

Schweiß- Kant Winkel Construction	Linear Dimensions	±1	±1	±2	±3	±4	±5	±6	Messkanten entgratet/ Measure edges deburred
	Winkel Angular	±0°20'		±0°15'		±0°10'			
	—   //	0,5	1	1,5	2	3	4	5	

Gewinde und Durchgangsloecher
threads and through holes

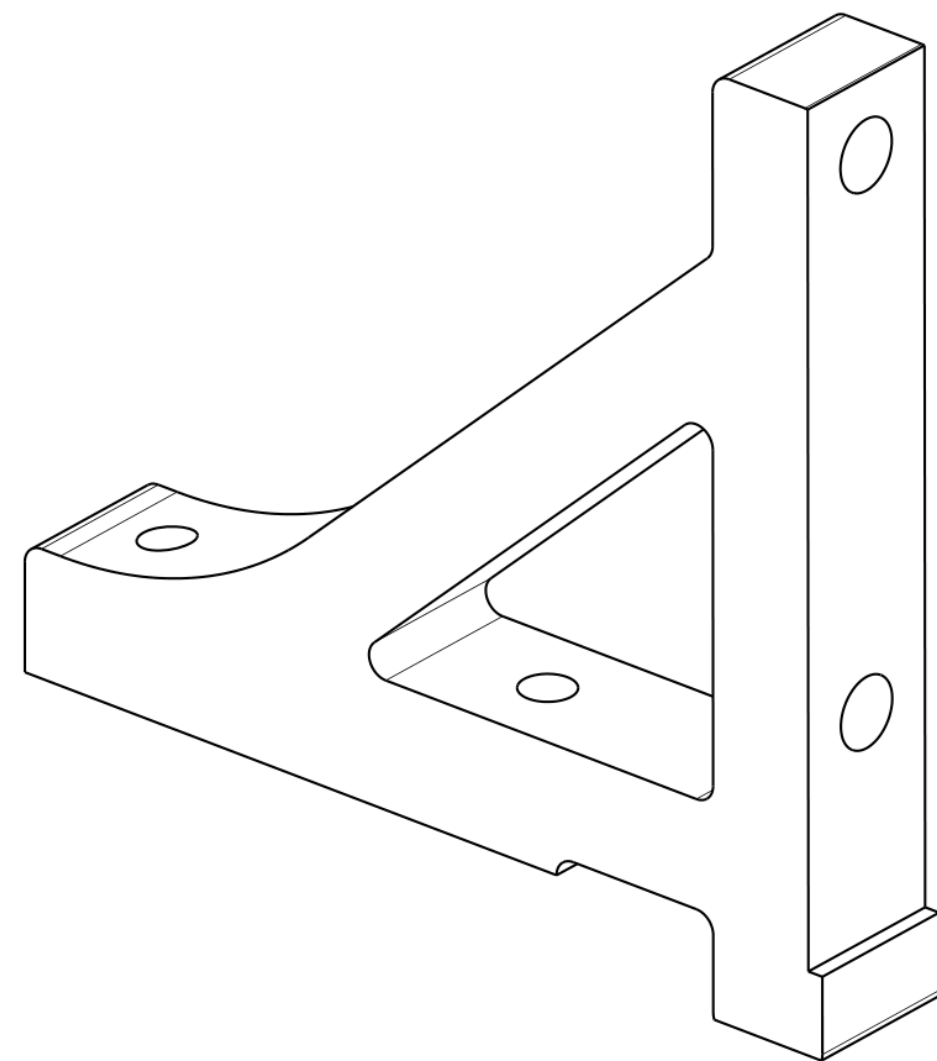
Tol. $\pm 0,2\text{mm}$ $\sqrt{\text{Rz100}}$

