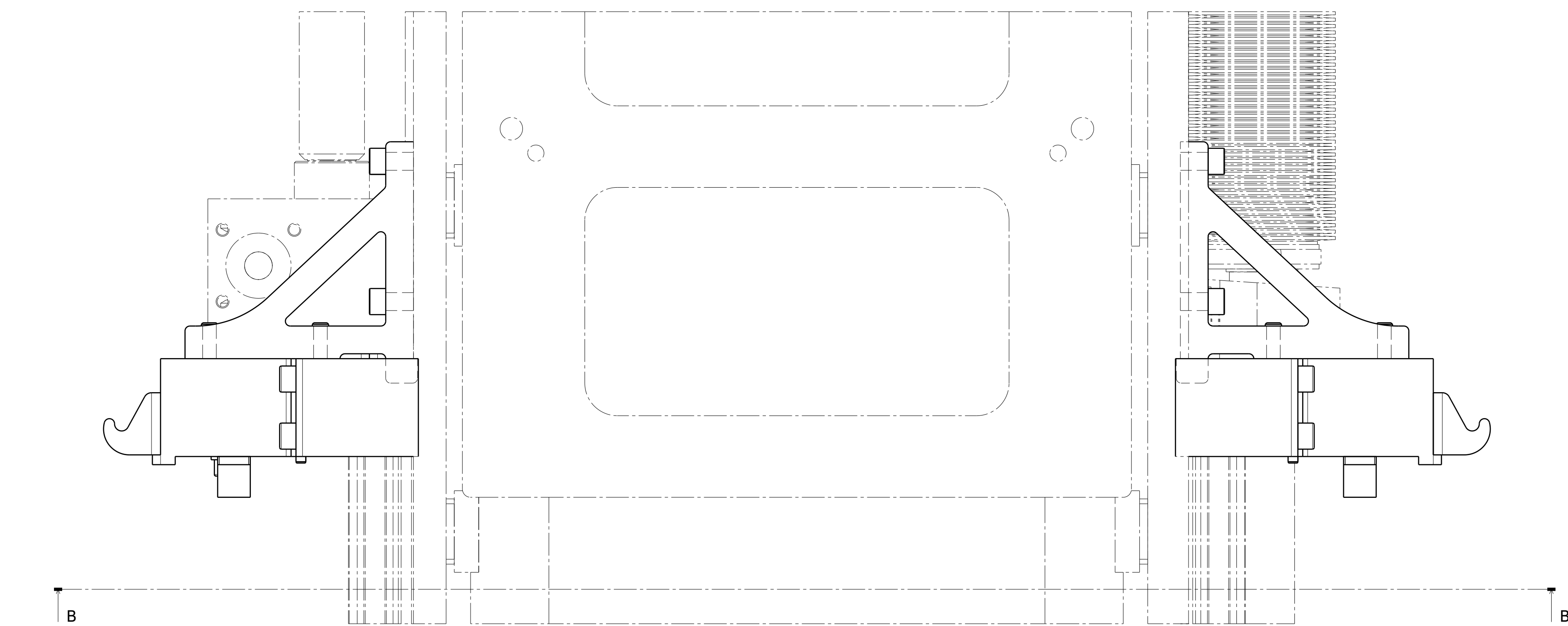
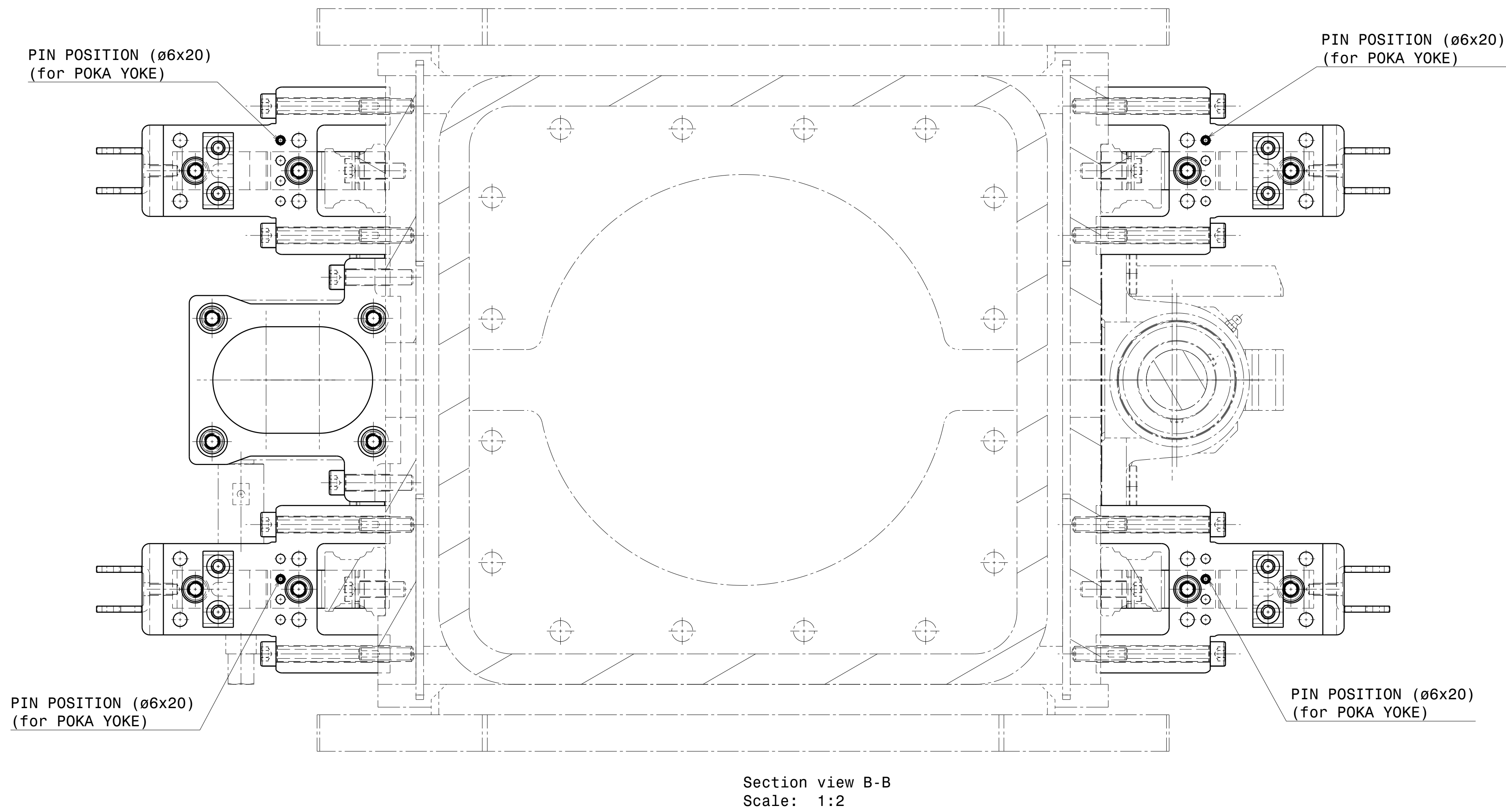


