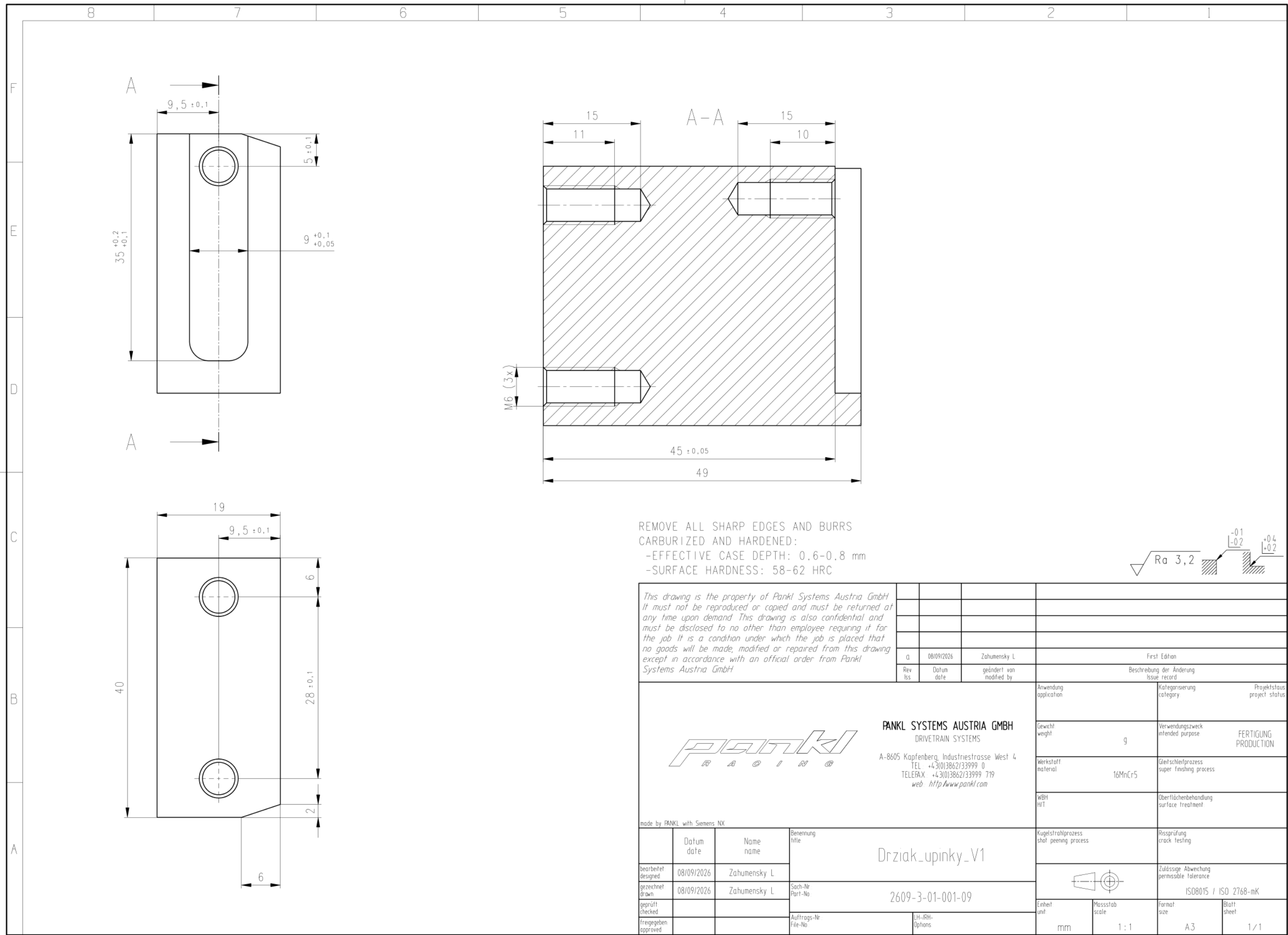
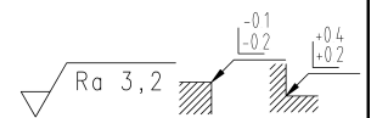




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



This drawing is the property of Pankl Systems Austria GmbH. It must not be reproduced or copied and must be returned at any time upon demand. This drawing is also confidential and must be disclosed to no other than employee requiring it for the job. It is a condition under which the job is placed that no goods will be made, modified or repaired from this drawing except in accordance with an official order from Pankl Systems Austria GmbH.

PANKL SYSTEMS AUSTRIA GMBH DRIVETRAIN SYSTEMS A-8605 Kapfenberg, Industriestrasse West 4 TEL. +43(0)3862/33999 0 TELEFAX +43(0)3862/33999 719 web: http://www.pankl.com				Anwendung application	Kategorisierung category	Projektstatus project status
made by PANKL with Siemens NX				Gewicht weight	Verwendungszweck intended purpose	FERTIGUNG PRODUCTION
Benennung title Drziak_upinky_V1				Werkstoff material	Gleitschleifprozess super finishing process	
Datum date 08/09/2026				WBH H/T	Oberflächenbehandlung surface treatment	
Name name Zahumensky L				Kugelschleifprozess shot peening process	Rissprüfung crack testing	
Sach-Nr. Part-No. 2609-3-01-001-09				Zulässige Abweichung permissible tolerance ISO 8015 / ISO 2768-mK		
Auftrags-Nr. File-No.				Einheit unit mm	Massstab scale 1 : 1	Format size A3
LH-IRH- Options				Blatt sheet 1 / 1		

VÝROBA - 2609-3-01-001-09

Obj: PA110926 Počet kusov: 1 ks DielID: 850

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.7131 / 16MnCr5, 25x45x54)

pozn: 0,48 kg

2. Frézovanie

3. Zámočník

4. Kalenie

pozn: 58-62 HRC

Poznámky z výkresu (preklad):

- Zraziť/odihliť všetky hrany
- CARBURIZED AND HARDENED: -Efektívna hĺbka vrstvy: 6-0.8 mm -Povrchová tvrdosť: 98-62 HRC