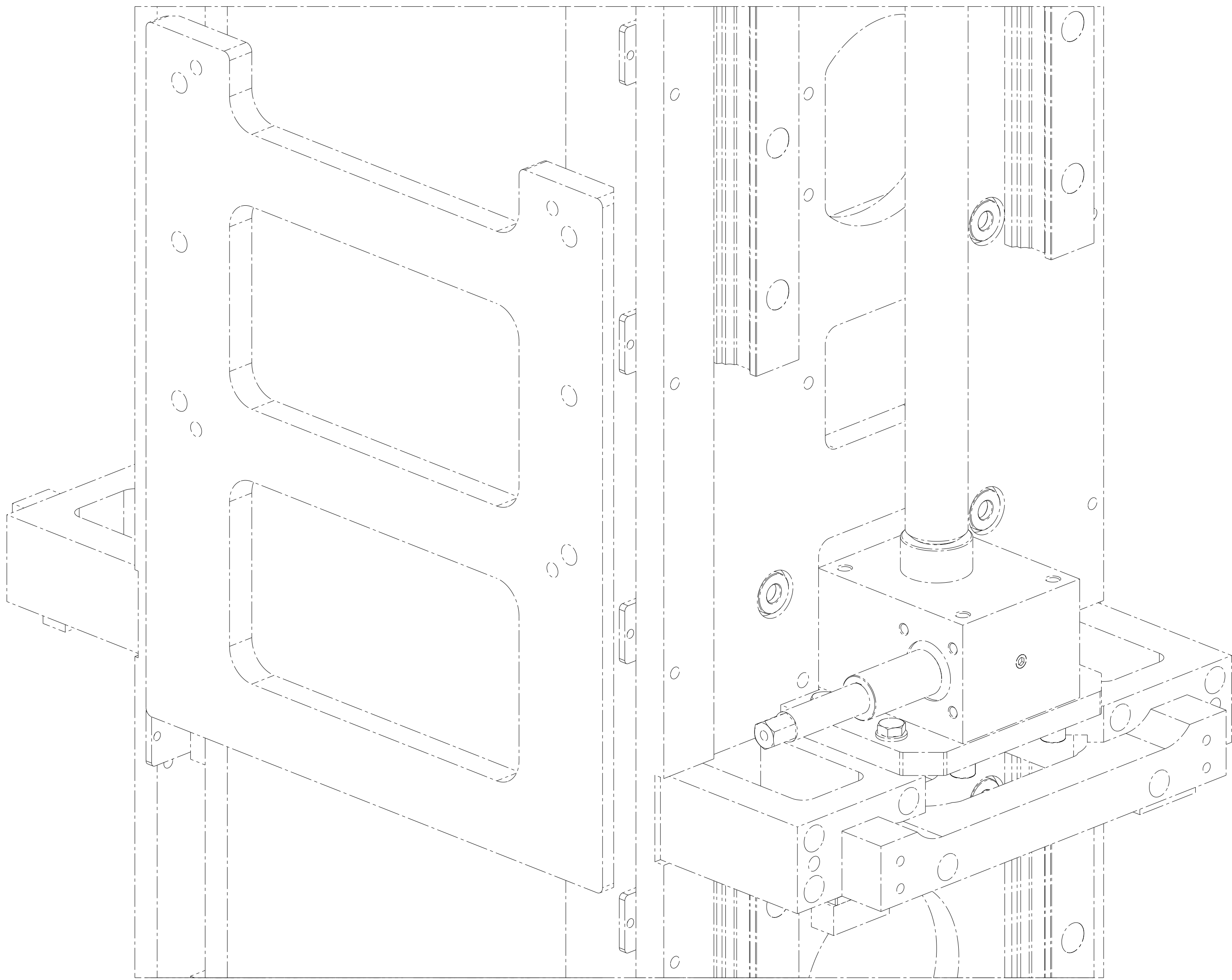
