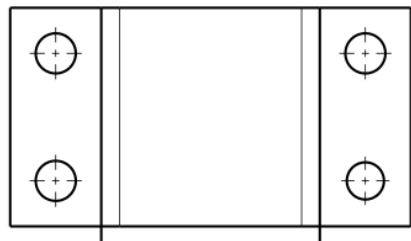
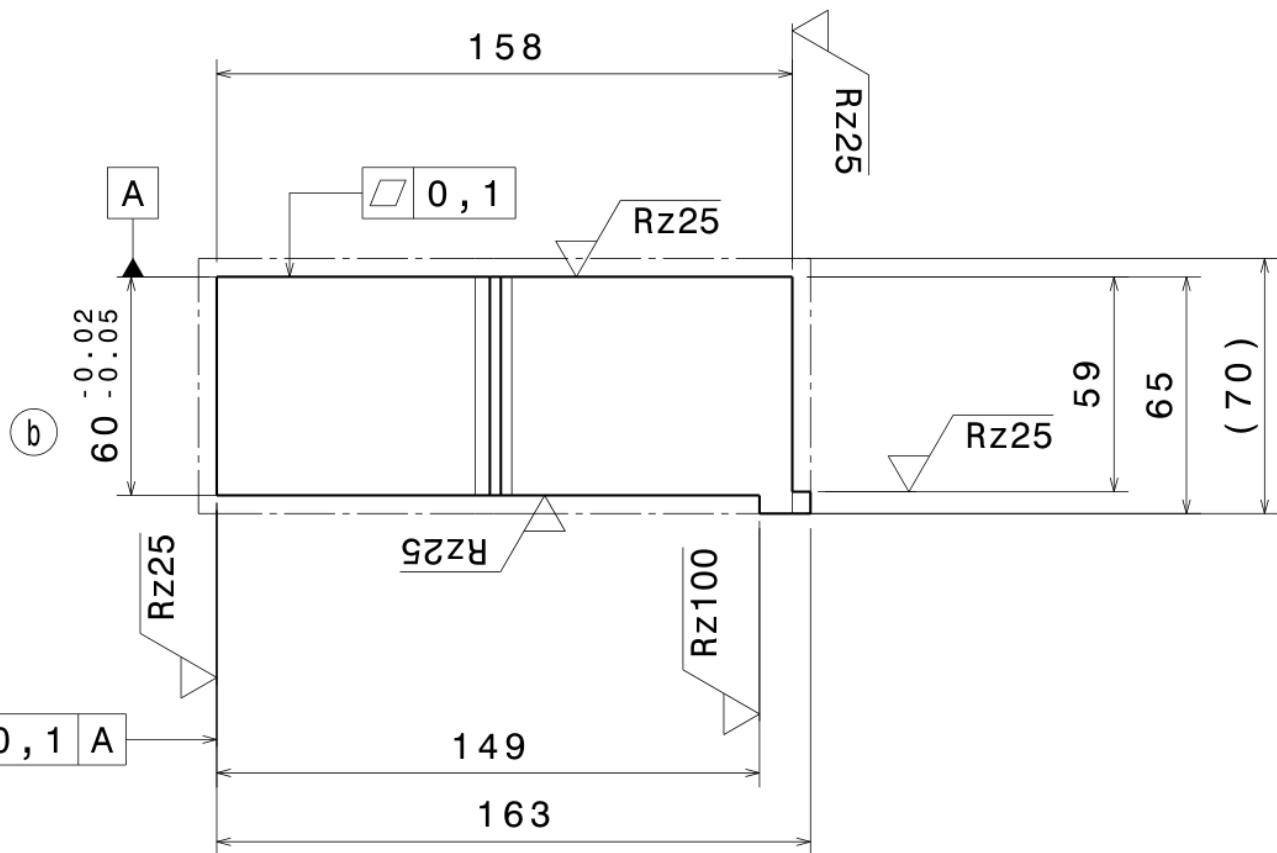
