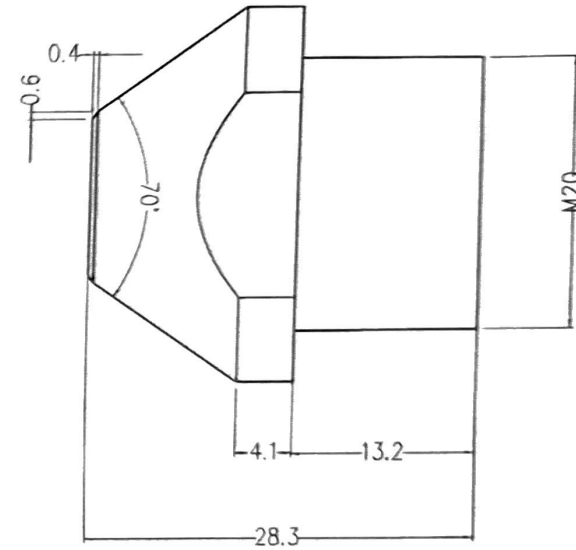
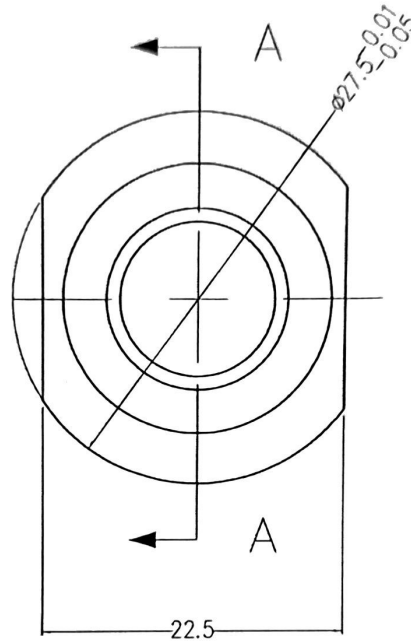
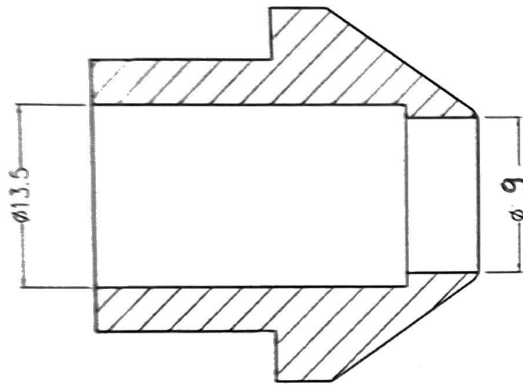


Ver	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

20ks

SECTION A-A



Technical requirements:

1. Blunt at acute angles

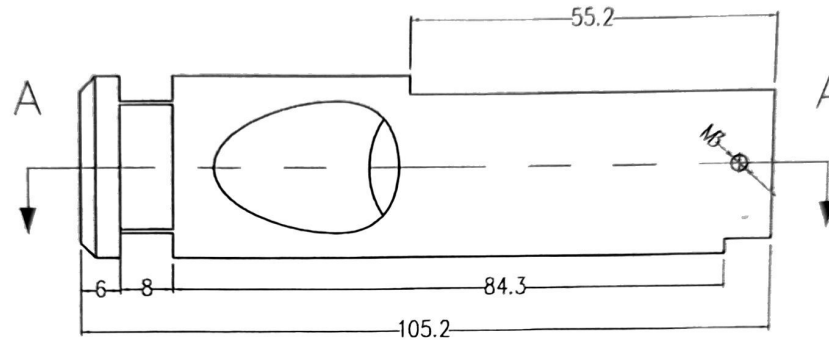
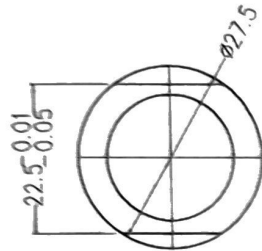
2. The roughness of the uninjected surface $Ra 3.2 \mu m$