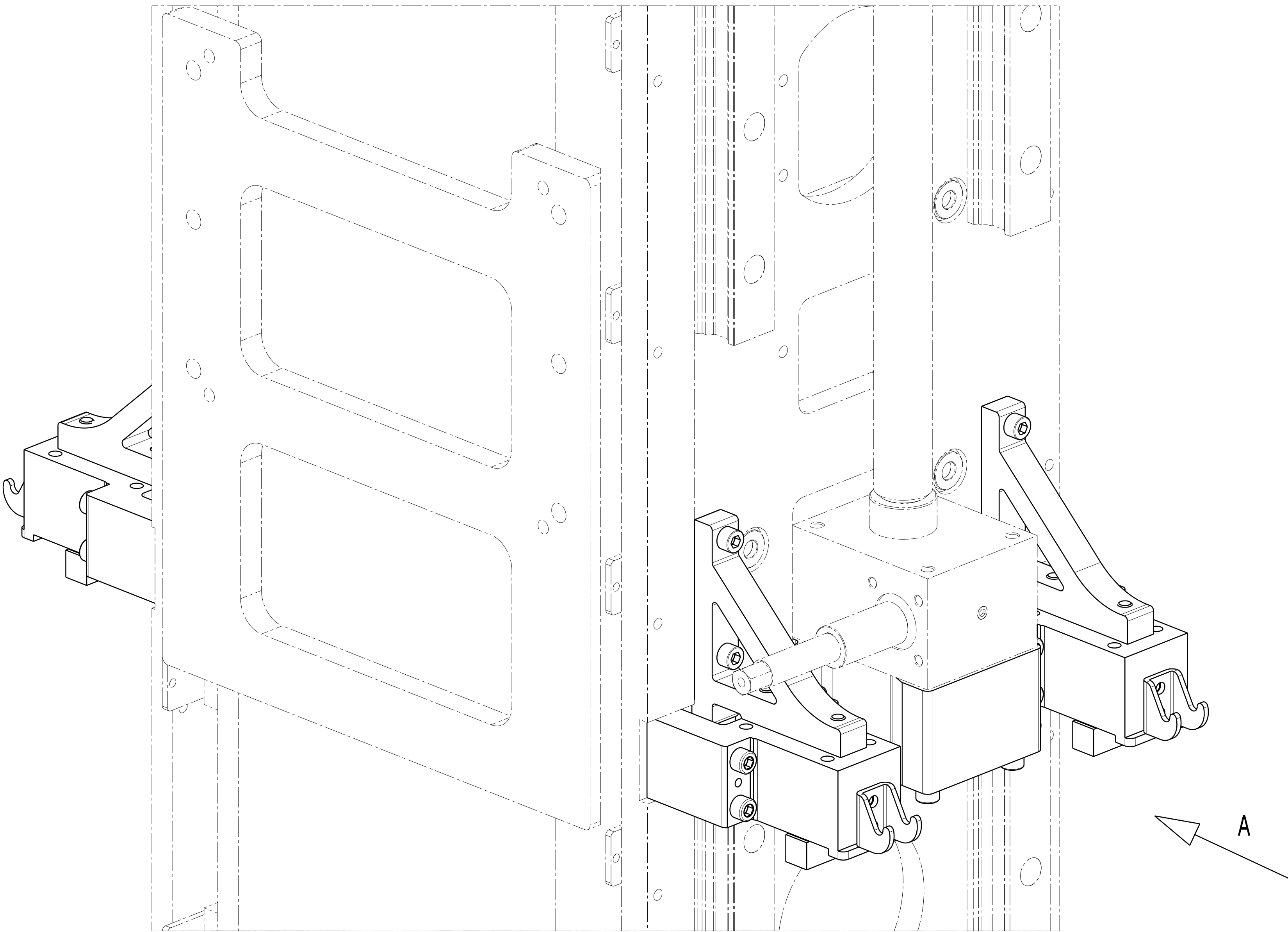


