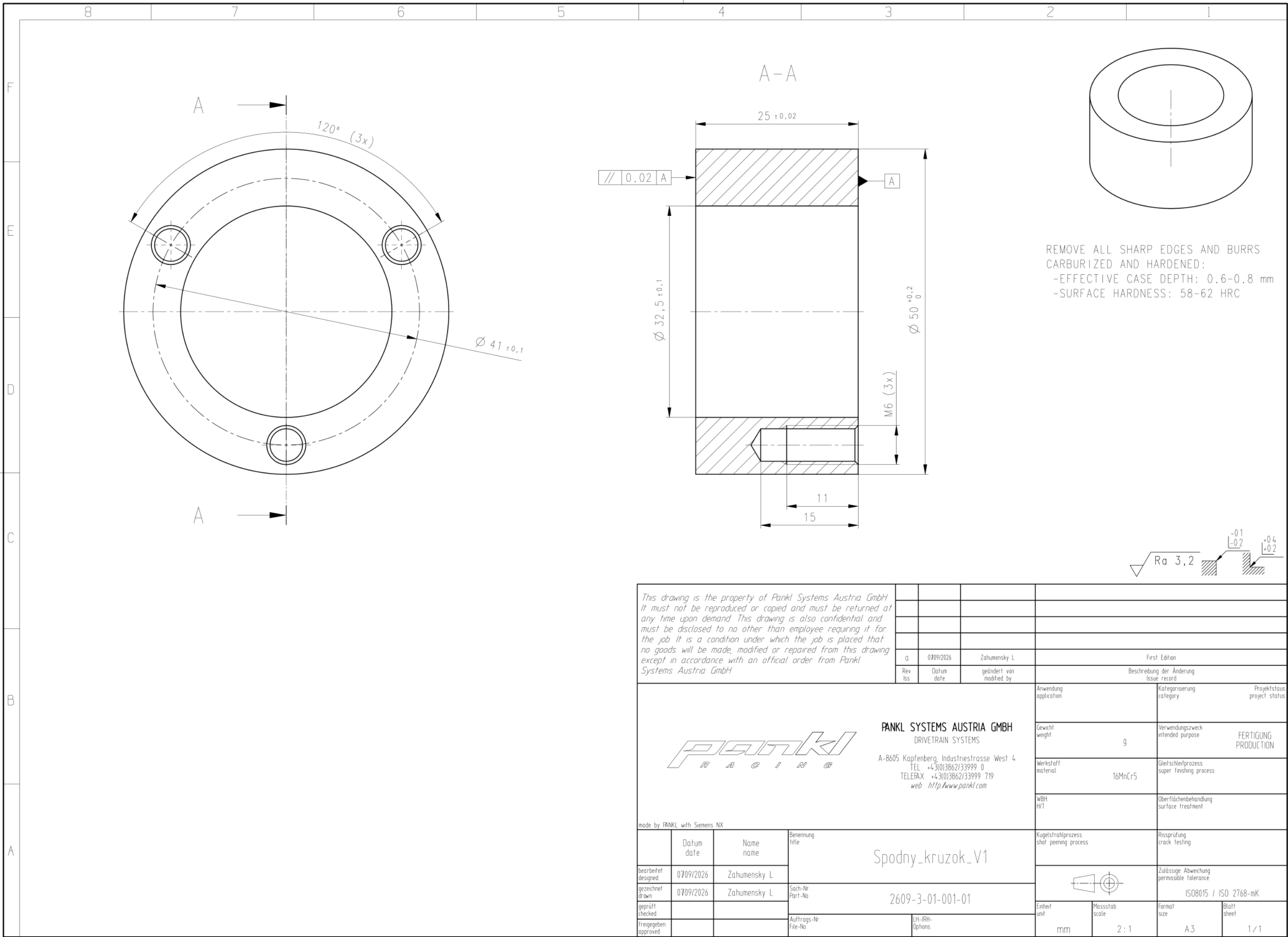




REMOVE ALL SHARP EDGES AND BURRS
CARBURIZED AND HARDENED:
-EFFECTIVE CASE DEPTH: 0.6-0.8 mm
-SURFACE HARDNESS: 58-62 HRC

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First Edition			
Beschreibung der Änderung Issue record			
Anwendung application	Kategorisierung category		Projektstatus project status
Gewicht weight	g		Verwendungszweck intended purpose FERTIGUNG PRODUCTION
Werkstoff material	16MnCr5		Gleitschleifprozess super finishing process
WBH H/T			Oberflächenbehandlung surface treatment
Kugelschleifprozess shot peening process		Rissprüfung crack testing	
Zulässige Abweichung permissible tolerance		ISO 8015 / ISO 2768-mK	
Einheit unit	mm	Massstab scale	2 : 1
Format size	A3	Blatt sheet	1 / 1

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R A G I N G

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Bearbeitet designed	0709/2026	Zahumensky L	Benennung title	Spodny_kruzok_V1	
gezeichnet drawn	0709/2026	Zahumensky L	Sach-Nr Part-No	2609-3-01-001-01	
geprüft checked			Auftrags-Nr File-No		
Freigegeben approved			LH-IRH- Options		

VÝROBA - 2609-3-01-001-01

Obj: PA110926 Počet kusov: 1 ks DielID: 836

Objednávka zákazníka: 708836



1. Rezanie (akosť 1.7131 / 16MnCr5, D55)

2. Sústruženie

3. Frézovanie

4. Zámočník

5. Kalenie

Poznámky z výkresu (preklad):

- Zraziť/odhliť všetky ostré hrany a hrboly
- Karburizovaný a utvrdený
- Efektívna hlboka vrstvy: 6-0 mm