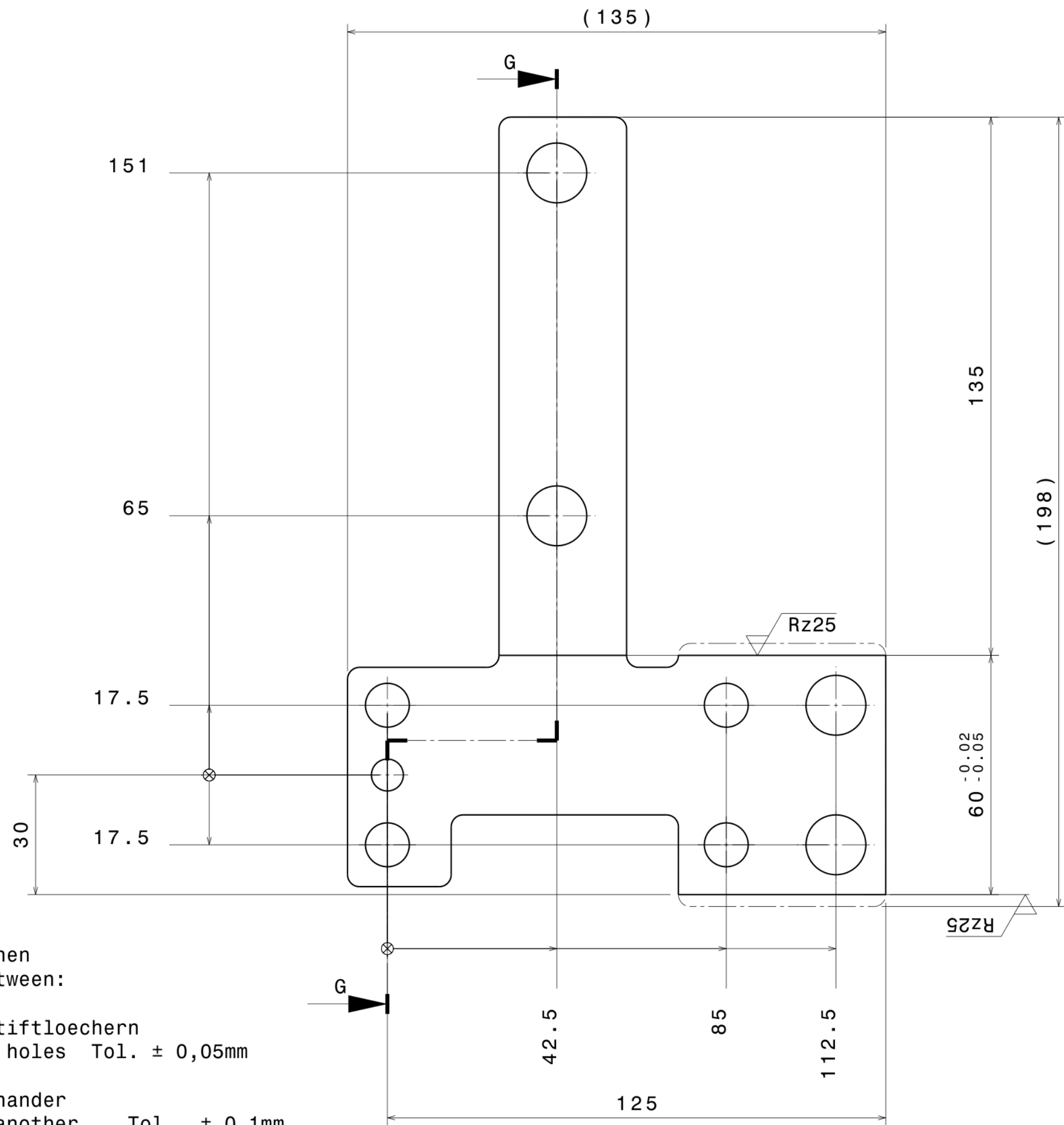




Stichmasstoleranzen zwischen
tolerances of distance between:

Bearbeitungsflaechen zu Stiftloechern
machined surfaces and pin holes Tol. $\pm 0,05\text{mm}$

Bearbeitungsflaechen zueinander
machined surfaces to one another Tol. $\pm 0,1\text{mm}$

