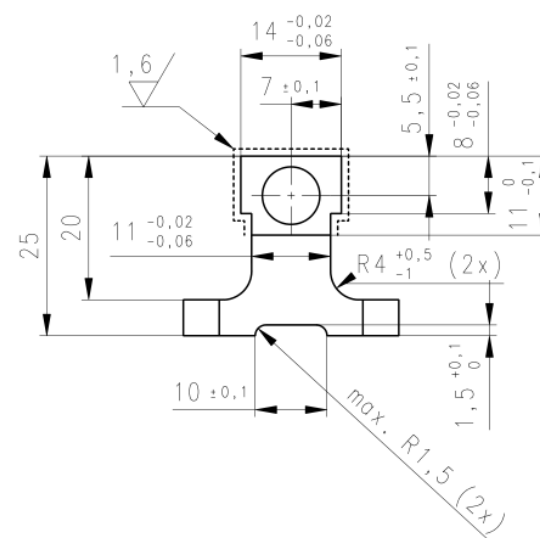
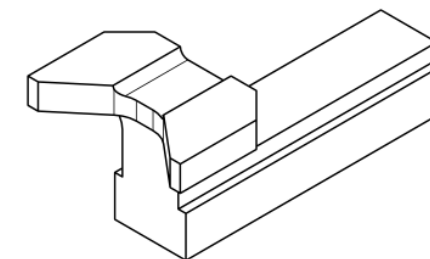
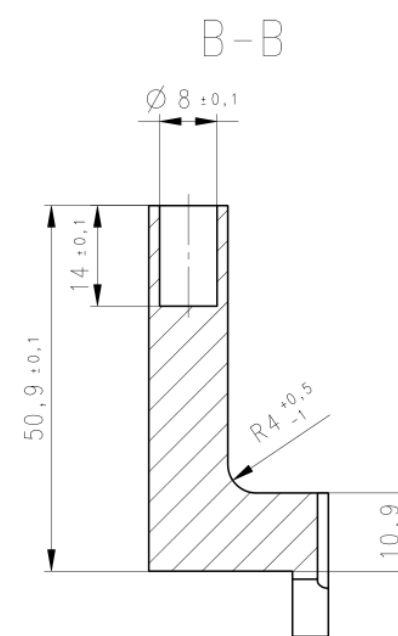
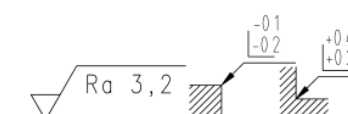




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



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a	07/09/2026	Zahumensky L.	First Edition		
Rev Iss	Datum date	geändert von modified by	Beschreibung der Änderung Issue record		
			Anwendung application	Kategorisierung category	Projektstadium project status
PANKL SYSTEMS AUSTRIA GMBH DRIVETRAIN SYSTEMS			Gewicht weight	Verwendungszweck intended purpose	FERTIGUNG PRODUCTION
-8605 Kapfenberg, Industriestrasse West 4 TEL +43(0)3862/33999 0 TELEFAX +43(0)3862/33999 719 web http://www.pankl.com			Werkstoff material	Gleitschleißprozess super finishing process	
			WBH H/T	Oberflächenbehandlung surface treatment	
			Kugelschlagprozess shot peening process	Rissprüfung crack testing	
Prizma_pohybliva				Zulässige Abweichung permissible tolerance	
2609-3-01-001-05				ISO 8015 / ISO 2768-mK	
LT-IKH-Options			Einheit unit	Masstab scale	Format size
			mm	1 : 1	A3
					Blatt sheet
					1 / 1

VÝROBA - 2609-3-01-001-05

Obj: PA110926 Počet kusov: 1 ks DielID: 864

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.7131 / 16MnCr5, 30x35x65)

pozn: 0,54 kg

2. Frézovanie

3. Zámočník

4. Kalenie

pozn: 58-62 HRC

Poznámky z výkresu (preklad):

- Zraziť/odihliť všetky ostré hrany a hrboly
- Efektívna hlboka vrstvy: 6-0,8 mm
- Nekótované tolerancie podľa ISO 2768-mK