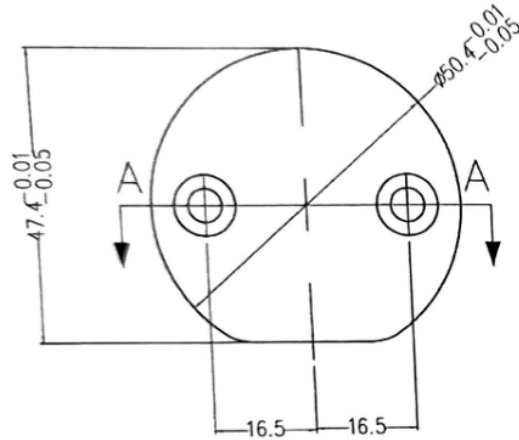
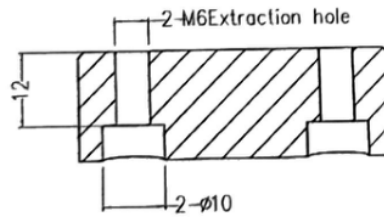


Version	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

12 ks



SECTION A-A



- Technical requirements:
1. Blunt at acute angles
 2. The roughness of the uninjected surface $Ra3.2\mu m$

Designer		Part Name	Upperinsert	 超达 NANTONG CHAODA EQUIPMENT CO., LTD.	南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO., LTD.
Approver		Mtrl.	CuplateH62		
Inmarked Tolerance (GB1800-79/IT14)		Qty.	3	Projec.	Sheet A4
0-3	10.13	80-120	10.44	630-800	H1
3-6	10.15	120-180	10.5	800-1000	H1.15
6-10	10.18	180-250	10.58	1000-1250	H1.3
10-18	10.22	250-315	10.65	1250-1600	H1.55
18-30	10.26	315-400	10.7	1600-2000	H1.85
30-50	10.31	400-500	10.78	2000-2500	H2.2
50-80	10.37	500-630	10.88	2500-3150	H2.7
		Weight		Unit	MM
		Heat		Scale	
		Surface		Cur. Page	1/1
				Part NO.	23030324-100204

VÝROBA - 23030324-100204_mat.CuZn38-CuZn37

Obj: MAr080926 Počet kusov: 12 ks DielID: 776

Cenová ponuka: MAr080926



1. **Rezanie (akosť CuZn38/CuZn37, D55)**
2. **Sústruženie**
3. **Frézovanie**
4. **Zámočník**

Poznámky z výkresu (preklad):

- DOHLADAT RUCNE