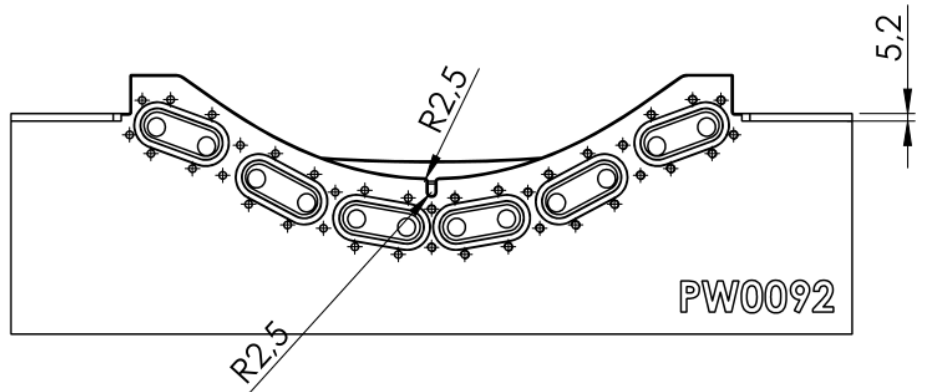
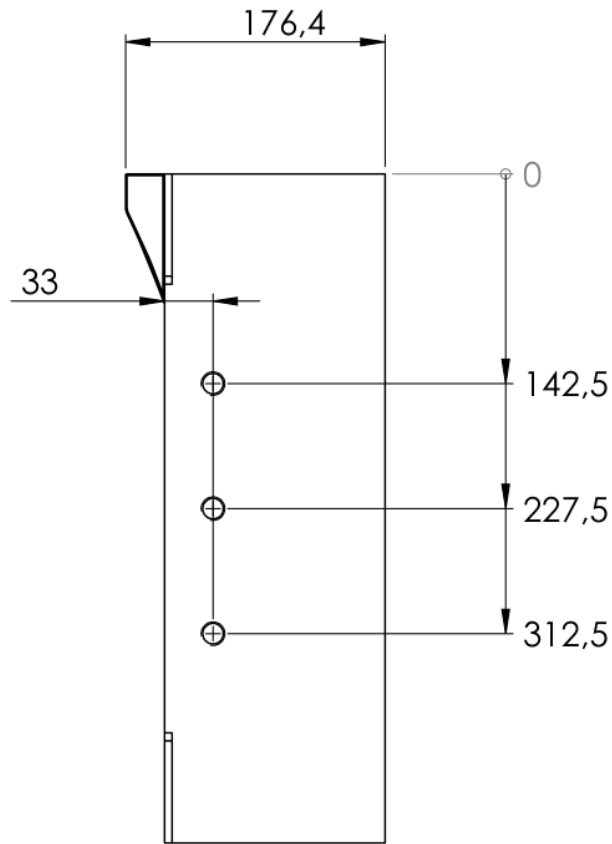