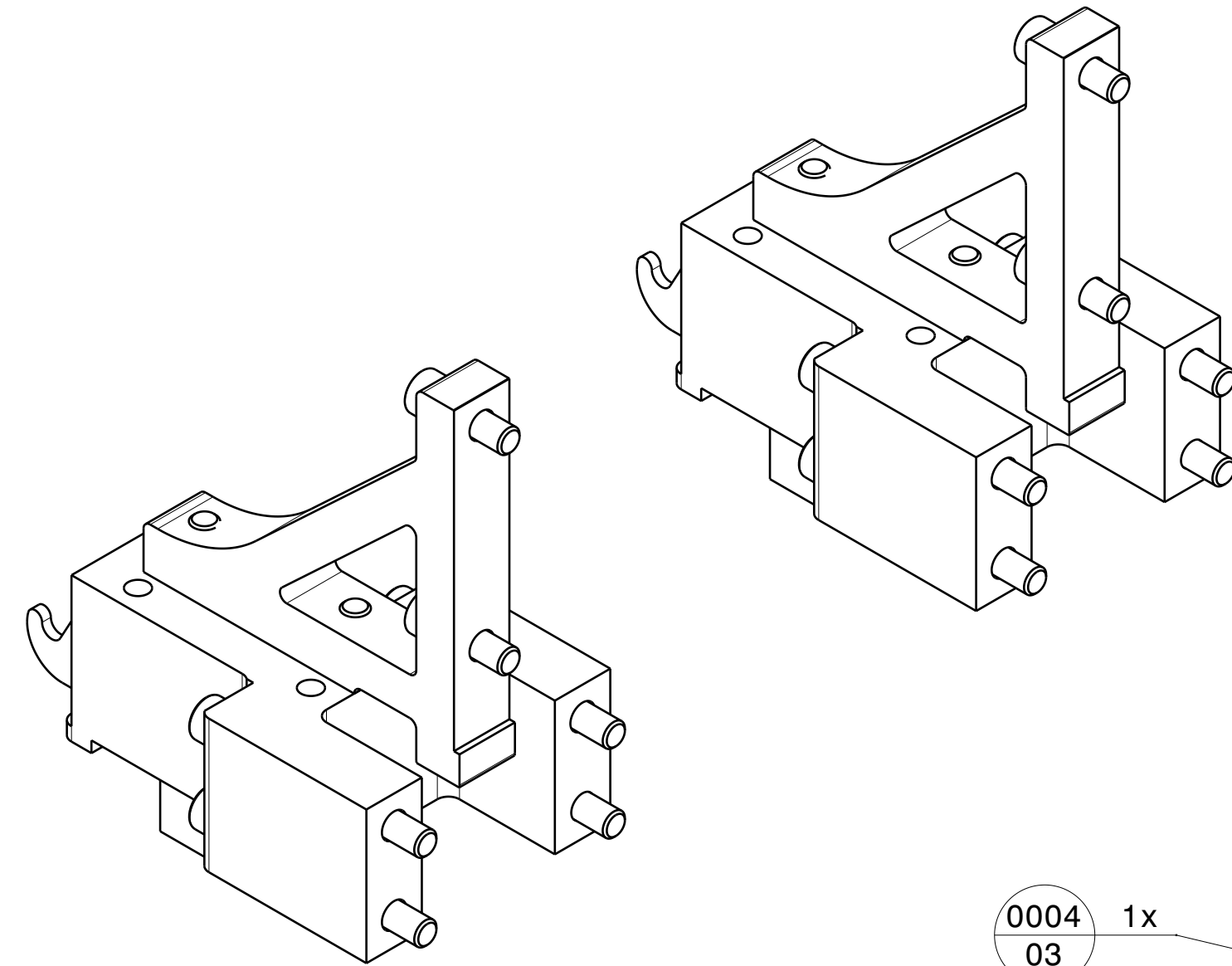
