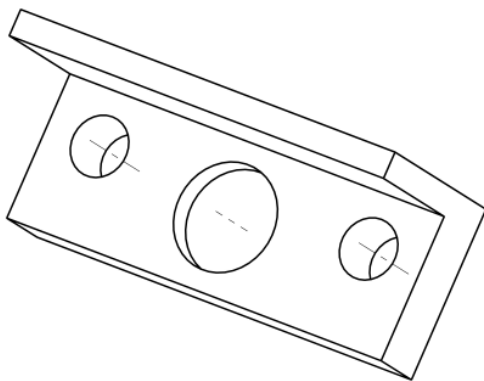
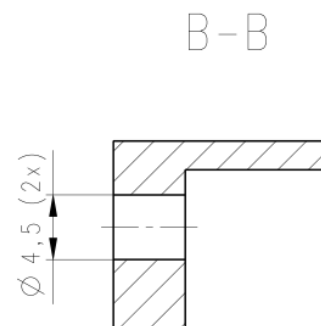
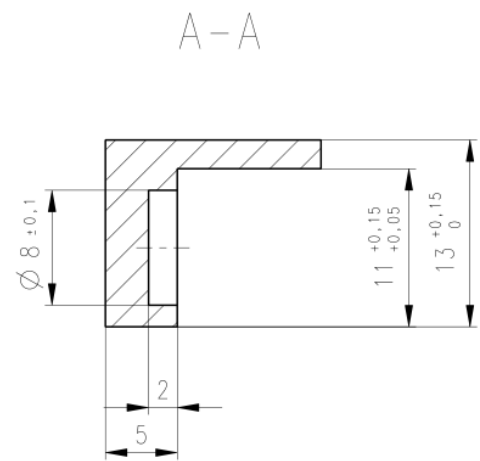
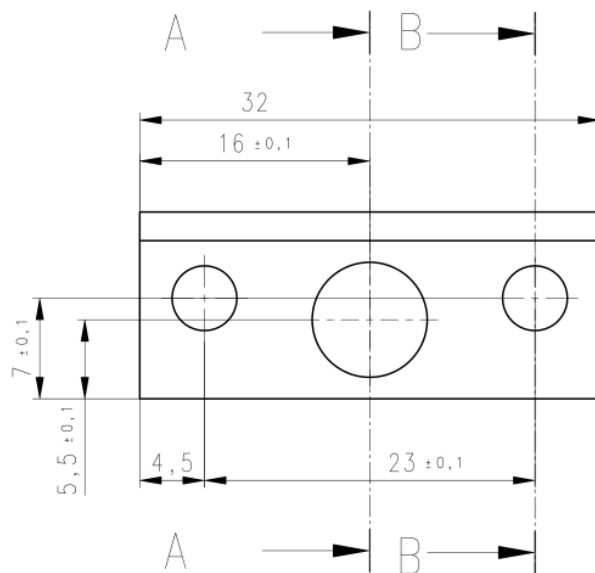
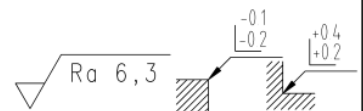




REMOVE ALL SHARP EDGES AND BURRS



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Rev	Iss	Datum	date	geändert von	modified by	Beschreibung der Änderung		Issue record	
1		0709/2026		Zahumensky L		First Edition			
						Anwendung		Kategorisierung	
						application		category	
								Projektstatus	
								project status	
						Gewicht		Verwendungszweck	
						weight		intended purpose	
						g		FERTIGUNG	
								PRODUCTION	
						Werkstoff		Gleitschleifprozess	
						material		super finishing process	
						S235JR			
						WBH		Oberflächenbehandlung	
						H/T		surface treatment	
						Kugelschleifprozess		Rissprüfung	
						shot peening process		crack testing	
								Zulässige Abweichung	
								permissible tolerance	
								ISO 8015 / ISO 2768-mK	
						Einheit		Format	
						unit		size	
						mm		A4	
						Massstab		Blatt	
						scale		sheet	
						2 : 1		1 / 1	

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	Datum	Name	Benennung
	date	name	title
bearbeitet	0709/2026	Zahumensky L	Drziak_struny
designed			
gezeichnet	0709/2026	Zahumensky L	Sach-Nr
drawn			Part-No
geprüft			2609-3-01-001-07
checked			
freigegeben			Auftrags-Nr
approved			File-No
			LH-/RH-Options

VÝROBA - 2609-3-01-001-07

Obj: PA110926 Počet kusov: 1 ks DielID: 848

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.0038 / S235JR, 20x20x37)

pozn: 0,12 kg

2. Frézovanie

3. Zámočník

Poznámky z výkresu (preklad):

- Zachovať ostré hrany
- Zraziť/odihliť všetky hrany