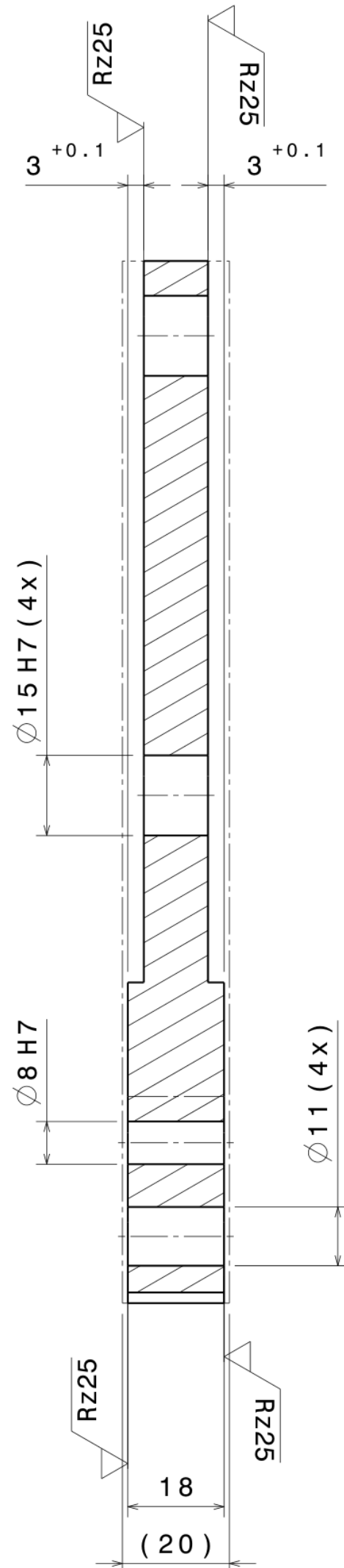
Stiftloecher und Passbohrungen
pin holes and fitting holes Tol. $\pm 0,02\text{mm}$ $\sqrt{\text{Rz25}}$

Gewinde und Durchgangsloecher
threads and through holes Tol. $\pm 0,2\text{mm}$ $\sqrt{\text{Rz100}}$

Nennmaße [mm]		von/für bis/to		0,5	6	30	120	400	1000	2000	4000	8000	12000
Nominal Dimensions [mm]				6	30	120	400	1000	2000	4000	8000	12000	
Allgemeintoleranzen General Tolerances	Bearinging	Längenmaße Linear Dimensions		±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	
		Winkel Angular Dimensions		±1°	±0°30'	±0°20'	±0°10'	±0°5'	±0°3'				
				0,05	0,1	0,2	0,4	0,6	0,8	1,5	3		
		Rechtwinkligkeit Perpendicularity			0,4		0,6		0,8	1	2	4	
Schweiß- Konstr.	Welded Construction	Symmetrie Symmetry				0,6		0,8		1	2	4	
		Lauf true running				0,2							
		Längenmaße Linear Dimensions		±1		±1		±2		±3	±4	±5	±6
		Winkel Angular Dimensions				±0°20'				±0°15'		±0°10'	
				0,5		1		1,5		2	3	4	5

CUTTING TEMPLATE / BRENNSCHABLONE
BLATT/SHEET: 5

Kanten gebrochen/
Break sharp edges
Messkanten entgratet/
Measure edges deburred



Section view G-G
Scale: 1:1

RohTech DST
DESIGN SOLUTIONS TEAM

RohTech-DST GmbH, Dieselstraße 1, D-73072 Donzdorf
info@rohstech-dst.de, Tel. +49(0)7162/948 88-0, www.rohstech-dst.de

$\sqrt{\text{Rz } 100} \times \sqrt{\text{Rz } 25} \times \sqrt{\text{Rz } 6,3}$		untoler.dim: ISO 2768-mK	Scale: 1:1
LHS AS DRAWN	Drawing No. 233920107000010A	Position 0010	Material: S355JR
RHS MIRRORED	Drawing No. -	Position -	

2026	Date	Name	Main Assembly Name CLAMPING_JTG_A9C9	XXX	
Drawn	07.07.26	RDST	Main Assembly No.		
Checked	30.06.26	RDST	233920000000000A		
Scale	Name				
	HARD STOP CONSOLES REINFORCED				
1:1	Drawing No.			consists of:	
	233920107000000A			sheets 5	sheet no. 4

VÝROBA - 233920107000000A0010A

Obj: ROH150926 Počet kusov: 2 ks DielID: 953

Objednávka zákazníka: DST-2605-006-D

Cenová ponuka: DST 2605 - Anfrage BG HARD_STOP_CONSOLES_REINFORCED_Index_b



1. Pálenie (akosť 1.0045 / S355JR Checked [7])

pozn: Páliť podľa DXF

2. Frézovanie

3. Zámočník

Poznámky z výkresu (preklad):

- Zachováä ostré hrany
- Measure edges deburred