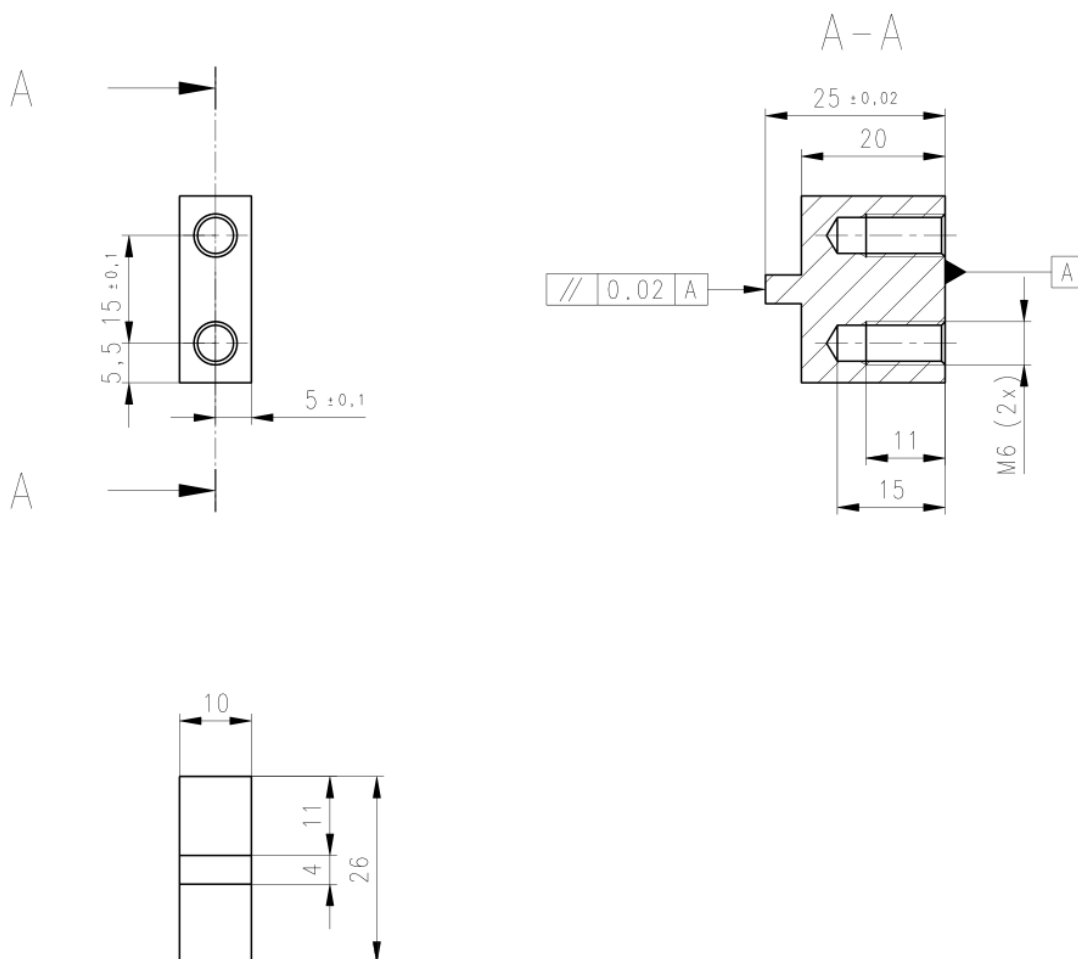
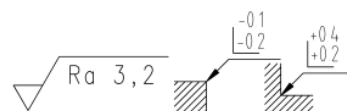




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC



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Q	0709/2026	Zahumensky L	First Edition						
Rev Iss	Datum date	geändert von modified by	Beschreibung der Änderung Issue record						
			Anwendung application	Kategorisierung category			Projektstatus project status		
			Gewicht weight	g			Verwendungszweck intended purpose FERTIGUNG PRODUCTION		
			Werkstoff material	16MnCr5			Gleitschleifprozess super finishing process		
			WBH H/T				Oberflächenbehandlung surface treatment		
			Kugelstrahlprozess shot peening process				Rissprüfung crack testing		
						Zulässige Abweichung permissible tolerance ISO 8015 / ISO 2768-mK			
			Einheit unit	Massstab scale		Format size		Blatt sheet	
			mm	1 : 1		A 4		1 / 1	

PANKL SYSTEMS AUSTRIA GMBH	
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TELEFAX +43(0)3862/33999 719	
web: http://www.pankl.com	

podny_drziak

609-3-01-001-02

LH-JRH-Options

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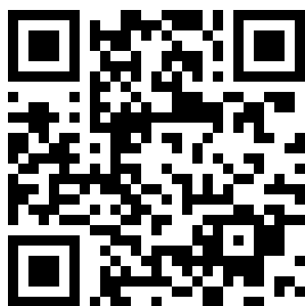
made by PANKL with Siemens NX

	Datum	Name	Benennung	Spodny_drziak
bearbeitet	date	name	title	
designed	0709/2026	Zahumensky L		2609-3-01-001-02
gezeichnet	0709/2026	Zahumensky L	Sach-Nr	
drawn			Part-No	
geprüft			Auftrags-Nr	
checked			File-No	
freigegeben			LH-/RH-	
approved			Options	

VÝROBA - 2609-3-01-001-02

Obj: PA110926 Počet kusov: 1 ks DielID: 839

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.7131 / 16MnCr5, 15x30x30)

pozn: 0,11 kg

2. Frézovanie

3. Zámočník

4. Kalenie

Poznámky z výkresu (preklad):

- Zachovať ostré hrany
- ARBURI ZED AND HARDENED:
- Povrchová úprava