AS DRAWN
RHS MIRRORED

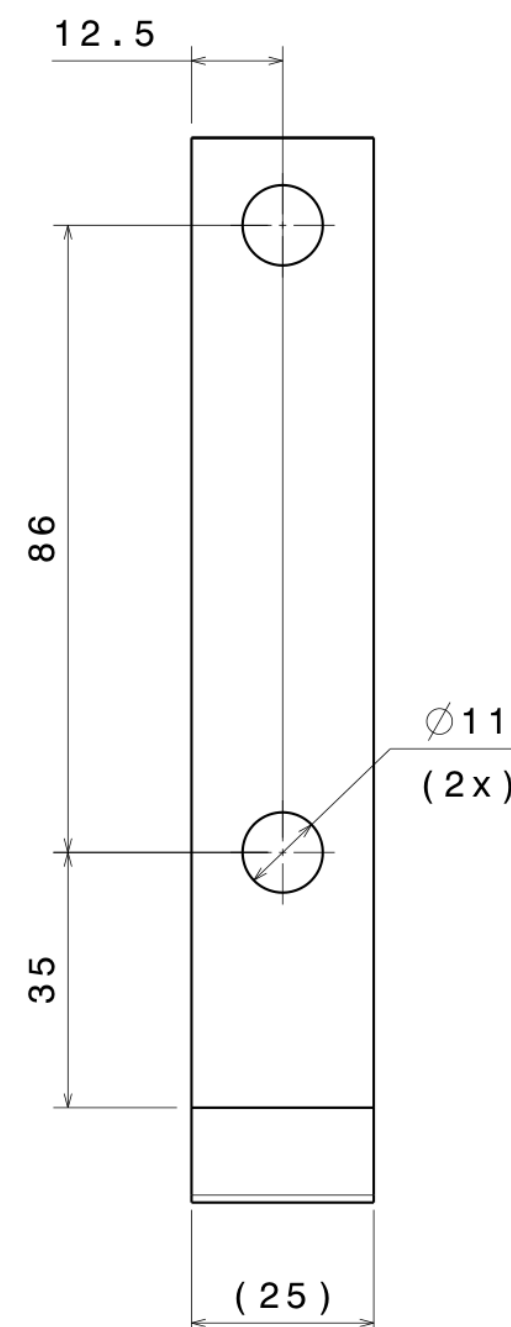
233920	Drawing No.
-	

0107000004A

0004
<i>Position</i>
-



Isometric view
Scale: 1:1



Stichmasstoleranzen zwischen
tolerances of distance between:

Bearbeitungsflaechen zu Stiftloechern
machined surfaces and pin holes Tol. $\pm 0,05\text{mm}$

Bearbeitungsflaechen zueinander	
machined surfaces to one another	Tol. ± 0,1mm

Stiftloecher und Passbohrungen
pin holes and fitting holes Tol. $\pm 0,02\text{mm}$ $\sqrt{\text{Rz25}}$

Gewinde und Durchgangslöcher
threads and through holes Tol. $\pm 0,2\text{mm}$ $\sqrt{\text{Rz100}}$