VIEW WITH OLD HARD STOPS

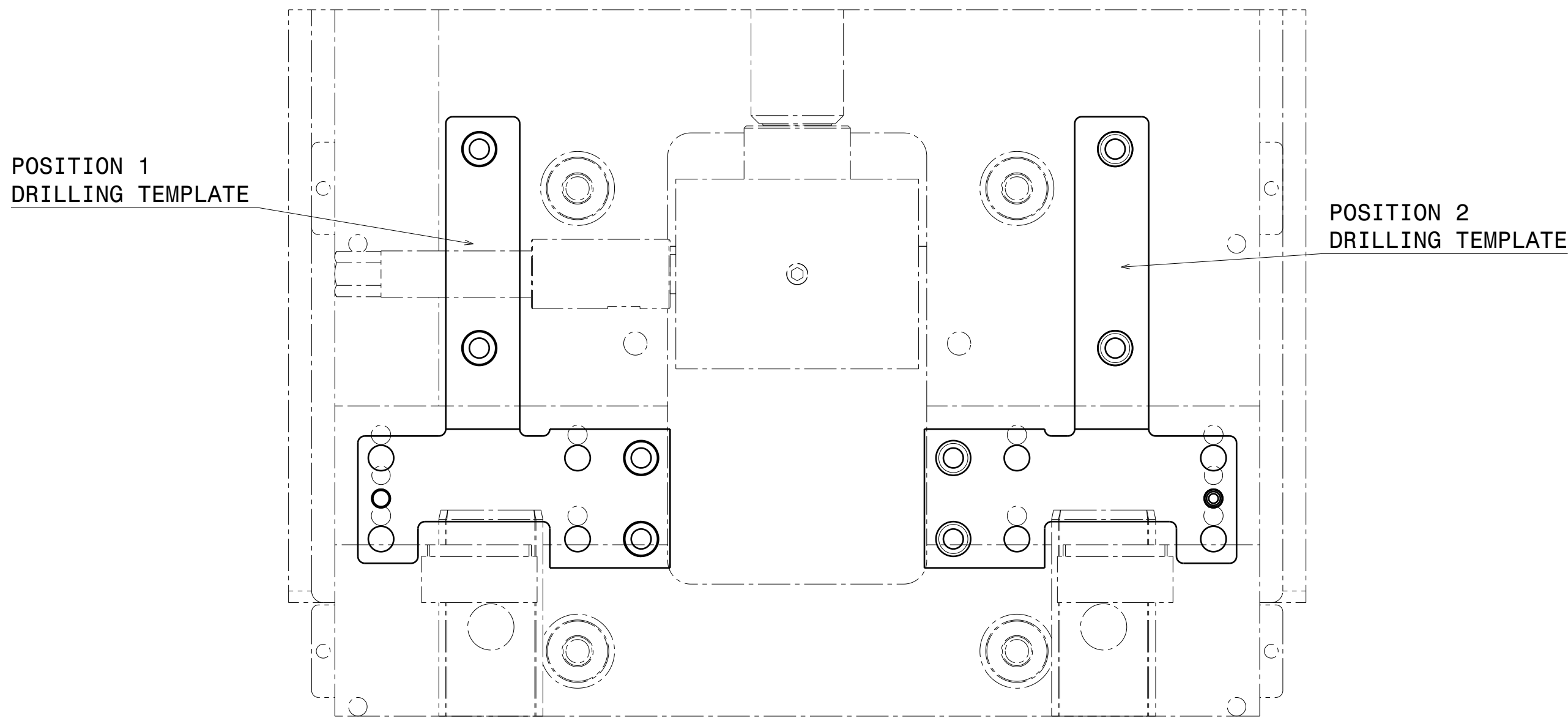


Isometric view
Scale: 1:2

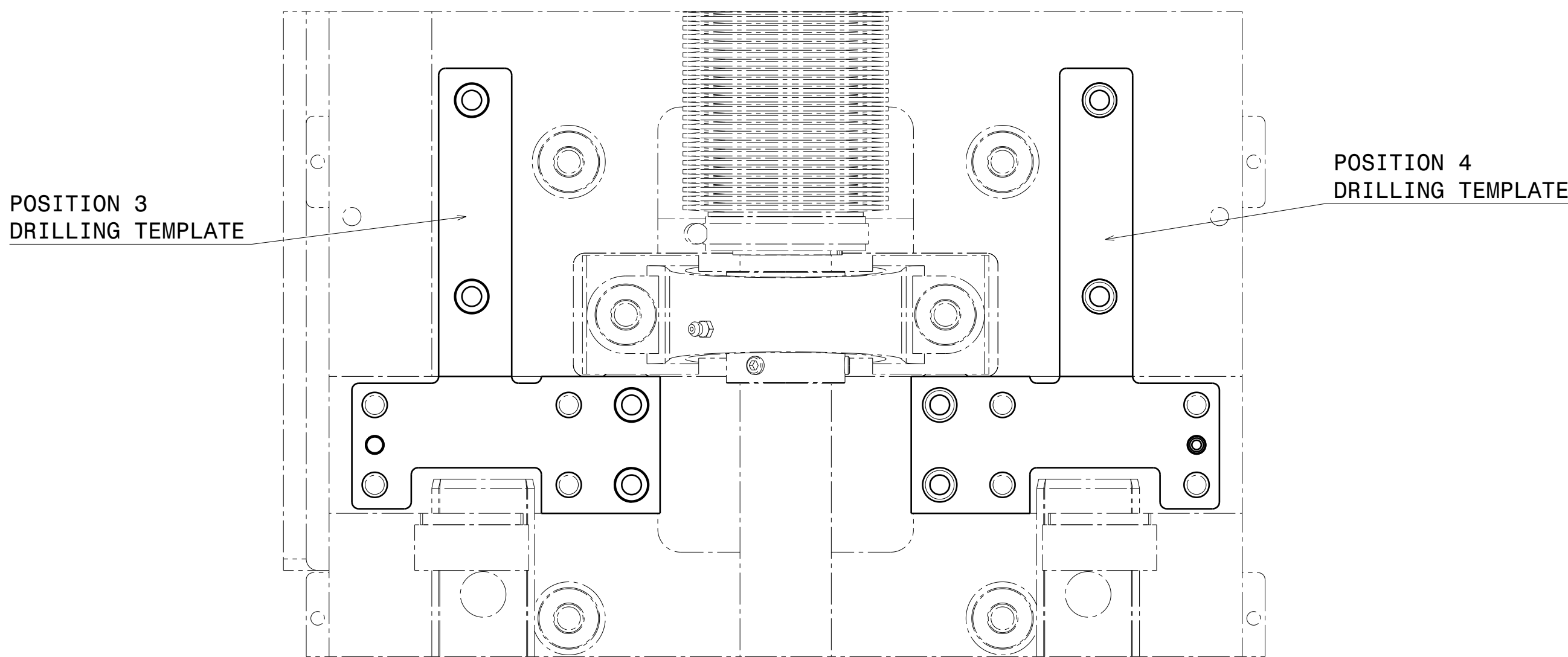
VIEW WITH NEW HARD STOPS



Isometric view
Scale: 1:2



VIEW "A"
Scale: 1:2



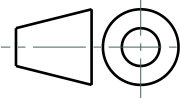
VIEW "B"
Scale: 1:2

ANZIEHMOMENT RICHTWERTE FUER METRISCHE SCHRAUBEN [Nm] TIGHTENING TORQUE GUIDE VALUES FOR METRICAL SCREWS[Nm] Falls nicht anders angegeben / except where otherwise indicated							
Gewinde / Thread	Schraubenguete nach ISO 898-1 Screw strength class according to ISO 898-1						
	8.8		10.9		12.9		A2-70
	Coarse	Fine	Coarse	Fine	Coarse	Fine	Coarse
M6	8	-	11	-	13	-	5
M8	18	19	27	28	32	33	15
M10	36	38	53	55	62	65	30
M12	63	66	92	97	108	114	50
M16	153	159	224	233	262	273	130
M20	308	327	450	466	550	545	250
M24	529	557	754	793	882	928	420

Alle Schrauben nach dem Anziehen mit Schraubenlack markieren
(Details siehe Bestellung) / Mark all screws with screw paint after
tightening (for details see Order)
Alle Gewindeeinsätze eingeklebt / All thread inserts glued in

Silikonfrei
Silikon (in jeglicher Form) darf aus keinem Grund verwendet
werden (z.B. Schmierung, Verpackung, Transport).
Auch Kaufteile dürfen kein Silikon oder silikonhaltigen
Stoffe enthalten.

Silicone free
Silicone (in any form) may not be used for any reason
(e.g. lubrication, packing, transport).
Also purchased parts may not contain silicone-containing
substances either.



2026	Date	Name	Revis. Assembly Name	XXX	
Drawn	07.07.26	ROST	CLAMPING JIG, HARD		
Checked	30.06.26	ROST	Revis. Assembly No.	HARD STOP CONSOLES REINFORCED	
Scale	1:5		233920107000000A		
Drawing No.				COMPLETES OF:	
233920107000000A				5	2