Solid quenching to HRC48-52

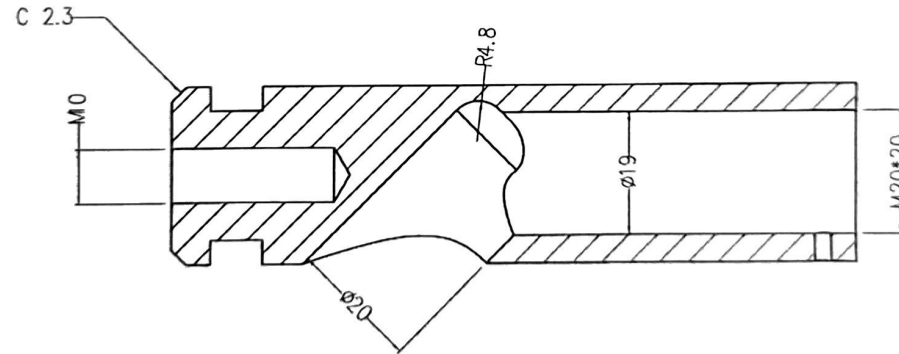
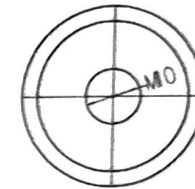
Designer		Part Name	Ejectionpunch	 超达 南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO.,LTD			
Approver		Mtrl.	SKD11				
Unmarked Tolerance(GB1800-79/IT14)				Qty.	3	Projec.	Sheet A4
0-3	0.13	80-120	0.44	530-800	H	Unit	MM
3-6	0.15	120-180	0.58	800-1000	H.15	Drawing	Part
6-10	0.18	180-250	0.58	1000-1250	H.3	Scale	Tool NO. 9023030324
10-18	0.22	250-315	0.65	1250-1600	H.55	Cur.Page	1/1
18-30	0.26	315-400	0.71	1600-2000	H.85	Part NO	23030324-200602
30-50	0.31	400-500	0.78	2000-2500	H.2.2		
50-80	0.37	500-630	0.88	2500-3150	H.2.7		

Version	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

3ks



SECTION A-A



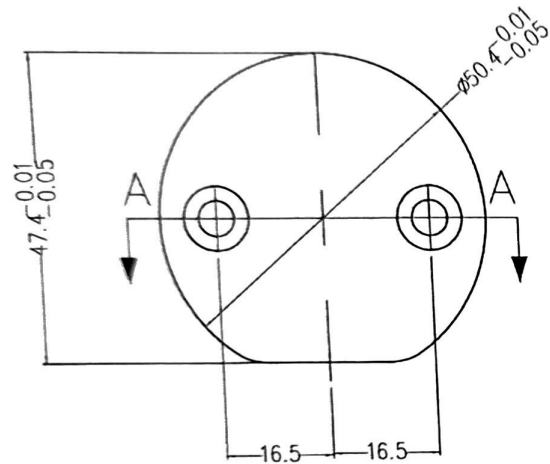
Technical requirements:

1. Blunt at acute angles
2. The roughness of the uninjected surface $Ra3.2\mu m$
3. Solid quenching to HRC48-52

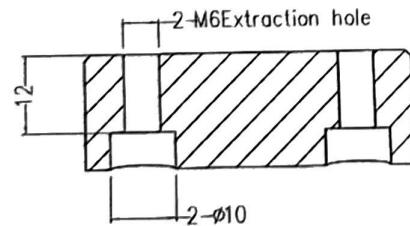
Designer		Part Name	Lower punch fixed seat	 超达 南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO.,LTD							
Approver		Mtrl.	Iron rod								
Unmarked Tolerance(GB1800-79/IT14)			Qty.	3	Projec.		Sheet	A4			
0-3	0.13	180-120	0.44	630-800	H1	Weight	0.00KG	Unit	MM	Drawing	Part
3-6	0.15	120-180	0.58	800-1000	H1.15						
6-10	0.18	180-250	0.58	1000-1250	H1.3						
10-18	0.22	250-315	0.65	1250-1600	H1.55						
18-30	0.26	315-400	0.71	1600-2000	H1.85						
30-50	0.31	400-500	0.78	2000-2500	H2.2	Heat	Scale	Tool NO.	9023030324		
50-80	0.37	500-630	0.88	2500-3150	H2.7						
Surface					Cur. Page	1/1	Part NO.	23030324-200604			

Version	Order	Causation	Revision	Remark	Measurement	Date
D01	C01					

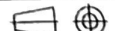
12ks



SECTION A-A



- Technical requirements:
1. Blunt at acute angles
 2. The roughness of the uninjected surface $Ra3.2\mu m$

Designer	Part Name Upperinsert		 超达 南通超达装备股份有限公司 NANTONG CHAODA EQUIPMENT CO., LTD							
Approver	Mtrl. CupleH62									
Unmarked Tolerance(GB1800-79/IT14)			Qty.	3	Projec.		Sheet	A4		
0-3	0.13	80-120	0.44	530-800	11	Weight	Unit	MM	Drawing	Part
3-6	0.15	120-180	0.58	800-1000	11.15					
6-10	0.18	180-250	0.71	1000-1250	11.3					
10-18	0.22	250-315	0.85	1250-1600	11.55	Heat	Scale	Tool NO.	9023030324	
18-30	0.26	315-400	1.0	1600-2000	11.85					
30-50	0.31	400-500	1.2	2000-2500	12.2	Surface	Cur.Page	1/1	Part NO.	23030324-100204
50-80	0.37	500-630	1.5	2500-3150	12.7					