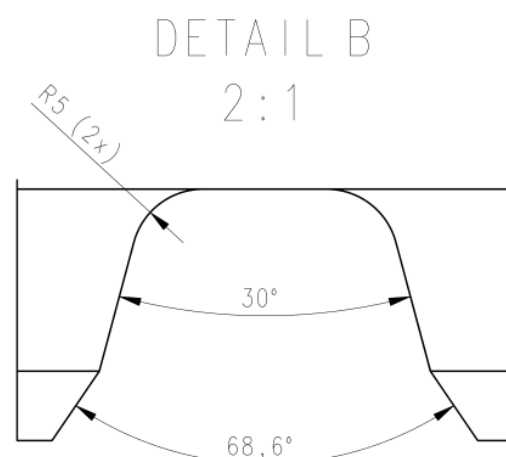
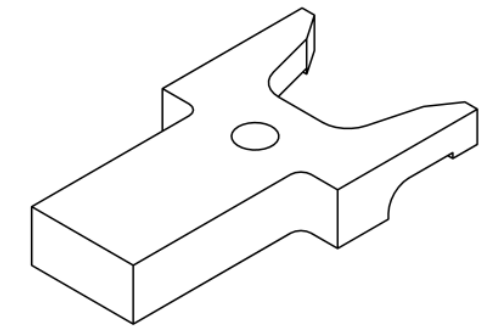
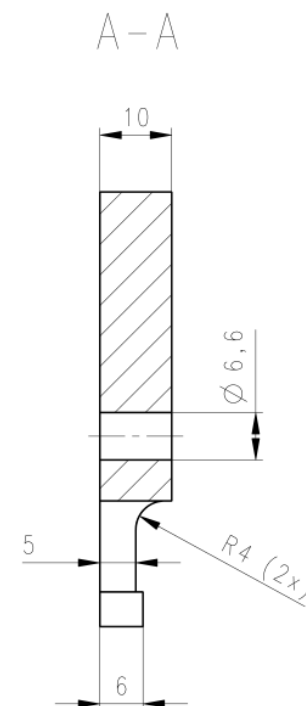
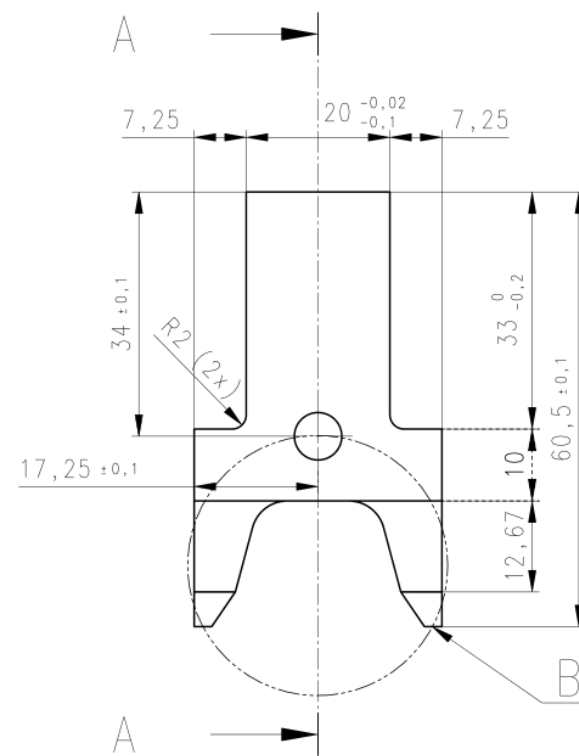
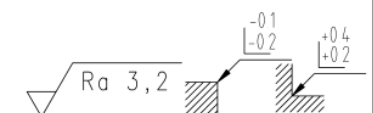




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



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Rev	08/09/2026	Zahumensky L	First Edition
Iss			Beschreibung der Änderung Issue record
Anwendung application	Kategorisierung category		
Gewicht weight	g		
Verwendungs intended purpose	FERTIGUNG PRODUCTION		
Werkstoff material	16MnCr5		
Gleitschleifprozess super finishing process			
WBH H/T	Oberflächenbehandlung surface treatment		
Kugelschleifprozess shot peening process	Rissprüfung crack testing		
Zulässige Abweichung permissible tolerance	ISO 8015 / ISO 2768-mK		
Einheit unit	mm	Massstab scale	1 : 1
Format size	A3	Blatt sheet	1 / 1

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R A G I N G

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Datum date	Name name	Benennung title
08/09/2026	Zahumensky L	Upinka_V2
08/09/2026	Zahumensky L	Sach-Nr Part-No
		2608-3-01-001-11
geprüft checked		Auftrags-Nr File-No
freigegeben approved		LH-IRH- Options

Upinka_V2

2608-3-01-001-11



mm

1 : 1

A3

1 / 1

VÝROBA - 2609-3-01-001-11

Obj: PA110926 Počet kusov: 1 ks DielID: 856

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.7131 / 16MnCr5, 15x40x65)

pozn: 0,31 kg

2. Frézovanie

3. Zámočník

4. Kalenie

pozn: 58-62 HRC

Poznámky z výkresu (preklad):

- Zraziť/odihliť všetky ostré hrany a hrboly
- Karburizované a utvrdené: Efektívna pohlbková hrúbka: 0,8 mm