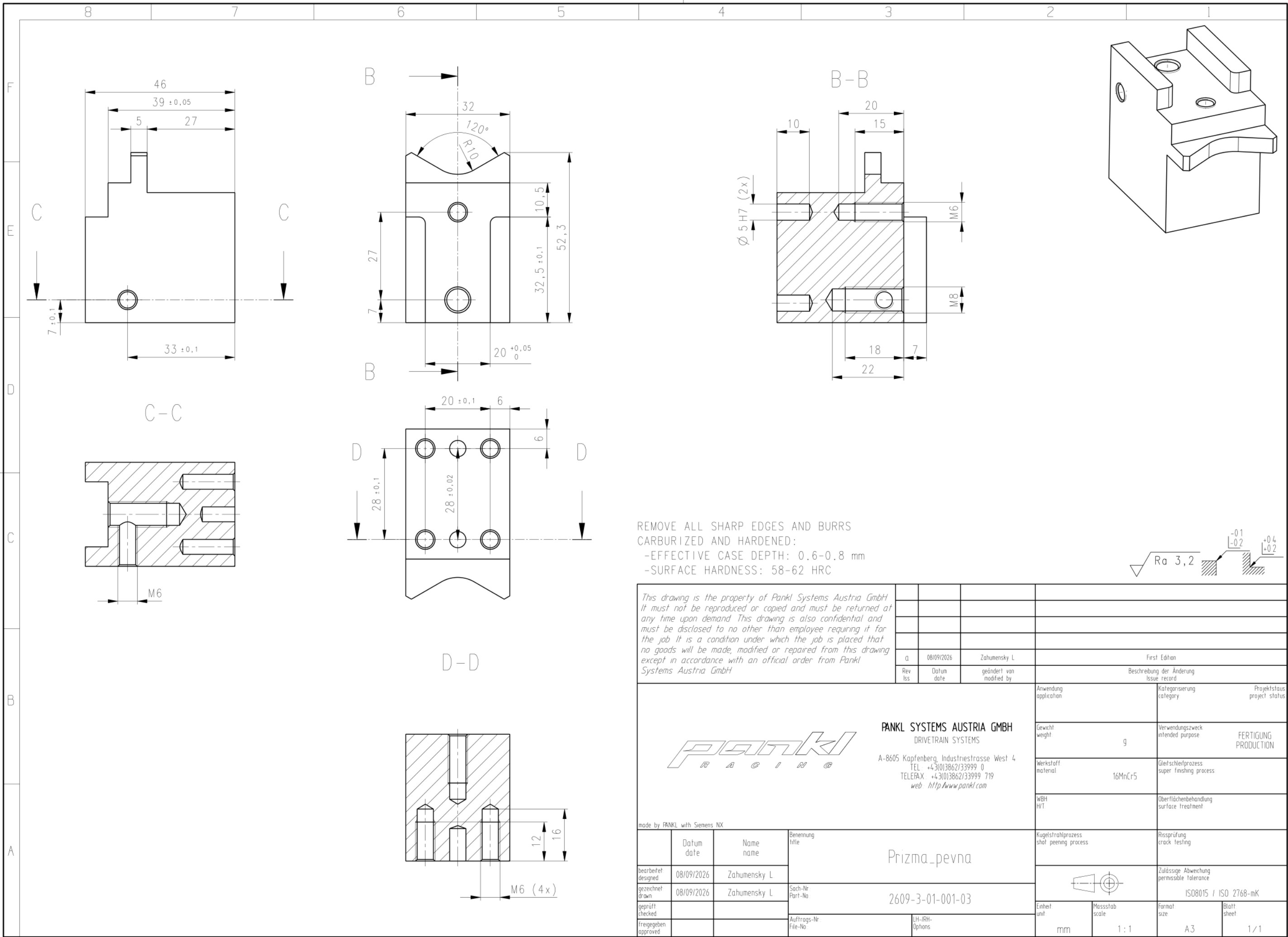




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC

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			PANKL SYSTEMS AUSTRIA GMBH DRIVETRAIN SYSTEMS A-8605 Kapfenberg, Industriestrasse West 4 TEL +43(0)3862/33999 0 TELEFAX +43(0)3862/33999 719 web: http://www.pankl.com		Anwendung application	Kategorisierung category	Projektstatus project status
					Gewicht weight	g	Verwendungszweck intended purpose FERTIGUNG PRODUCTION
					Werkstoff material	16MnCr5	Gleitschleifprozess super finishing process
					WBH H/T		Oberflächenbehandlung surface treatment
made by PANKL with Siemens NX					Kugelstrahlprozess shot peening process		Rissprüfung crack testing
bearbeitet designed	Datum date	Name name	Benennung title Prizma_pegna				
gezeichnet drawn	08/09/2026	Zahumensky L	Sach-Nr Part-No 2609-3-01-001-03				
geprüft checked			Auftrags-Nr File-No		Einheit unit	Massstab scale	Format size
freigegeben approved			LH-/RH- Options		mm	1 : 1	A3
							Blatt sheet 1 / 1

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Benennung title		Prizma_pegna	
Datum date		08/09/2026	
Name name		Zahumensky L	
Sach-Nr Part-No		2609-3-01-001-03	
gezeichnet drawn		08/09/2026	
geprüft checked			
freigegeben approved			
Auftrags-Nr File-No			
LH-IRH- Options			

VÝROBA - 2609-3-01-001-03

Obj: PA110926 Počet kusov: 1 ks DielID: 841

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.7131 / 16MnCr5, 51x37x57)

pozn: 0,84 kg

2. Frézovanie

3. Zámočník

4. Kalenie

pozn: 58-62 HRC

Poznámky z výkresu (preklad):

- Zraziť/odihliť všetky ostré hrany a hrboly
- Oceľovaný a utvrdený: efektívna hĺbka oceľovania: plošná tvrdosť 96-62 HRC
- Nekótované tolerancie podľa ISO 2768-mK