOT USE TITLEBLOCK DECLARATIONS

Rz16 (✓)

General Positiontolerances (unless otherwise specified on drawing) for Clearance Holes, Slots and Threads = ±0,2 mm for Fit Holes, Slots = ±0,02mm						General Tolerances ISO 22081 (for undefined surfaces) - - - - Linear Dimensions: see Table 1 Angular Dimensions: see Table 1			permanent marking with ITEM NUMBER max. font size 3mm XXXXXXXXXX	
Table 1 Dimensions in mm						General Tolerances (Based on DIN ISO 2768-mK) (unless otherwise specified on drawing)			General Surfaces (DIN ISO 1302) (unless otherwise specified on drawing)	
Dimensions	over 0,5 to 3	over 3 to 6	over 6 to 30	over 30 to 120	over 120 to 400	over 400 to 1000	over 1000 to 2000	over 2000 to 4000	✓ Rz6,3	for fit holes and slots
Tolerances	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2		
Angle	to 10°	over 10° to 50°	over 50° to 120°	over 120° to 400°	over 400°	Edges DIN ISO 13715 ↙ ±0,3 ↘ ±0,1			✓ Rz25	for clearance holes and slots
Tolerances	±1°	±0°30'	±0°20'	±0°10'	±0°5'					

MATERIAL / WERKSTOFF 3.3547 AlMg4,5Mn		FINISH / OBERFLÄCHENBEHANDLUNG ANODIZE COLORLESS 10 ±5 μm		HEAT TREAT / WARMEBEHANDLUNG NONE	
DRAWN / GEZ: Igor Gabor APPRV. / GEPR. Ivan Stefanek 11/05/2026		AUTOMATION TOOLING SYSTEMS			
*ALL MACHINED SURFACES TO BE Rz 16 OR BETTER *DO NOT SCALE DRAWING *EDGES DIN ISO 13715 *THREAD DEPTH REPRESENTS MINIMUM REQUIRED FULL THREAD DEPTH *DRAWING SHOWS FINAL DIMENSIONS *BEARBEITETE FLÄCHEN Rz 16 *DIESE ZEICHNUNG IST EIN UNABSTÄHLICHER AUSDRUCK *WERKSTÜCKKANTEN DIN ISO 13715 *ZEICHNUNG ZEIGT ENDMASSE LENGTH / LÄNGENMAß GENERAL TOLERANCES 0.5 - 3 ± 0.10 ACCORDING TO DIN ISO 2768 mK 3 - 6 ± 0.10 6 - 30 ± 0.20 ALLGEMEINTOLERANZEN NACH DIN ISO 2768 mK 30 - 120 ± 0.30 120 - 400 ± 0.50 400 - 1000 ± 0.80 1000 - 2000 ± 1.20 2000 - 4000 ± 2.00  ALL TOLERANCES ACCORDING TO ISO 8015 ALLE TOLERANZEN NACH ISO 8015		DESCRIPTION / BENENNUNG: HOLDER 2		REVISION AA - 00 - 000	
ITEM NUMBER / ZEICHNUNGSNUMMER: 700872425					
A2		1ST ANGLE PROJECTION		SCALE MAßSTAB 1:1	SHEET BLATT 1 OF 1