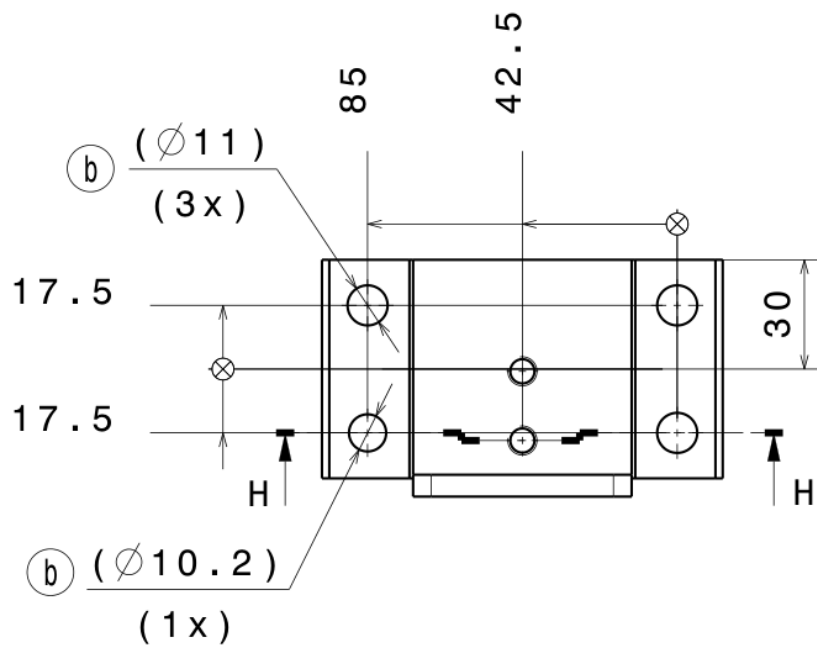
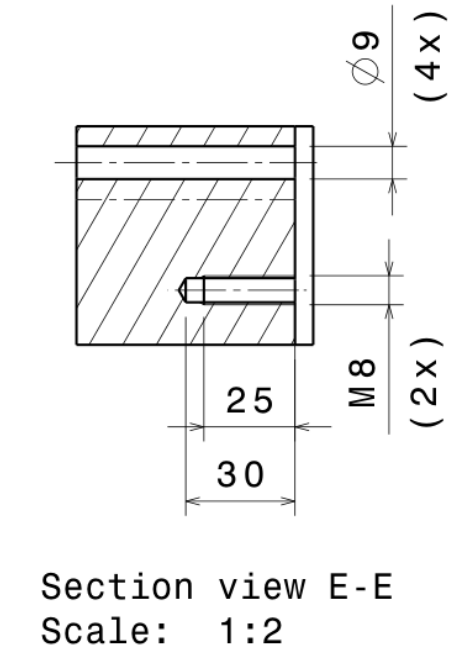
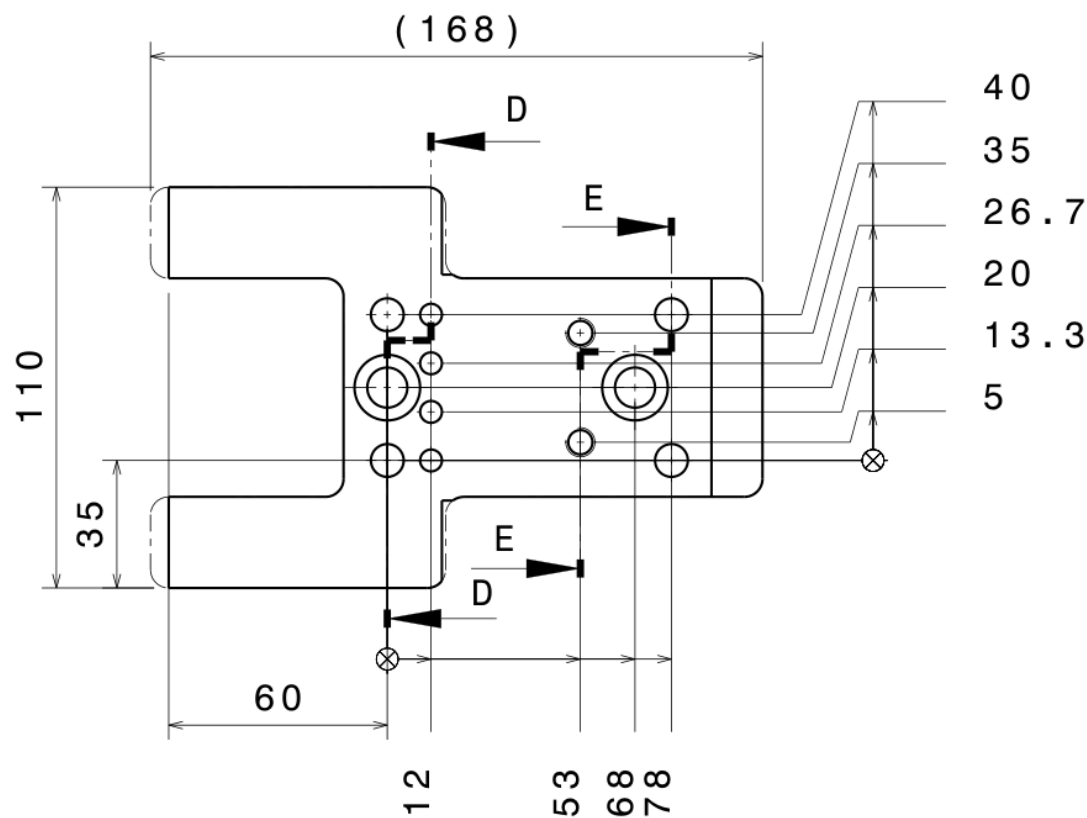