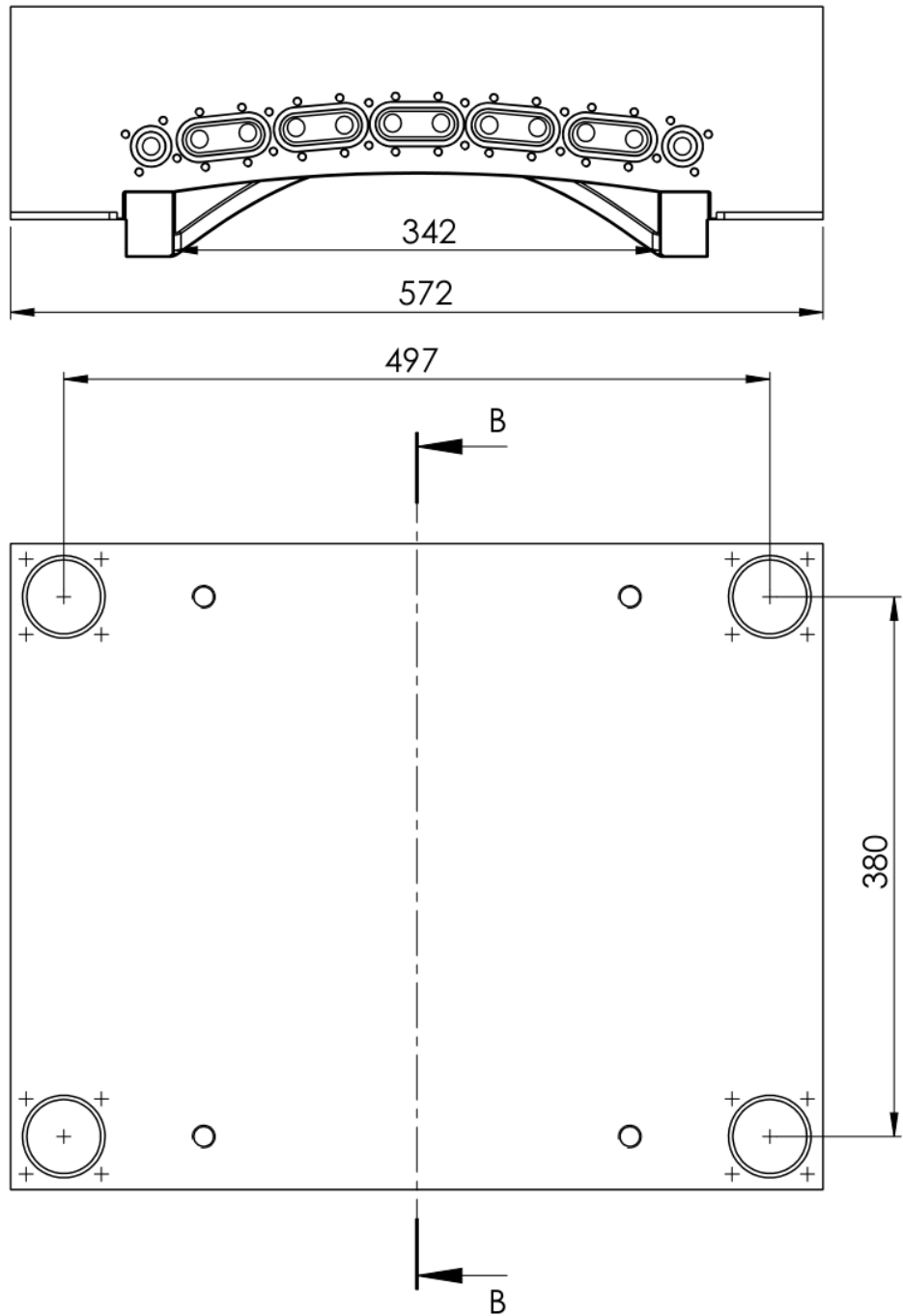
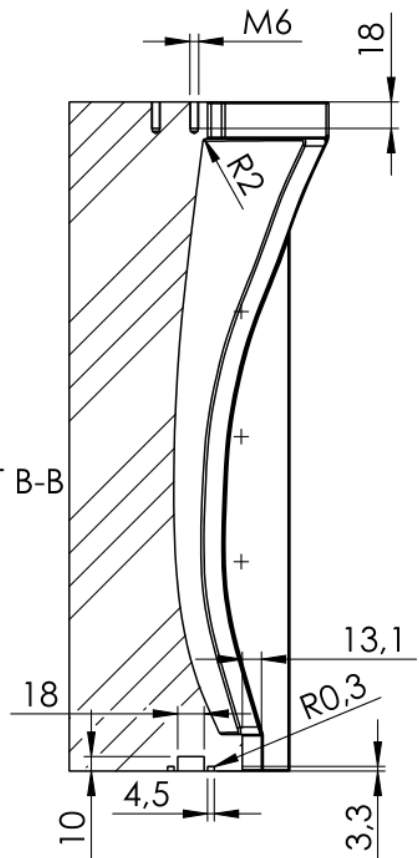
