

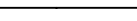
Technical drawing of a stepped shaft. The leftmost cylindrical section has a surface texture symbol (a triangle) and a roughness specification of $Ra\ 3,2$. The shaft has three steps. The first step (from left to right) has a height tolerance of $\begin{matrix} -0.1 \\ -0.2 \end{matrix}$. The second step has a height tolerance of $\begin{matrix} +0.4 \\ +0.2 \end{matrix}$. The third step has a height tolerance of $\begin{matrix} -0.1 \\ -0.2 \end{matrix}$. The shaft is shown in a cross-sectional view with hatching on the steps.

a	0709/2026	Zahumensky L.	First Edition
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Datum date Name name			Benennung: title: Upinka_V1		Kugelhohlstrahlprozess: shot peening process:		Rissprüfung: crack testing:	
bearbeitet: designed: 0709/2026 Zahumensky L.			Sach-Nr.: Part-No: 2609-3-01-001-10				Zulässige Abweichung: permissible tolerance:	
gezeichnet: drawn: 0709/2026 Zahumensky L.							ISO8015 / ISO 2768-mK	
geprüft: checked:			Auftrags-Nr.: File-No:		LH-/RH- Options:		Einheit: unit: mm	
freigegeben: approved:					Massstab: scale: 1 : 1		Format: size: A4	
							Blatt: sheet: 1 / 1	