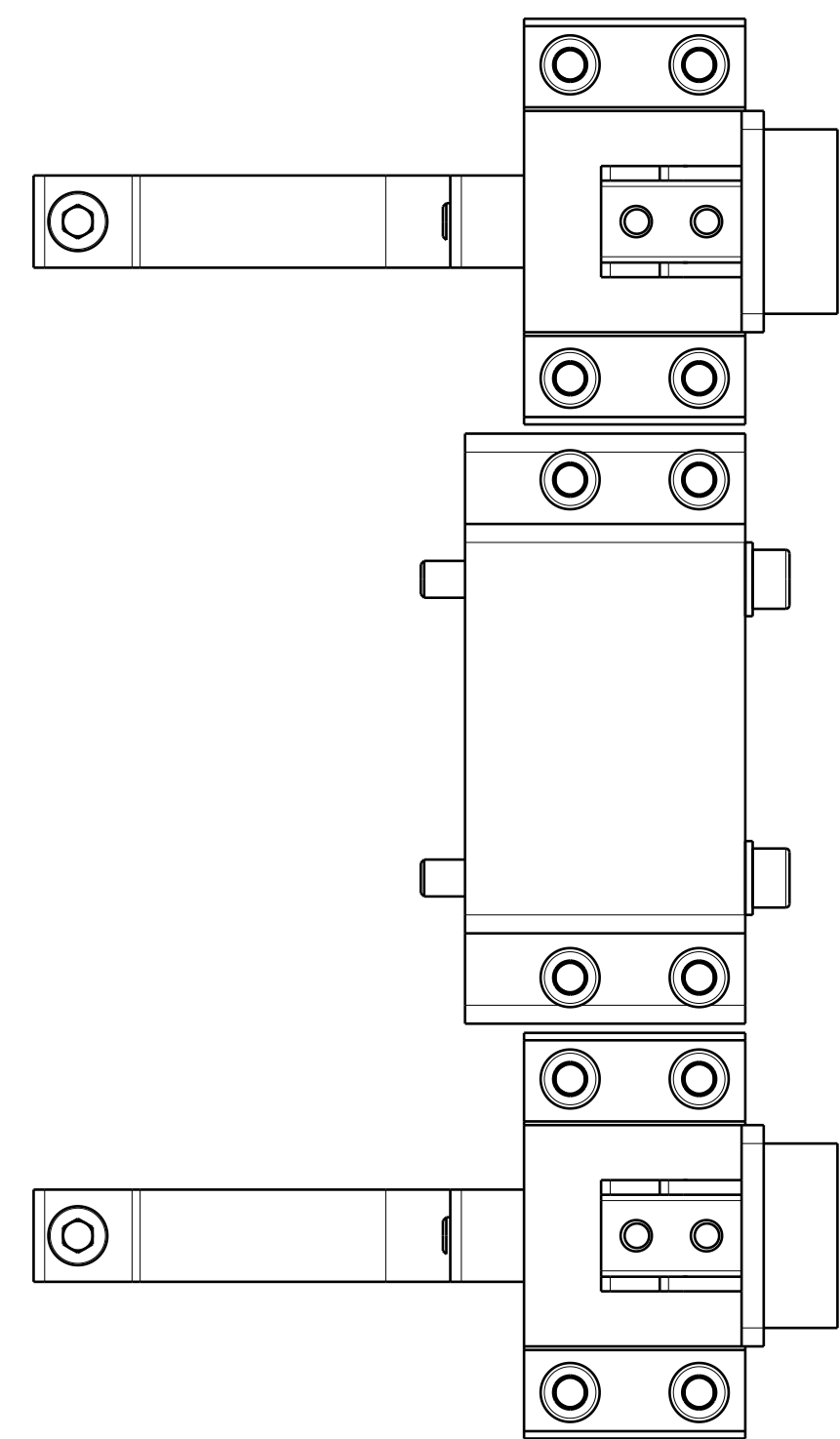