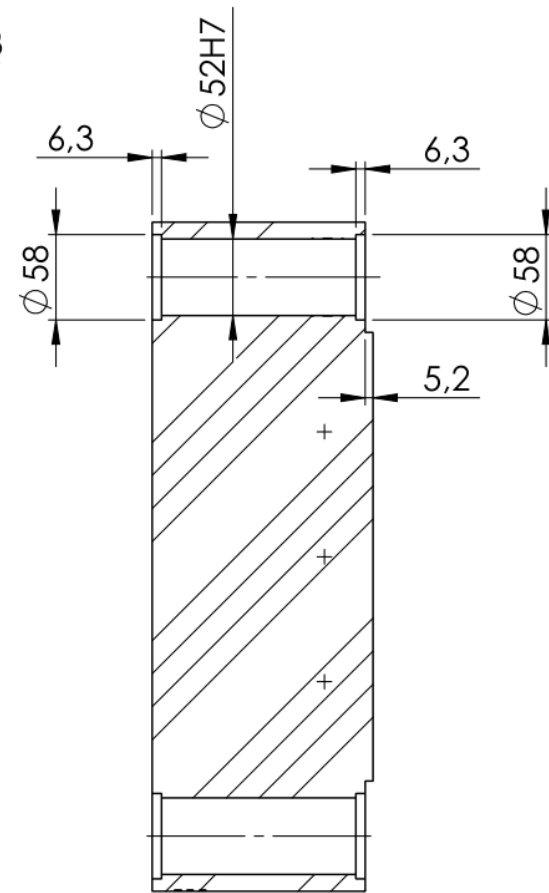
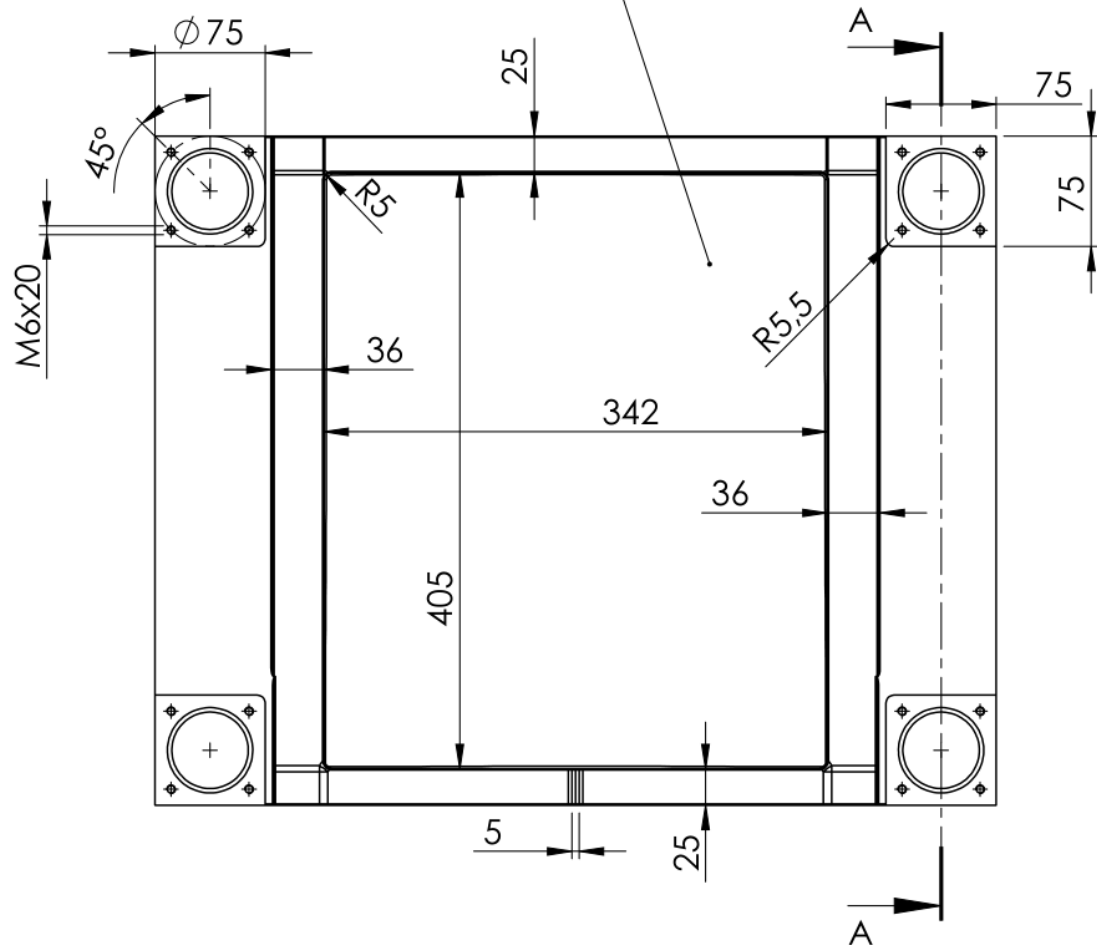