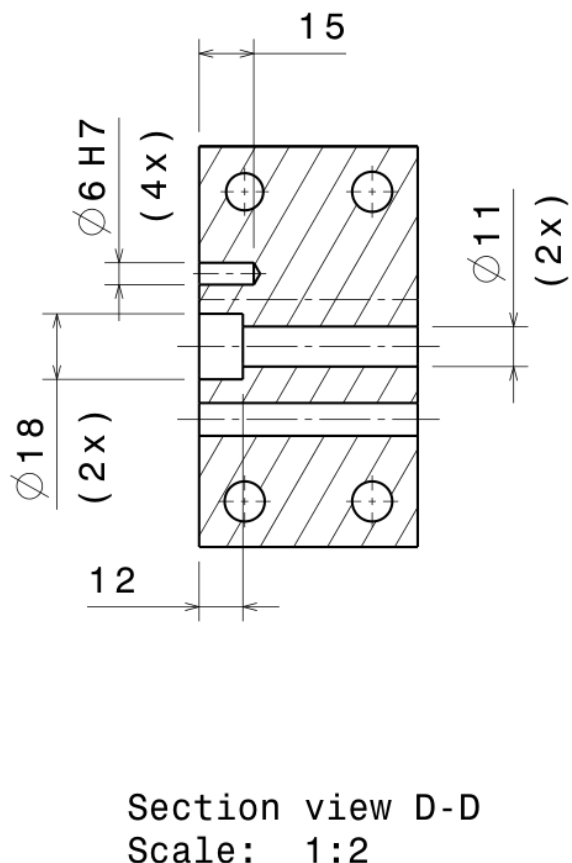
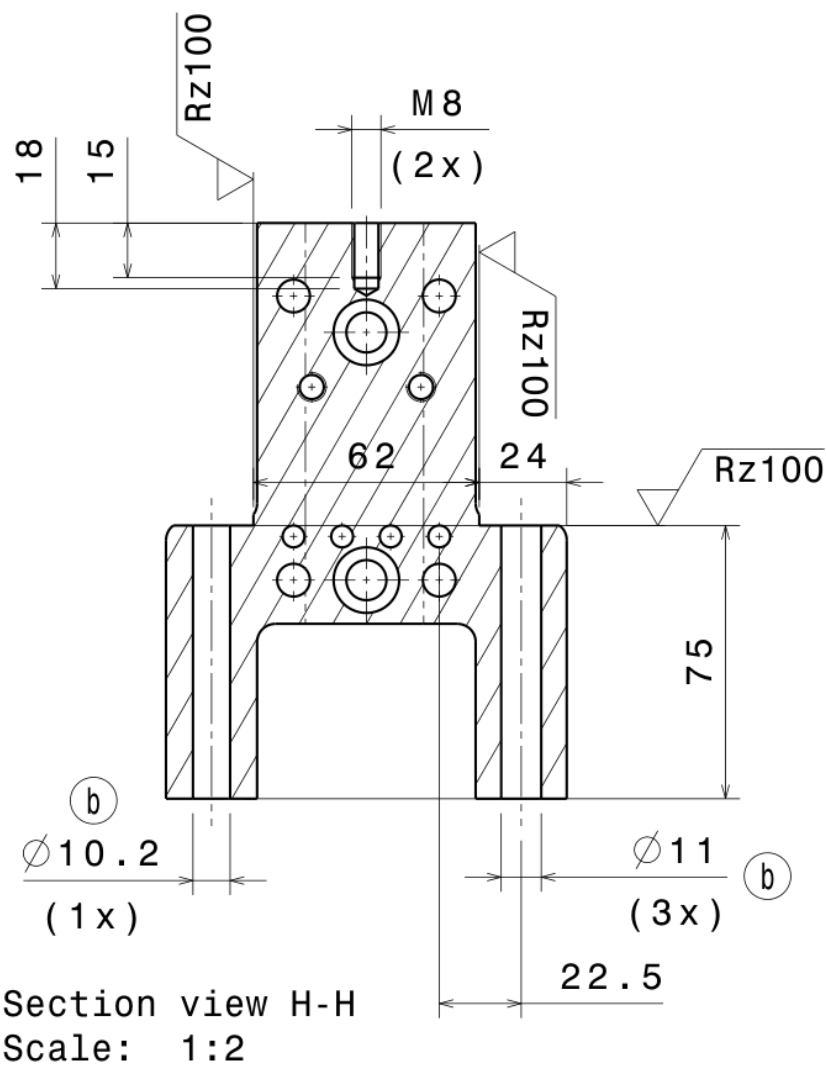


