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Projection method 1 per ISO 5454-2
Projekčná metóda 1 podľa ISO 5454-2

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xxx marked acc. to
S 100600.1.2.7
214570258-0000
Ø32.2
supplier

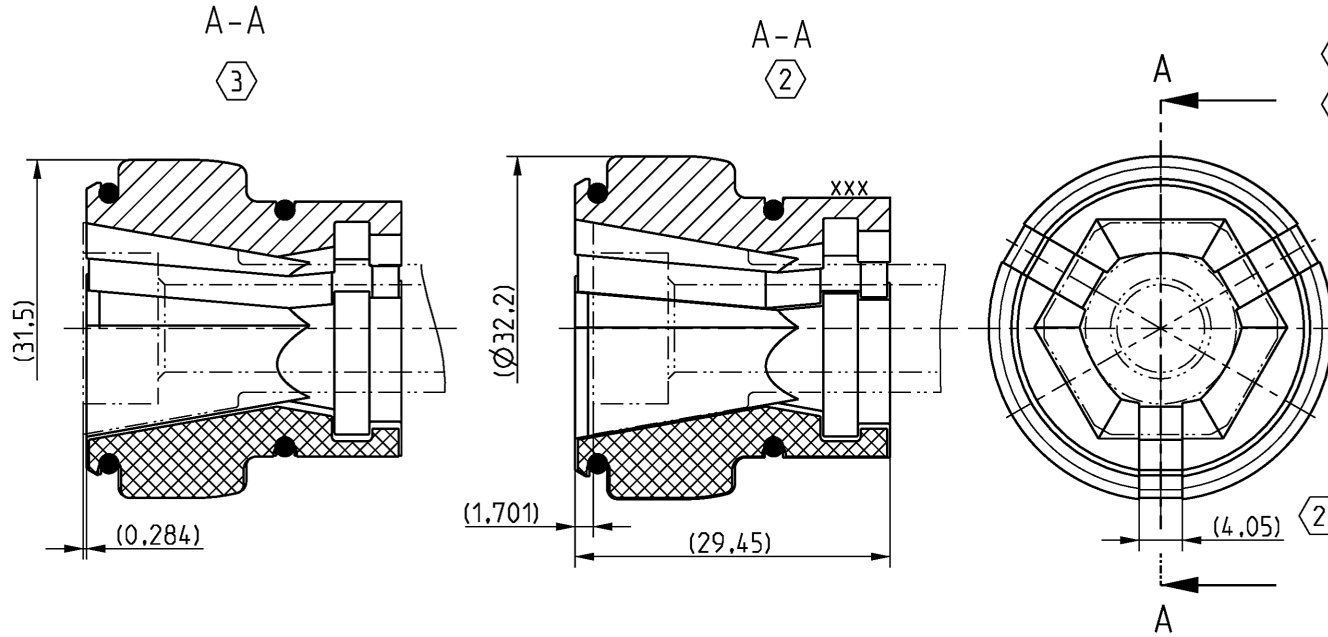
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podľa S 100600.1.2.7
214570258-0000
Ø32.2
dodávateľ

Mean tolerance system

Stredná tolerancná hodnota

- ① opposite part
T-10031726-0062-0431
② in clamping state
③ in released state

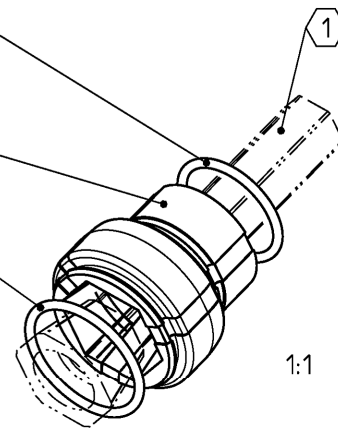
- ① protikus
T-10031726-0062-0431
② v upnutom stave
③ v uvoľnenom stave