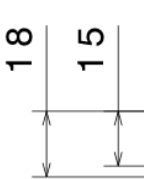
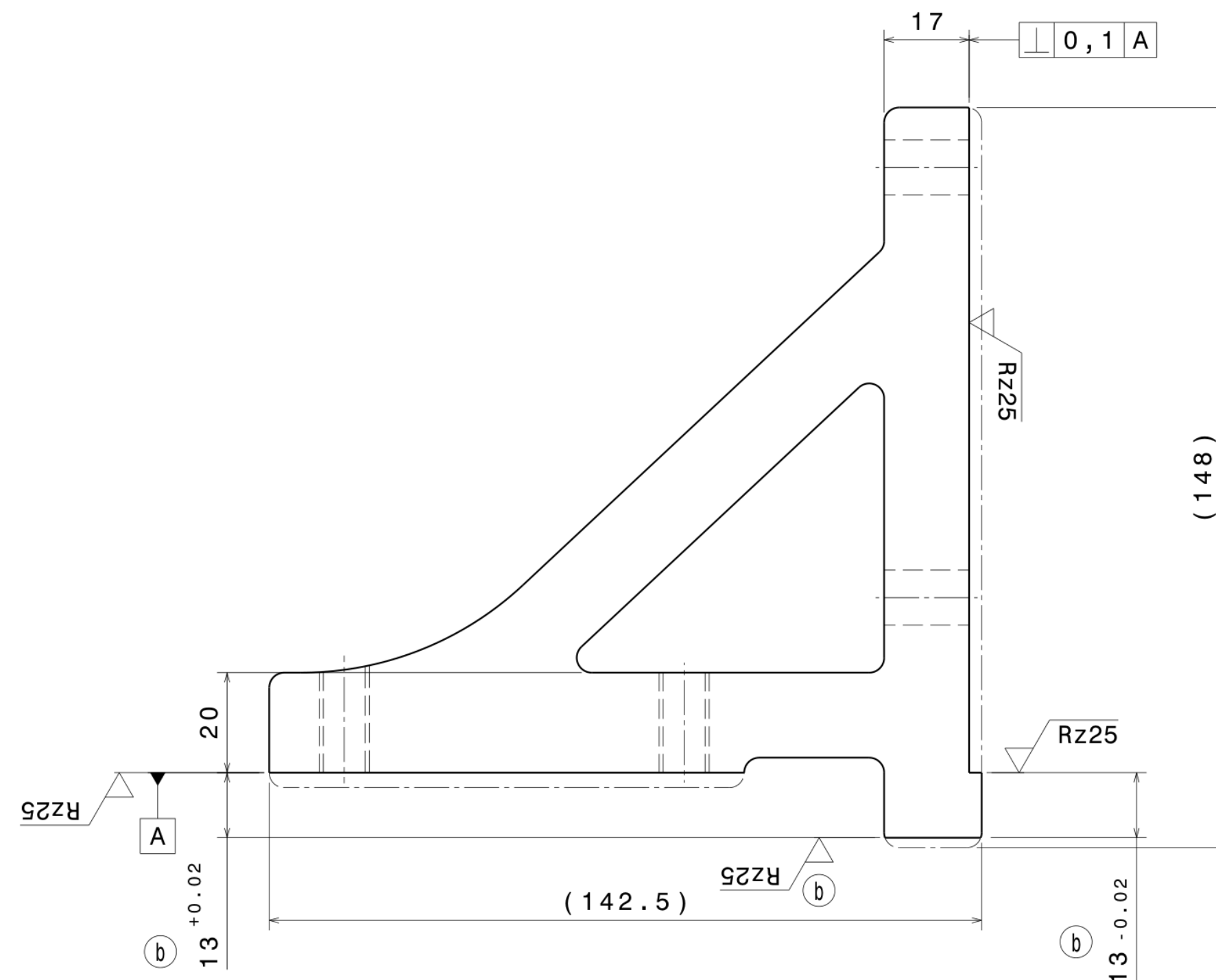
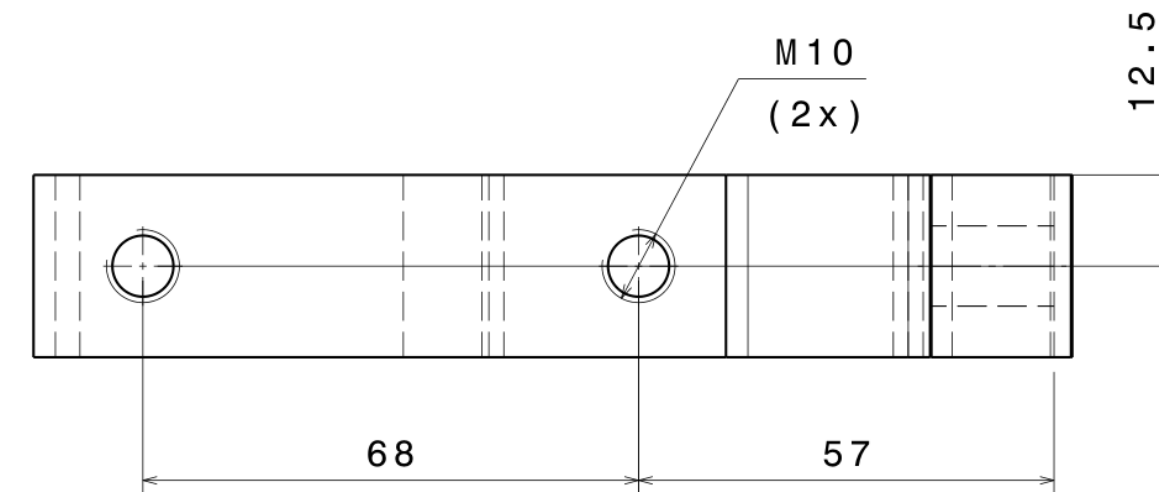
Nennmasse [mm]		von/from		0,5	6	30	120	400	1000	2000	4000	8000	
Nominal Dimensions [mm]		bis/to		± 1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2	± 3	± 4	
Allgemeintoleranzen General Tolerances Bearbeitungs- Machining	Laengennmasse Linear Dimensions			± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2	± 3	± 4	
	Winkel Angular Dimensions			± 1°	± 0°30'	± 0°20'	± 0°10'	± 0°5'	± 0°3'				
	  			0,05	0,1	0,2	0,4	0,6	0,8	1,5	3		
	Rechtwinkligkeit Perpendicularity			0,4		0,6		0,8	1	2	4		
	Symmetrie Symmetry			0,6				0,8	1	2	4		
	Lauf true running			0,2				1					
	Laengennmasse Linear Dimensions			± 1			± 1	± 2	± 3	± 4	± 5	± 6	
	Winkel Angular Dimensions			± 0°20'				± 0°15'		± 0°10'			
	  			0,5		1		1,5	2	3	4	5	
	Schweis- Konstr.- Welded Construction												