n
1
n
IR
n
2
n



Stichmasstoleranzen zwischen
tolerances of distance between:

Bearbeitungsflaechen zu Stiftloechern
machined surfaces and pin holes Tol. $\pm 0,05\text{mm}$

Bearbeitungsflaechen zueinander
machined surfaces to one another Tol. $\pm 0,1\text{mm}$

Stiftloecher und Passbohrungen
pin holes and fitting holes Tol. $\pm 0,02\text{mm}$ $\sqrt{Rz25}$

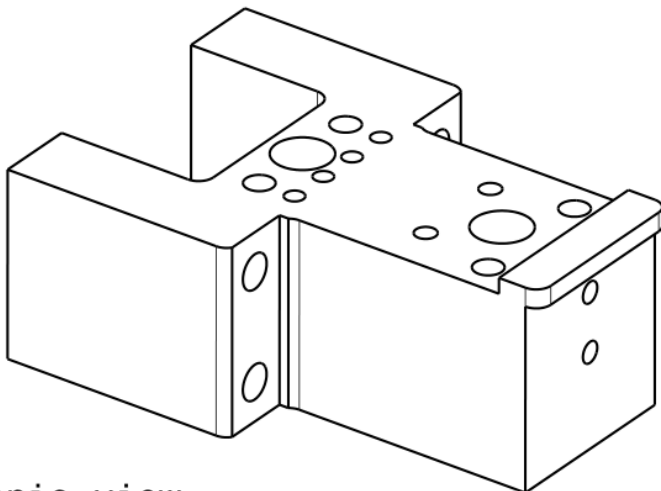
Gewinde und Durchgangsloecher
threads and through holes Tol. $\pm 0,2\text{mm}$ $\sqrt{Rz100}$

