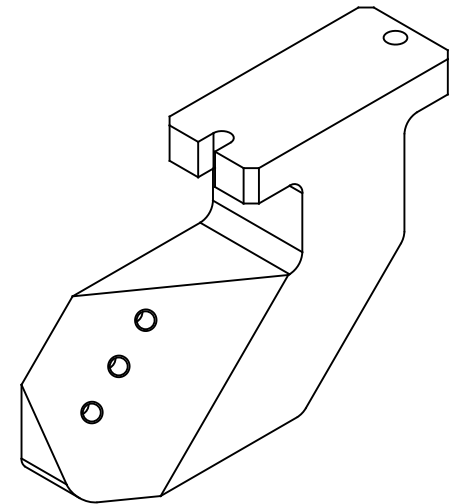
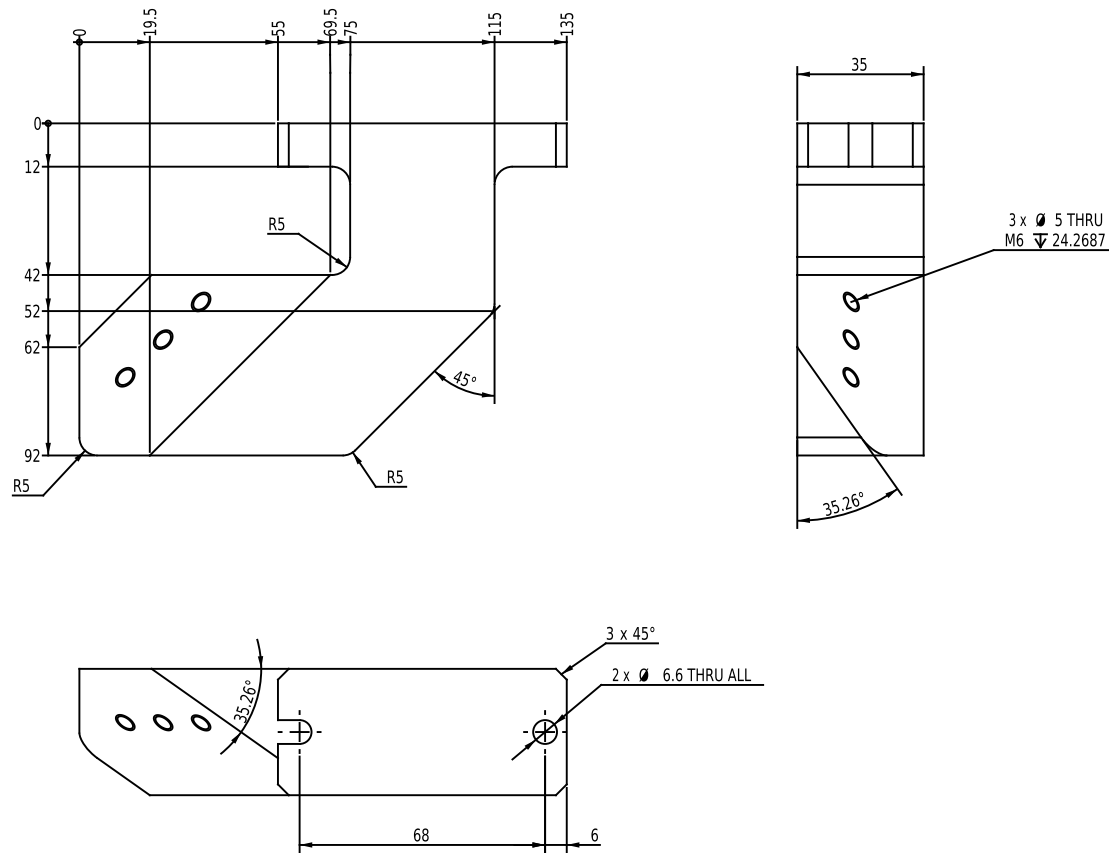


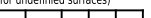
LET. / NO.	REVISION	DRAWN BY / GEZ. VON	DATE / DATUM
AA-00	INITIAL RELEASE	Igor Gabor	11/05/2026



fehlende Maße sind dem CAD-Modell zu entnehmen
Missing dimensions have to be taken from the CAD model

Tolerances for Preferentially use
DO NOT USE TITLEBLOCK DECLARATIONS

✓ Rz16 (✓)

General Positiontolerances (unless otherwise specified on drawing) for Clearance Holes, Slots and Threads = ±0,2 mm for Fit Holes, Slots = ±0,02mm				General Tolerances ISO 22081 (for undefined surfaces)  Linear Dimensions: see Table 1 Angular Dimensions: see Table 1				permanent marking with ITEM NUMBER max. font size 3mm XXXXXXXXXX	
Table 1 Dimensions in mm								General Surfaces (DIN ISO 1302)	
General Tolerances (Based on DIN ISO 2768-mK) (unless otherwise specified on drawing)								(unless otherwise specified on drawing)	
Dimensions	over 0,5 to 3	over 3 to 6	over 6 to 30	over 30 to 120	over 120 to 400	over 400 to 1000	over 1000 to 2000	over 2000 to 4000	
Tolerances	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	 Rz6,3 for fit holes and slots
Angle	to 10°	over 10° to 50°	over 50° to 120°	over 120° to 400°	over 400°	Edges DIN ISO 13715 ±0,3 ±0,5 ±0,8			
Tolerances	±1°	±0°30'	±0°20'	±0°10'	±0°5'	 Rz25 for clearance holes and slots			

MATERIAL / WERKSTOFFE 3.3547 AlMg4,5Mn		FINISH / OBERFLÄCHENBEHANDLUNG ANODIZE COLORLESS 10 ±5 µm		SEAL TREAT / WÄRMEREBEHANDLUNG NONE	
DRAWN / GEZ: Igor Gabor APPRV. / GEPR. Ivan Stefanek 11/05/2026		AUTOMATION TOOLING SYSTEMS			
ALL UNFINISHED SURFACES TO BE R4.0 OR BETTER UNLESS SPECIFIED OTHERWISE SURFACE FINISH TO BE R4.0 TOLERANCE DIFFERENTIALS MINIMUM REQUIRED FULL TOLERANCE DIFFERENTIALS DRAWING SHOWS FINAL DIMENSIONS ALLE UNBEARBEITETEN FLÄCHEN R4.0 UNLESS SPECIFIED OTHERWISE OBERFLÄCHENFINISH ZU R4.0 TOLERANZDIFFERENZIAL MINIMUM NOTWENDIG VOLLSTÄNDIG ZEICHNUNG ZEIGT ABMESSUNGEN		DESCRIPTION / BENENNUNG: HOLDER 2		ITEM NUMBER / ZEICHNUNGSNUMMER: 700872425	
GENERAL TOLERANCES ACCORDING TO DIN ISO 2768-M ALL DIMENSIONS IN MILLIMETERS DIMENSIONS IN MILLIMETER		LENGTH L LÄNGENMAß ±0.1 ±0.0 1 - 6 ±0.0 6 - 30 ±0.1 30 - 120 ±0.2 120 - 400 ±0.3 400 - 1000 ±0.5 1000 - 2000 ±1.0 2000 - 4000 ±2.0		REVISION AA - 00 - 000	
ALL TOLERANCES ACCORDING TO ISO 8015 ALLE TOLERANZEN NACH ISO 8015		A2  1ST ANGLE PROJECTION		SCALE MAßSTAB 1:1	
				SHEET BLATT 1 OF 1	