CUTTING TEMPLATE / BRENNSCHABLONE
BLATT/SHEET: 5

CHEMISCH VERNICKELT 10μm
CHEMICALLY NICKEL-PLATED 10μm

Kanten gebrochen/ Break sharp edges
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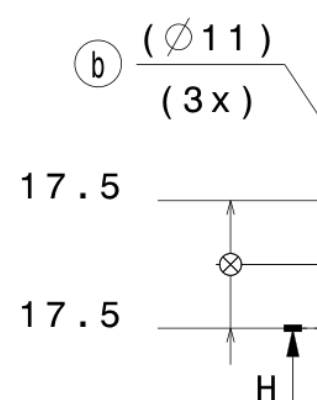
Messkanten entgratet/ Measure edges deburred	
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(b)
~~10.2~~

(1x)

Section
Scale:



(b) $\frac{(\cancel{\phi} 10.2)}{(1x)}$

Stichmasstoleranz:
tolerances of dis

Bearbeitungsflae
machined surfaces

Bearbeitungsflae
machined surfaces

Stiftloecher und
pin holes and fi-

Gewinde und Durchdringungen

Allgemeintoleranzen General Tolerances Spanndreh- Bohrung Rechnung	Kennmaße [mm] Nominal Dimensions [mm]	von/für bis/to
	Längengrenze Linear Dimensions	
	Winkel Angular Dimensions	 //
	Rechtwinkligkeit Perpendicularity	
	Symmetrie Symmetry	
	Lauf true running	
	Längengrenze Linear Dimensions	
	Winkel Angular Dimensions	 //
	Schweiß- Welding Welding	
	Schweiß- Welding Welding	

VÝROBA - 233920107000000A0002A

Obj: ROH150926 Počet kusov: 8 ks DielID: 951

Objednávka zákazníka: DST-2605-006-D

Cenová ponuka: DST 2605 - Anfrage BG HARD_STOP_CONSOLES_REINFORCED_Index_b



1. Pálenie (akosť 1.0045 / S355JR o> a SE Symmetrie symmetry)

pozn: Páliť podľa DXF

2. Frézovanie

3. Zámočník

4. Chemický nikel

Poznámky z výkresu (preklad):

- Zraziť/odihliť všetky hrany
- Measure edges deburred
- Povrchová úprava a stichel zrazené
- Hrany zrazené/
- Nekótované tolerancie podľa ISO 2768-mK