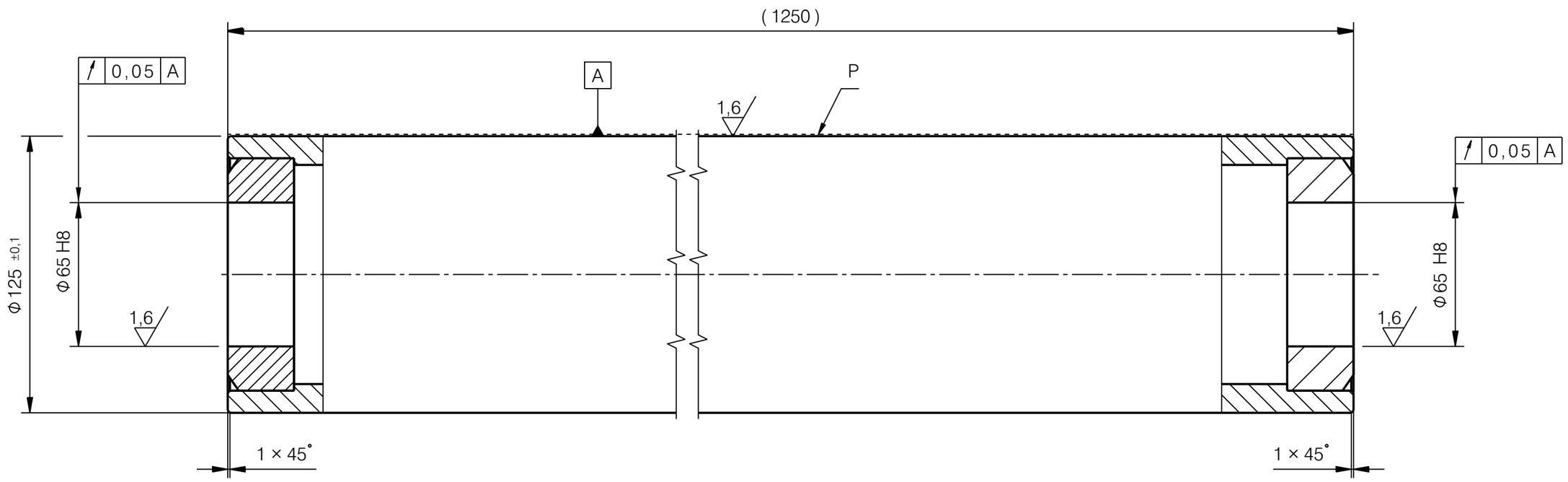

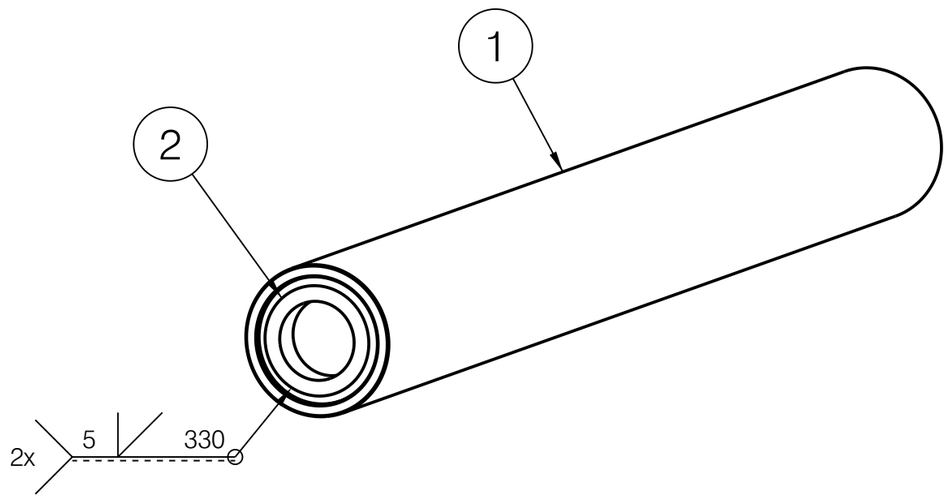

1. PLOCHU "P" NITRIDOVAT NA TVRDOST 63-65 HRC DO HLBKY 0,6-0,8 mm.
1. NITRIDATE THE "P" SURFACE TO A HARDNESS OF 63-65 HRC TO A DEPTH OF 0.6-0,8 mm.

USED IN							
DESIGNER	SKORIKOVA	DATE 12.8.2026	CHANGE INDEX	CHANGE	DATE	SIGNATURE	
MATERIAL STN				KONSTRUKTA - TireTech, a.s.		DEPT. VK	
MATERIAL DIN				NO. OF ITEMS CATALOGUE		OLD DRAWING	
SEMI-PRODUCT STN				TYPE		GROUP	
SEMI-PRODUCT DIN				NAME WELDET ROLLER			
STANDARD STN				TYPE			
STANDARD DIN				NAME VALEC ZVARANY			
GENERALTOL.	STN EN 22768-mK EN ISO 13920-BE	WEIGHT 46,991		TYPE (ZV.A.OPR.ZOST)			
DISPLAY MODE	ABRASIVENESS PARAMETER Ra	SCALE 1:2	I.D. 000-814-598	DWG. NO BCH09-17.01.02			CHANGE INDEX
				SHEETS NUMBER 1		SHEET NO. 1	