ANZIEHMOMENT RICHTWERTE FUER METRISCHE SCHRAUBEN [Nm] TIGHTENING TORQUE GUIDE VALUES FOR METRICAL SCREWS[Nm] Falls nicht anders angegeben / except where otherwise indicated							
Gewinde / Thread	Schraubenguete nach ISO 898-1 Screw strength class according to ISO 898-1						
	8.8		10.9		12.9		A2-70
	Coarse	Fine	Coarse	Fine	Coarse	Fine	Coarse
M6	8	-	11	-	13	-	5
M8	18	19	27	28	32	33	15
M10	36	38	53	55	62	65	30
M12	63	66	92	97	108	114	50
M16	153	159	224	233	262	273	130
M20	308	327	450	466	550	545	250
M24	529	557	754	793	882	928	420

Alle Schrauben nach dem Anziehen mit Schraubenlack markieren
(Details siehe Bestellung) / Mark all screws with screw paint after
tightening (for details see Order)
Alle Gewindeeinsätze eingeklebt / All thread inserts glued in

Silikonfrei
Silikon (in jeglicher Form) darf aus keinem Grund verwendet
werden (z.B. Schmierung, Verpackung, Transport).
Auch Kaufteile dürfen kein Silikon oder silikonhaltigen
Stoffe enthalten.