1xO-RING ISO3601-1 019B-20.35X1.78-N-NBR90
082873470-0000

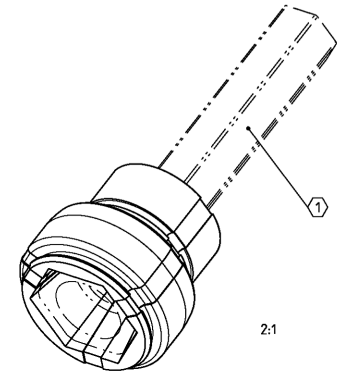
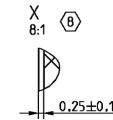
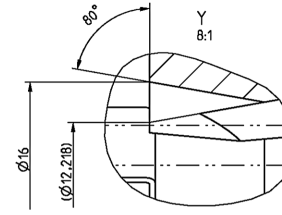
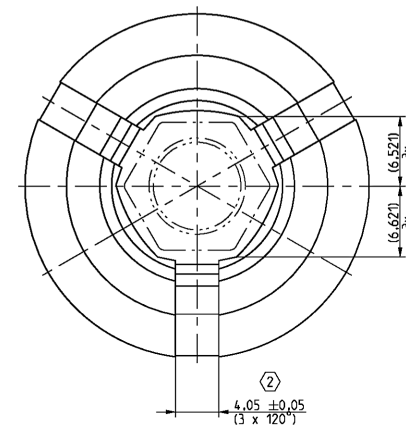
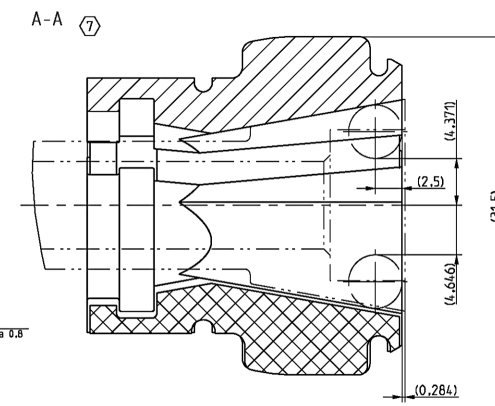
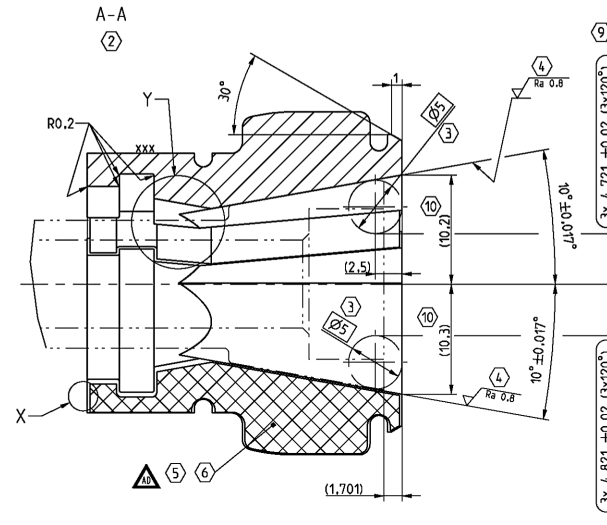
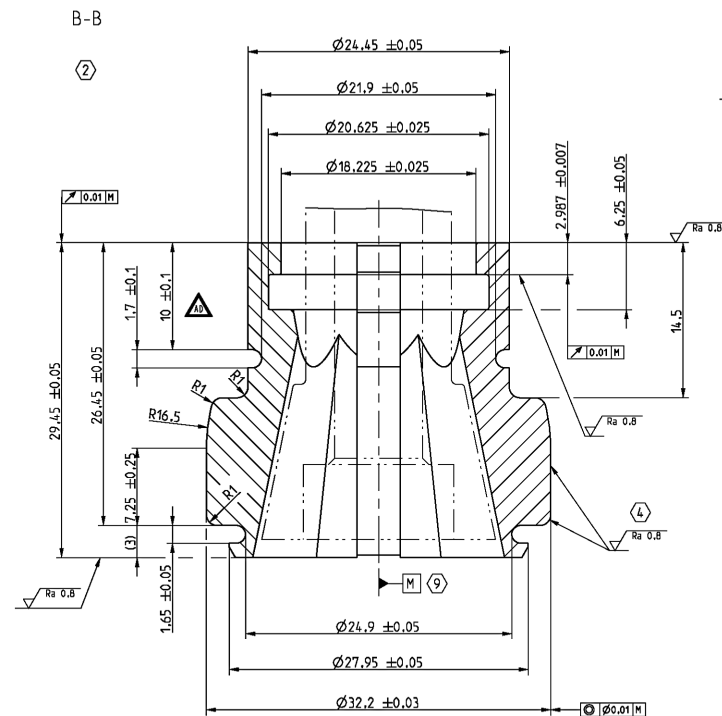
AD 1xT-10031726-0062-0432