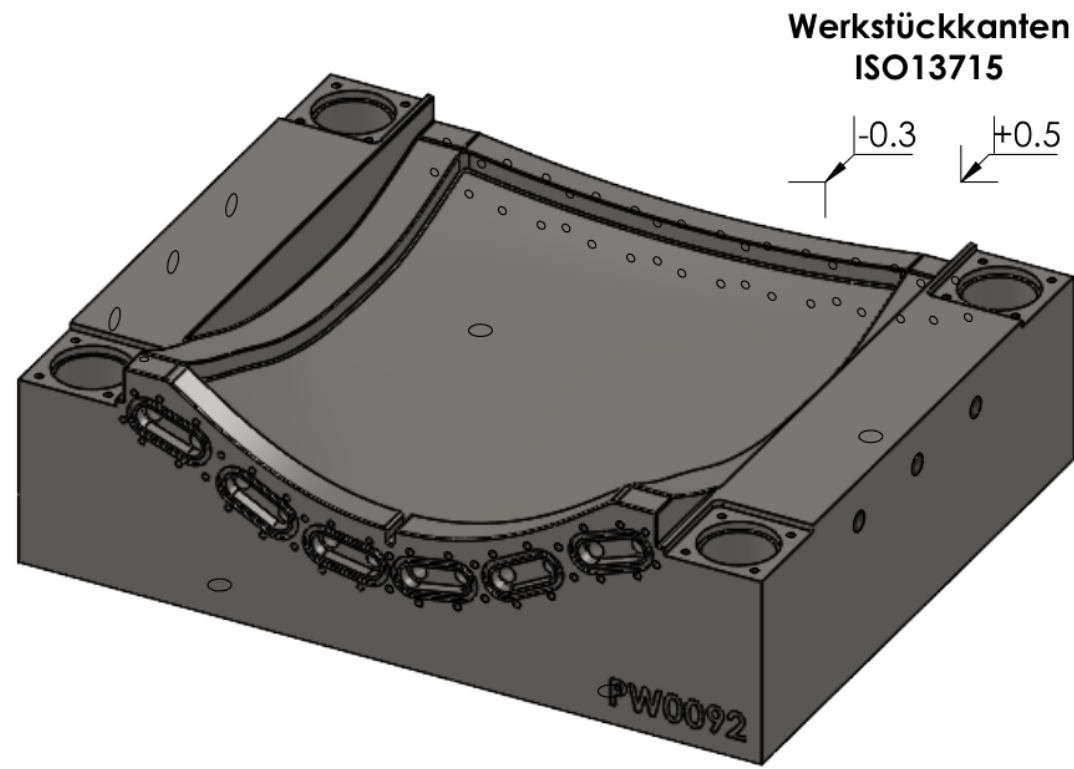
SCHNITT B-B



Kontur Formnest nach CAD
Innenkontur mit Oberflächengüte Rz 6,3

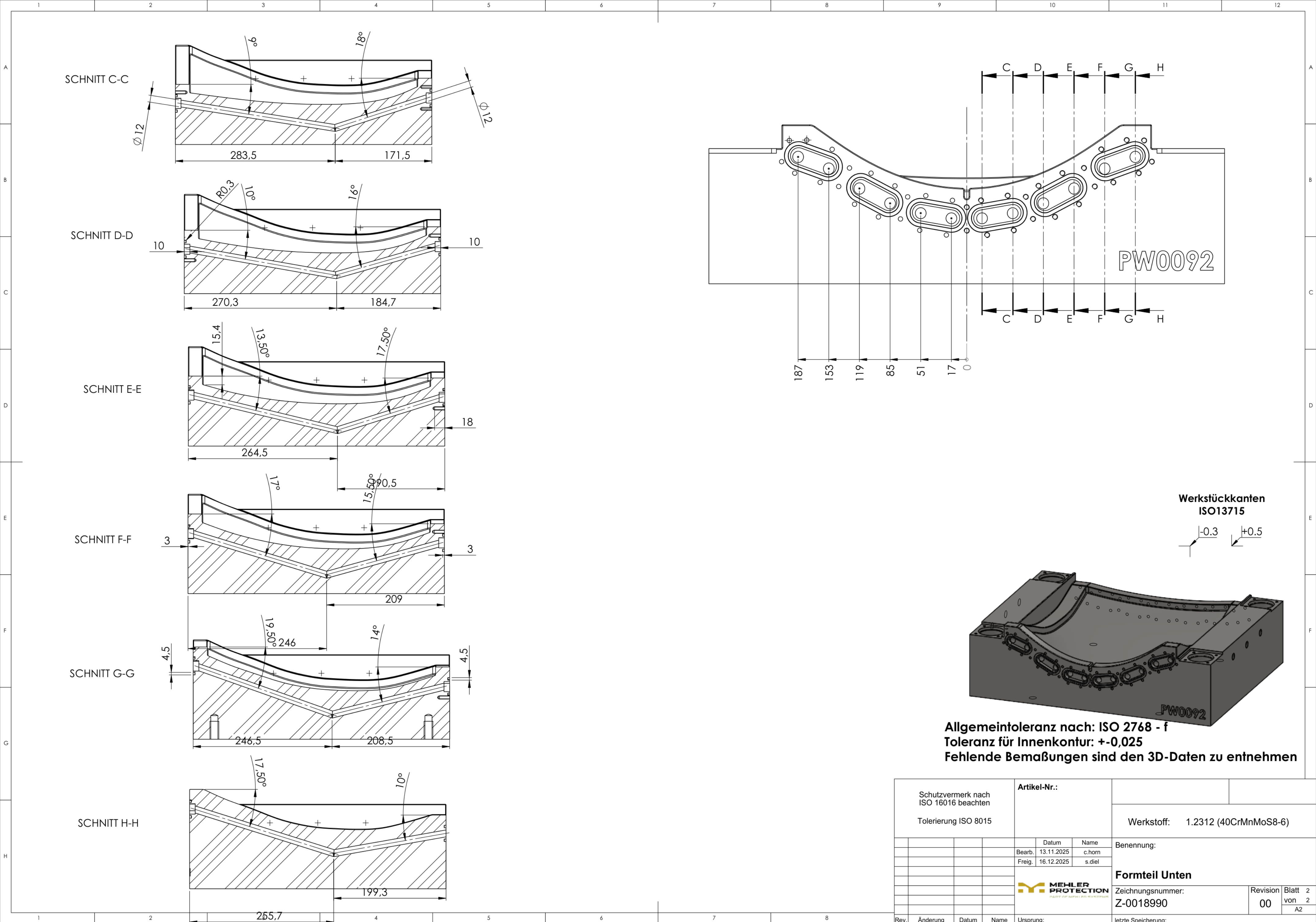


SCHNITT A-A



Allgemeintoleranz nach: ISO 2768 - f
Toleranz für Innenkontur: +-0,025
Fehlende Bemaßungen sind den 3D-Daten zu entnehmen

Schutzvermerk nach ISO 16016 beachten Tolerierung ISO 8015				Artikel-Nr.:			
						Werkstoff: 1.2312 (40CrMnMoS8-6)	
				Bearb.	Datum	Name	Benennung:
				Freig.	13.11.2025	c.horn	
					16.12.2025	s.diel	Formteil Unten
							Zeichnungsnummer: Z-0018990
Rev.	Änderung	Datum	Name	Ursprung:		letzte Speicherung:	Revision 00
							Blatt von A2
							1 2



VÝROBA - Z-0018990_00

Obj: ME110926 Počet kusov: 1 ks DielID: 796

Cenová ponuka: PW0092 - Sapi 12,50mm (Bis Größe XXL) 8x1

Medzné rozmery tolerovaných mier (uloženia podľa ISO 286):

52H7: 52,000 - 52,030 mm



1. Rezanie (akosť 1.2312 / 40CrMnMoS8-6, 577x460x181.5)

pozn: 378,16 kg

2. Frézovanie

3. Zámočník