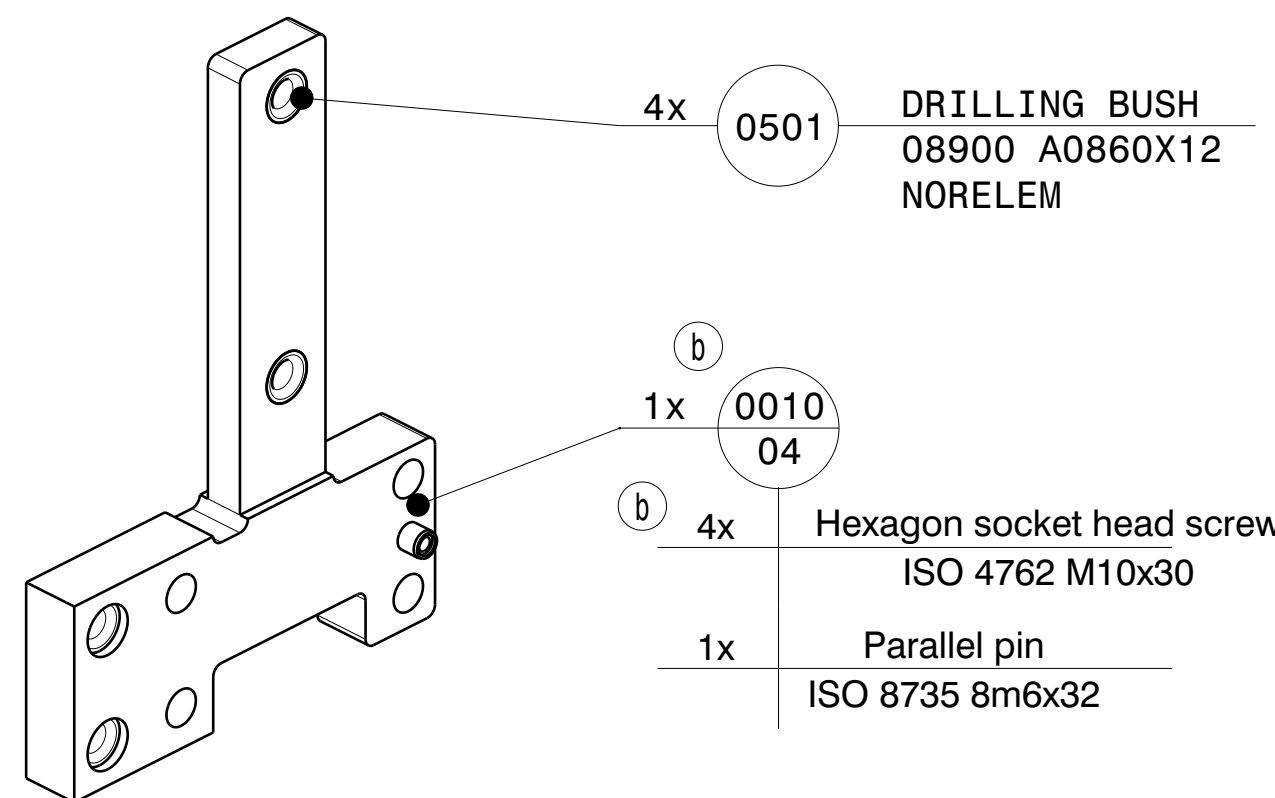
Silicone free
Silicone (in any form) may not be used for any reason
(e.g. lubrication, packing, transport).
Also purchased parts may not contain silicone-containing
substances either.