Nennmasse [mm]		von/from	0,5	6	30	120	400	1000	2000	4000	8000
Nominal Dimensions [mm]		bis/to	6	30	120	400	1000	2000	4000	8000	12000
Allgemeintoleranzen General Tolerances Spanende- Bearbeitung Machining	Laengennasse Linear Dimensions	$\pm 0,1$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	± 2	± 3	± 4	
	Winkel Angular Dimensions	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$					
	Rechtwinkligkeit Perpendicularity	$\perp$	0,05	0,1	0,2	0,4	0,6	0,8	1,5	3	
	Symmetrie Symmetry	$\equiv$		0,6	0,6	0,8	1	2	4		
	Lauf true running	$\nearrow$		0,2							
Schnitt- Konstr.- Zeichnung Section Construction	Laengennasse Linear Dimensions	± 1		± 1	± 2	± 3	± 4	± 5	± 6		
	Winkel Angular Dimensions	$\leq$	$\pm 0^\circ 20'$		$\pm 0^\circ 15'$		$\pm 0^\circ 10'$				
	Rechtwinkligkeit Perpendicularity	$\perp$	0,5		1	1,5	2	3	4	5	

CUTTING TEMPLATE / BRENNSCHABLONE
BLATT/SHEET: 5

CHEMISCH VERNICKELT $10\mu\text{m}$
CHEMICALLY NICKEL-PLATED $10\mu\text{m}$

Kanten gebrochen/
Break sharp edges
Messkanten entgratet/
Measure edges deburred



Isometric view
Scale: 1:2

$\checkmark$ ($\sqrt{R_z 100}$) ($\sqrt{R_z 25}$) ($\sqrt{R_z 6,3}$)		untoler.dim: ISO 2768-mK	Scale: 1:2
LHS AS DRAWN	Drawing No. 233920107000001A	Position 0001	
RHS MIRRORED	Drawing No. -	Position -	

RohTech DST
DESIGN SOLUTIONS TEAM

RohTech-DST GmbH, Dieselstraße 1, D-73072 Donzdorf
info@rohstech-dst.de, Tel. +49(0)7162/948 88-0, www.rohstech-dst.de

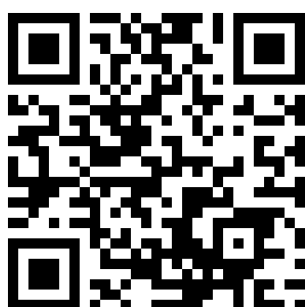
2026	Date	Name	Main Assembly Name	XXX	
			CLAMPING_JIG_A9C9		
Drawn	07.07.26	RDST	Main Assembly No.		
Checked	30.06.26	RDST	233920000000000A		
Scale	Name				
	HARD STOP CONSOLES REINFORCED				
	Drawing No.			consists of:	
1:1	233920107000000A			5	3
1:2					
				sheets	sheet no.

VÝROBA - 233920107000000A0001A

Obj: ROH150926 Počet kusov: 8 ks DielID: 950

Objednávka zákazníka: DST-2605-006-D

Cenová ponuka: DST 2605 - Anfrage BG HARD_STOP_CONSOLES_REINFORCED_Index_b



1. Pálenie (akosť S8355JR Checked Name)

pozn: Páliť podľa DXF

2. Frézovanie

3. Zámočník

4. Chemický nikel