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083569820-0000



Add, Data / Okolie			
Init. type		086818554-4350	F-588981.03.RDL-G3-D-W-H79
Item / Material,vec		Ref. No.	Designation / Oznacenie
214570258-0000		T-10031726-5062-0165 SPANNKOPF	
Tolerancing ISO 8015			
Tolerovanie			
Version Verzia AD	Date Datum 2020-03-25	Modification description / Popis zmeny changed:identified AD	 © 2020 Schaeffler Kysuce, spol. s r.o.
Prev ver Pr.verzia AC	Modif. No. Zmenove c. 1117394	zmenene:oznacene AD	
Scale Mierka 2:1	Description / Nazov Collet for clamping holes Otvorova kliestina	Prep. by / Nakreslil S.Sykora	
General tolerances Rozmery bez toler. ISO 2768-mH		Checked by / Kontrola P.Brisuda	
		Lab./office / Skupina TK2 WP/IWK-TCDE1	
Mass approx. / Hmotnost cca 126,96 g		Mater., semi-finished prod. / Material, Polotovár	
Sheet List 1 / 1	Size Format A3	Tooling drawing Vykres pre naradie	Document / Dokument EDT T-10031726-5062-0165 000

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Mean tolerance system	Stredná tolerančná hodnota
 Nitrided 600-50 HV10 HV NHD = 0.3 +0.1	nitridovať do hl. 0.3 +0.1 600-50 HV10 HV
 opposite part T-10031726-0062-0431	 protikus T-10031726-0062-0431
 in clamping state	 v upnutom stave
 measure ring	 merací krúžok
 polished	 testit
 clamping element vulcure for example: Technoflex hardness 35 duro tensibility 650%	 upínacie segmenty vulkanizovať napr.:Technoflex tvrdosť 35 duro ťažnosť 650%
 remove protruding vulkanization take care to clean the collet	 vyznievadzu vulkanizáciu odstrániť dbať na čistenie kľestiny
 in released state	 v uvoľnenom stave
 in perimeter	 po obvode
 the base is the common axis for 3x4.721	 základňa je spoločná os pre 3x4.721
 dimension to intersection	 koňa na priesečníku

Akt. Data / Okłade		Int. type		095618554 4350		F-588981.03.RDL.G3 D-W.H79	
Item / Materiálové		Ref. No		Designation / Označení			
219084084-0000				T-10031726-0062-0432 COLLET FOR CLAMPIN			
Tolerancing Tolervariance		ISO 8015					
Version Verze	Date Datum	Modification description / Popis změny		 © 2020			
1	2020-03-25	1,2;600+120H/Vadd. 5					
Pre ver Přizváka	Modif No Změnová č.	b01c;1,200+120H/Vpride;5					
AC	117394						
Scale Měřítko	4:1	Description / Nazov		Schaeffler Kysace, spol. s r.o.			
General tolerances Rozměry bez toler.		Collet for clamping holes Otvorova klistina		Přip. by / Nakresil S. Štykora			
ISO 2768-MS		Additional description / Rozšířený názov EMAG V5C10 / Flex 2		Checked by / Kontrolova P. Brinková			
				Lito / Kreslo / Strojník TK2 WPM/WK-TCDE-1			
Vess. approx. / Přibližná hmot.		124,05 g		Mater. / semi-finished prod. / Materiál. Polotov.			
				1.5520 (16CrNi6)			
Sheet List	Size Rozměr	Tooling drawing Výkres pro narážení		Document / Dokument			
1 / 1	A1			EDT T-10031726-0062-0432 0000			