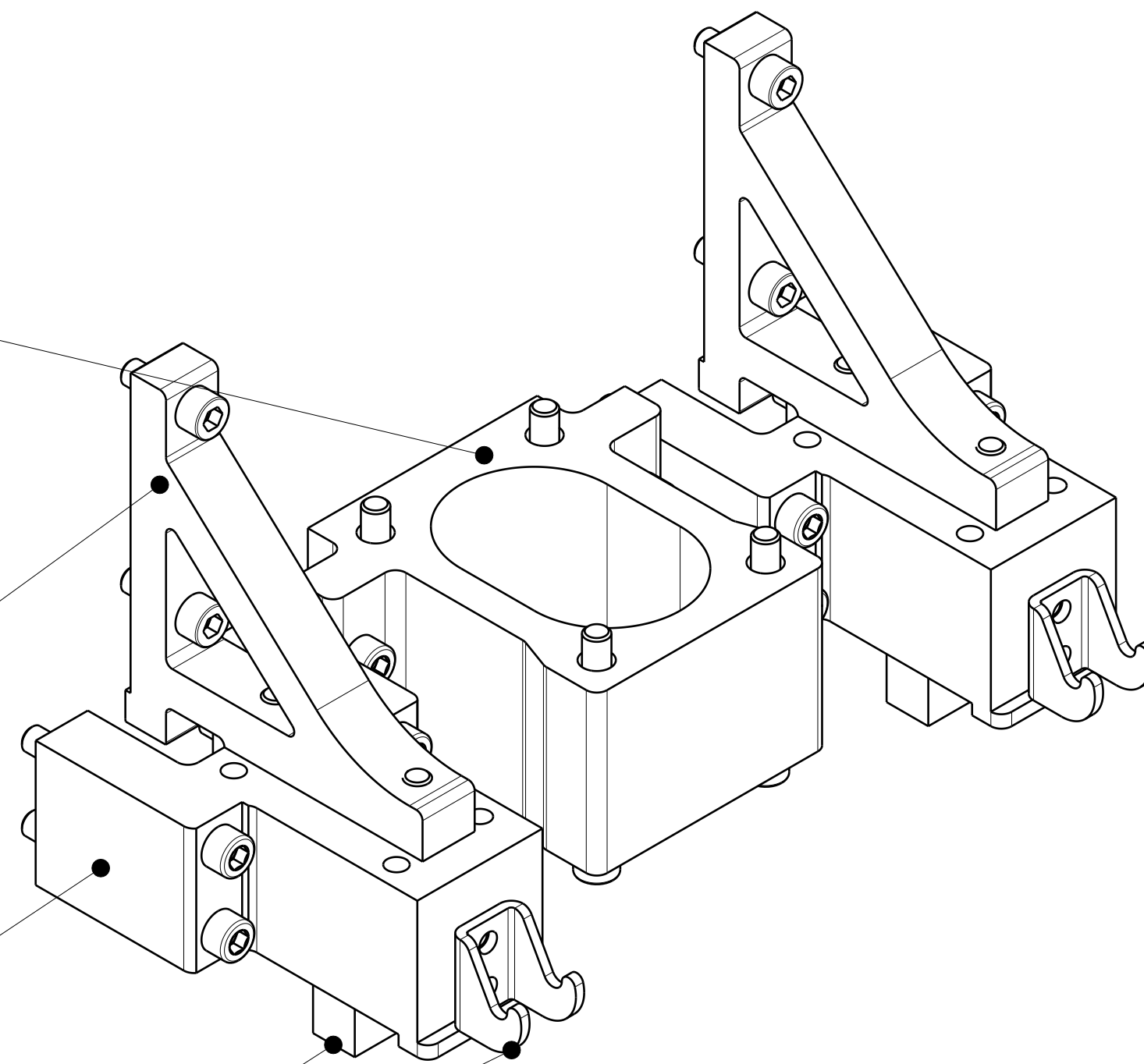
- 0004 03 1x Hexagon socket head screw ISO 4762 M10x45
- 4x Countersunk head screw ISO 4762 M10x90
- 4x Washer ISO 7090 M10
- 0002 03 4x Hexagon socket head screw ISO 4762 M10x30
- 8x Hexagon socket head screw ISO 4762 M10x70
- 0001 03 4x Hexagon socket head screw ISO 4762 M10x90
- 16x Parallel pin ISO 8735 6m6x20

CARRY OVER FROM
233920101000000A

DRILLING TEMPLATE



Isometric view
Scale: 1:2



Isometric view
Scale: 1:2

Weight / Gewicht: 30,5 kg



2026	Date	Name	Reviz: Approved/ Name	XXX	
Drawn	07.07.26	ROST	Reviz: Approved/ No.		
Checked	30.08.26	ROST	23392000000000A		
Scale	HARD STOP CONSOLES REINFORCED				
1:2	Drawing No.	233920107000000A	consists of:	5 sheets	1 sheet of 1