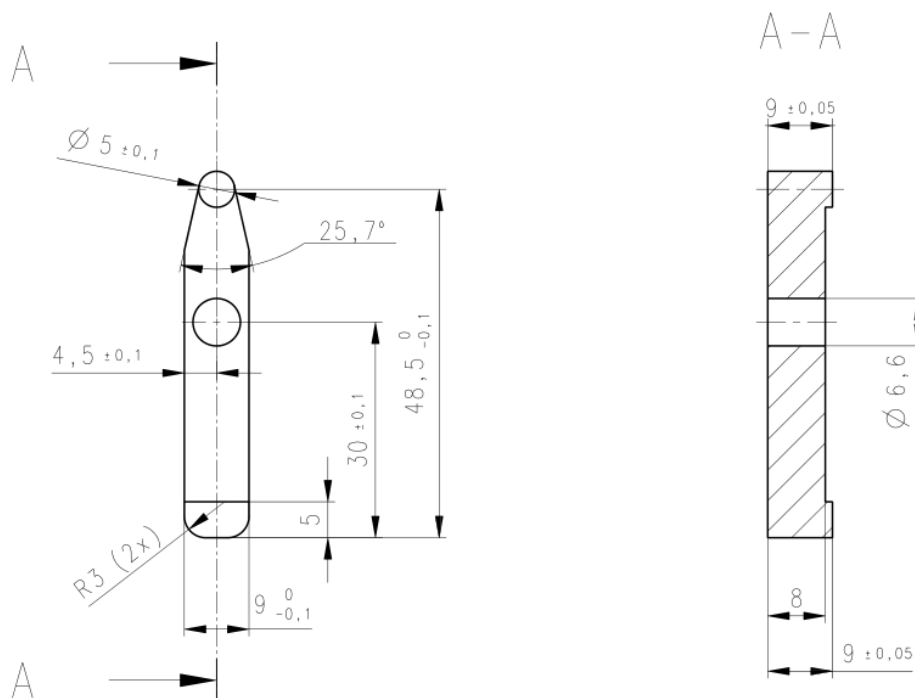
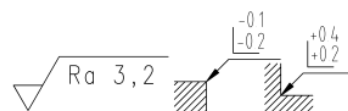


REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



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Rev	Iss	Datum	geändert von	modified by	First Edition
0	0709/2026	Zahumensky L			Beschreibung der Änderung Issue record

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benannt designed	Datum date	Name name	Benennung title	Anwendung application	Kategorisierung category	Projektstatus project status
gezeichnet drawn	0709/2026	Zahumensky L	Upinka_V1	Gewicht weight	Verwendungszweck intended purpose	FERTIGUNG PRODUCTION
geprüft checked	0709/2026	Zahumensky L	Sach-Nr. Part-No	Werkstoff material	Gleitschleifprozess super finishing process	
freigegeben approved			Auftrags-Nr. File-No	WBH H/T	Oberflächenbehandlung surface treatment	
			2609-3-01-001-10	Kugelschleifprozess shot peening process	Rissprüfung crack testing	
			LH-/RH- Options	Einheit unit	Zulässige Abweichung permissible tolerance	
				mm	ISO 8015 / ISO 2768-mK	
				Massstab scale	Format size	Blatt sheet
				1 : 1	A4	1 / 1

VÝROBA - 2609-3-01-001-10

Obj: PA110926 Počet kusov: 1 ks DielID: 853

Objednávka zákazníka: 708836



1. Rezanie (akosť 16MnCr5, 15x15x55)

pozn: 0,10 kg

2. Frézovanie

3. Zámočník

4. Kalenie